

THE
R. MCMEILLEN
CO

105 HADSHAM ST

MADE IN U.S.A.



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McMILLEN MILLWORK

Design Book *No 35*



THE R. McMILLEN CO.

Factory and General Office:
OSHKOSH, WISCONSIN

Branches:
NEW YORK, N. Y., WASHINGTON, D. C., CHICAGO, ILL.



FACTORIES of THE R. McMILLEN CO., OSHKOSH WIS.



HIS Design Book No. 35 is our first attempt to show our entire line of millwork in one book, with all necessary technical information for ready reference. As we market our product through jobbers and wholesale dealers, we have endeavored to arrange the contents in the most convenient manner, supplying ample description to insure a full understanding as to sizes and layouts.

While our specialty is **HARDWOOD VENEERED DOORS**, we still make a complete line of white pine doors and sash which enables us to ship mixed cars to the mutual advantage of the buyer and ourselves. We also manufacture large quantities of stock stairwork as well as cabinet work, house trim and interior finish.

While it is not practical to illustrate herein all the possibilities of built-in woodwork, the designs shown will serve to demonstrate that we are in a position to furnish any work of this character.

Realizing that our success depends upon our ability to furnish work of superior excellence, we have associated with us an organization of skilled woodworkers who understand our established principle that "Nothing is good enough which can be made better." Thus, "**MAX-PRODUCTS**" have become the recognized standard of quality millwork.

We will welcome the opportunity to serve you.

The R. McMillen Company

January, 1924

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HARDWOOD VENEERED DOORS



WE have a hobby, if you like, and that hobby is VENEERED DOORS. Experience has convinced us that the proper manufacture of Hardwood Veneered Doors is in itself a problem worthy of the most careful study in order that we may offer to the trade a product of the highest quality, distinctive in appearance and sturdy in character.

"MAX ROYAL" Doors carry the result of fifty years experience in door manufacture; twenty-five years of specialized effort in the making of Veneered Doors.

"MAX ROYAL" Doors are handled by a larger number of jobbers than any other make of Hardwood Doors;—not because they are cheaper, but because they are better in Design, in Material, and in Workmanship.

"MAX ROYAL" Doors are second to none and superior to many. They are worthy of your earnest consideration. A reputation for handling the best is a valuable asset. Think it over!

To make our goods
a little better

To make our worth
a little greater

To do whatever
is our duty,

And give it strength
and give it beauty,

Whatever goal
we are pursuing,

These are the matters
worth the doing.

MAX-ROYAL



MAX ROYAL

Number

150

Illustration Shows Selected Red Birch

Stiles	4 ⁷ / ₈ in.	Bottom Rail.....	9 ⁵ / ₈ in.
Top Rail.....	5 in.	Cross Rails.....	4 ⁷ / ₈ in.

Measurements are over all

Flat Panels. Cove and Bead Sticking

*Our Stock Doors have Cove and Bead Solid Mould,
but we will furnish Bead and Cove if so ordered—
no extra charge.*

THE F. M. MILLEN COMPANY

MAX ROYAL



MAX ROYAL

Number

150A

Illustration Shows Plain Red Oak

Stiles4 $\frac{7}{8}$ in. Bottom Rail.....9 $\frac{3}{8}$ in.
Top Rail.....5 in. Cross Rails.....4 $\frac{7}{8}$ in.

Measurements are over all

Flat Panels. Cove and Bead Sticking
Glass Opening for Door 3-0x7-0=27 $\frac{1}{8}$ x 25 $\frac{3}{4}$ in.
For Glass Openings in other sizes, see page 116.

"McMillen Doors are Good Doors."

THE R. MC MILLEN COMPANY

MAX ROYAL



MAX ROYAL

Number

150B

Illustration Shows Plain Red Oak

Stiles	4 $\frac{7}{8}$ in.	Bottom Rail.....	9 $\frac{5}{8}$ in.
Top Rail.....	5 in.	Lock Rail.....	7 $\frac{1}{8}$ in.
Cross Rail.....	4 $\frac{7}{8}$ in.		

Measurements are over all

Flat Panels. Cove and Bead Sticking

Glass Opening for Door 3-0x7-0=27 $\frac{1}{8}$ x 38 in.

For Glass Openings in other sizes, see page 116.

OSHKOSH, WISCONSIN, U.S.A.

MAX ROYAL



A



MAX ROYAL

Number

151

Illustration Shows Plain Red Oak

Stiles4 ⁷/₈ in. Bottom Rail.....9 ⁵/₈ in.
Top Rail.....5 in. Lock Rail.....8 ¹/₄ in.

Measurements are over all

Flat Panels. Cove and Bead Sticking

Top Panel 18 in. high between sticking in all doors.
The Panels in 151 are the same as in 152, but position is reversed.

THE R. M. MILLEN COMPANY

MAX ROYAL



MAX ROYAL

Number

151A

Illustration Shows Plain Red Oak

Stiles4 $\frac{7}{8}$ in. Bottom Rail.....9 $\frac{5}{8}$ in.
Top Rail.....5 in. Lock Rail.....8 $\frac{1}{4}$ in.

Measurements are over all

Flat Panel. Cove and Bead Sticking

Glass Opening for Door 3-0x7-0=27 $\frac{1}{8}$ x 19 in.

For Glass Openings in other sizes. see page 116.

"McMillen Doors are Good Doors."

OSH KOSH, WISCONSIN, U.S.A.

MAX ROYAL



MAX ROYAL

Number

151B

Illustration Shows Plain Red Oak

Stiles	4 $\frac{7}{8}$ in.	Bottom Rail.....	12 in.
Top Rail.....	5 in.	Lock Rail.....	5 $\frac{7}{8}$ in.

Measurements are over all

Flat Panels. Cove and Bead Sticking

Top Panel 18 in. high between sticking in all doors.

The Panels in 151B are the same as in 151 and 152.

The name "McMillen" means quality.

THE R. M. MILLEN COMPANY

MAX ROYAL



MAX ROYAL

Number

151C

Illustration Shows Plain Red Oak

Stiles4 ⁷/₈ in. Bottom Rail.....12 in.
Top Rail.....5 in. Lock Rail.....5 ⁷/₈ in.

Measurements are over all

Flat Panel. Cove and Bead Sticking
Glass Opening for Door 3-0x7-0=27 ¹/₈ x19 in.
For Glass Openings in other sizes, see page 116.

"McMillen Doors are Good Doors."

OSHKOSH, WISCONSIN, U.S.A.

MAX ROYAL



MAX ROYAL

Number

152

Illustration Shows Red Birch

Stiles	4 7/8 in.	Bottom Rail	9 5/8 in.
Top Rail	5 in.	Lock Rail	8 1/4 in.

Measurements are over all

Flat Panels. Cove and Bead Sticking

Height to top of lock rail in all sizes is 36 inches.

"Max Royal" Doors have stood at the head for twenty years. Why not have the best?

THE R. MC MILEN COMPANY

MAX ROYAL



MAX ROYAL

Number

152A

Illustration Shows Red Birch

Stiles4 $\frac{7}{8}$ in. Bottom Rail.....9 $\frac{5}{8}$ in.
Top Rail.....5 in. Lock Rail.....8 $\frac{1}{4}$ in.

Measurements are over all

Flat Panel. Cove and Bead Sticking

Glass Opening for Door 3-0x7-0=27 $\frac{1}{8}$ x44 in.

For Glass Openings in other sizes, see page 116.
"Max Royal" Doors are recognized as standard
even by our competitors.

OSHKOSH, WISCONSIN, U.S.A.

MAX ROYAL



MAX ROYAL

Number

153X

Illustration Shows Plain Red Oak

Stiles and Top Rail 5 1/2 in. Bottom Rail 12 in.

Measurements are over all

Flat Panel. Cove and Bead Sticking

We will furnish the above design with 6-inch Stiles
and 16-inch Bottom Rail if desired. See price
folder.

*Do not accept a substitute "just as good." Insist
on having "Max Royal."*

THE R. M. MILLER COMPANY

MAX-ROYAL



MAX ROYAL

Number

153A

Illustration Shows Plain Red Oak

Stiles and Top Rail $5\frac{1}{2}$ in. Bottom Rail 12 in.
Mullion $4\frac{7}{8}$ in. Lock Rail..... $7\frac{1}{8}$ in.

Measurements are over all

Flat Panels. Cove and Bead Sticking

Glass Opening for Door 3-0x7-0=26x26 in.

For Glass Openings in other sizes, see page 116.

"McMillen Doors are Good Doors."

OSHKOSH, WISCONSIN, U.S.A.

MAX ROYAL



MAX ROYAL

Number

153B

Illustration Shows Red Birch

Stiles	4 $\frac{7}{8}$ in.	Bottom Rail	9 $\frac{5}{8}$ in.
Top Rail	5 in.	Mullion	4 $\frac{7}{8}$ in.

Measurements are over all

Flat Panels. Cove and Bead Sticking

Also made with 5 $\frac{1}{2}$ in. Stiles and 12 in. Bottom Rail.

Buy the best—"McMillens."

THE McMILLEN COMPANY

MAX ROYAL



MAX ROYAL

Number

154

Illustration Shows Selected Red Gum

Stiles	4 ⁷ / ₈ in.	Cross Rail.....	5 ⁷ / ₈ in.
Top Rail.....	5 in.	Bottom Rail.....	12 in.
Mullion.....	4 ⁷ / ₈ in.		

Measurements are over all

Flat Panels. Cove and Bead Sticking

Top Panel 18 in. high between sticking in all doors.

"McMillen Doors are Good Doors"

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



MAX ROYAL

Number

154A

Illustration Shows Selected Red Gum

Stiles	4 ⁷ / ₈ in.	Lock Rail.....	5 ⁷ / ₈ in.
Top Rail.....	5 in.	Bottom Rail.....	12 in.
Mullion.....	4 ⁷ / ₈ in.		

Measurements are over all

Flat Panels. Cove and Bead Sticking

Glass Opening for Door 3-0x7-0=27 ¹/₈ x19 in.

For Glass Openings in other sizes, see page 116.

THE H.M. MILLEN COMPANY

MAX-ROYAL



MAX ROYAL

Number

154C

Illustration Shows Selected Red Gum

Stiles	4 ⁷ / ₈ in.	Cross Rail.....	5 ⁷ / ₈ in.
Top Rail.....	5 in.	Bottom Rail.....	12 in.
Mullion.....	4 ⁷ / ₈ in.		

Measurements are over all

Flat Panels. Cove and Bead Sticking

Glass Openings for Door 3-0x7-0=6 ¹/₈x19 in.

For Glass Openings in other sizes, see page 116.

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



MAX ROYAL

Number

155

Illustration Shows Selected Red Birch

Stiles	4 $\frac{7}{8}$ in.	Mullion	4 $\frac{7}{8}$ in.
Top Rail.....	5 in.	Lock Rail.....	8 $\frac{1}{4}$ in.
Bottom Rail.....	9 $\frac{5}{8}$ in.	Cross Rail.....	4 $\frac{7}{8}$ in.

Measurements are over all

Flat Panels. Cove and Bead Sticking

Height to top of lock rail, in all sizes, is 36 inches.

Top Panel 8 $\frac{5}{8}$ in. high between sticking in all doors.

THE R. M. MILLEN COMPANY

MAX-ROYAL



MAX ROYAL

Number

156

Illustration Shows Plain Red Oak

Stiles	4 $\frac{7}{8}$ in.	Bottom Rail.....	9 $\frac{5}{8}$ in.
Top Rail.....	5 in.	Mullion	4 $\frac{7}{8}$ in.
Cross Rail.....		4 $\frac{7}{8}$ in.	

Measurements are over all

Flat Panels. Cove and Bead Sticking

Top Panel 8 $\frac{5}{8}$ in. high between sticking in all doors.

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



MAX ROYAL

Number

156B

Illustration Shows Red Birch

Stiles and Top Rail $5\frac{1}{2}$ in. Bottom Rail $9\frac{5}{8}$ in.
Lock Rail..... $8\frac{1}{4}$ in. Cross Rail..... $4\frac{7}{8}$ in.

Measurements are over all

Flat Panels. Cove and Bead Sticking.

Glass Opening for Door 3-0x7-0=26x40 in.

For Glass Openings in other sizes, see page 116.

Buy the best—"McMillens."

THE R. McMILLEN COMPANY

MAX ROYAL



MAX ROYAL

Number

157A

Illustration Shows Red Birch

Stiles and Top Rail $5\frac{1}{2}$ in. Bottom Rail $9\frac{5}{8}$ in.
Cross Rails 4-in., $4\frac{7}{8}$ in. Lock Rail $8\frac{1}{4}$ in.

Measurements are over all

Flat Panels. Cove and Bead Sticking

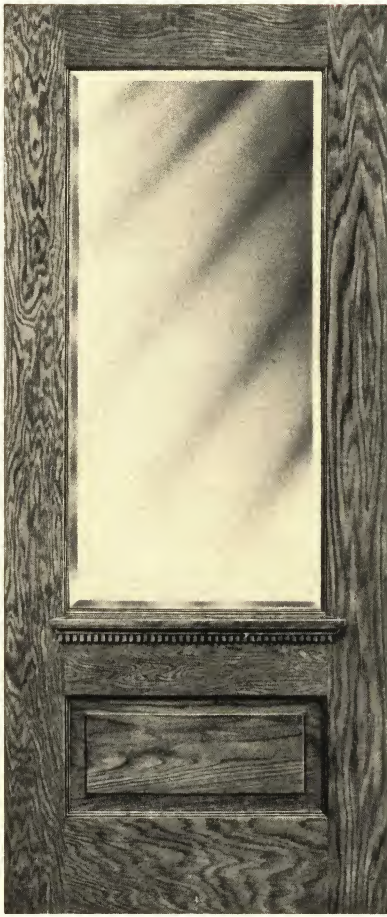
Glass Opening for Door 3-0x7-0=26x30 in.

For Glass Openings in other sizes, see page 116.

Height to top of lock rail for all sizes is $39\frac{1}{2}$ in.

OSHKOSH, WISCONSIN, U.S.A.

MAX ROYAL



MAX ROYAL

Number

160

Illustration Shows Plain Red Oak

Stiles and Top Rail $6\frac{1}{2}$ in. Bottom Rail $9\frac{5}{8}$ in.
Lock Rail..... $8\frac{1}{4}$ in.

Measurements are over all

Solid Raised Panel. Cove and Bead Sticking

Glass Opening for Door 3-0x7-0=24x50 in.

For Glass Openings in other sizes, see page 116.

The name "McMillen" means quality.

THE R. McMILLEN COMPANY

MAX ROYAL



MAX ROYAL

Number

163

Illustration Shows Selected Red Birch

Stiles and Top Rail $5\frac{1}{2}$ in. Bottom Rail $9\frac{5}{8}$ in.

Lock Rail..... $9\frac{1}{2}$ in.

Measurements are over all

Flat Panel. Cove and Bead Sticking

Glass Opening for Door 3-0x7-0=26x36 in.

For Glass Openings in other sizes, see page 116.

Also made with 12 in. Bottom Rail and 7 in. Lock Rail if so ordered. No extra charge.

OSHKOSH, WISCONSIN, U.S.A.

MAX ROYAL



MAX ROYAL

Number

163A

Illustration Shows Selected Red Birch

Stiles and Top Rail $5\frac{1}{2}$ in. Bottom Rail $9\frac{5}{8}$ in.

Lock Rail..... $9\frac{1}{2}$ in.

Measurements are over all

Flat Panel, Cove and Bead Sticking

Glass Opening for Door 3-0x7-0=26x36 in.

For Glass Openings in other sizes, see page 116.

Also made with 12 in. Bottom Rail and 7 in. Lock Rail when so ordered, at same price.

THE R. M. MILLER COMPANY

MAX ROYAL



MAX ROYAL

Number

175

Illustration Shows Plain Red Oak

Stiles and Top Rail $5\frac{1}{2}$ in. Bottom Rail $9\frac{5}{8}$ in.
Lock Rail..... $8\frac{1}{4}$ in.

Measurements are over all

Flat Panel. Cove and Bead Sticking

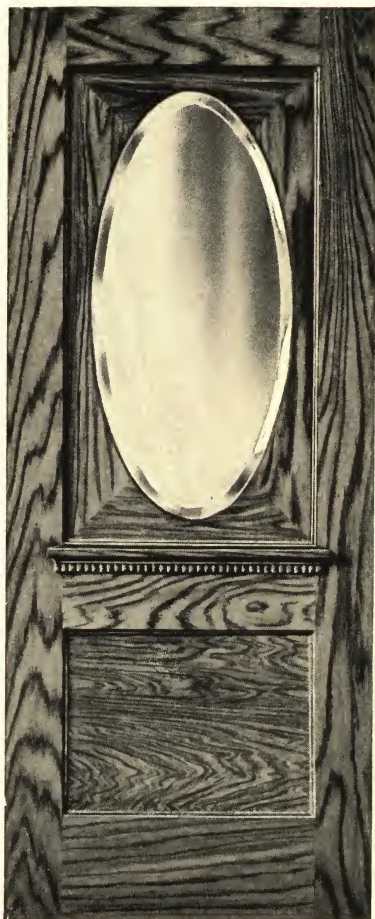
Glass Opening for Door 3-0x7-0=26x46 in.

For Glass Openings in other sizes, see page 116.

The name "McMillen" means quality.

OSHKOSH, WISCONSIN, U.S.A.

MAX ROYAL



MAX ROYAL

Number

178

Illustration Shows Plain Red Oak

Stiles and Top Rail $5\frac{1}{2}$ in. Bottom Rail $9\frac{5}{8}$ in.
Lock Rail..... $8\frac{1}{4}$ in.

Measurements are over all

Flat Panel. Cove and Bead Sticking

Glass Opening for Door 3-0x7-0=20x40 in.

For Glass Openings in other sizes, see page 116.

Buy the best—"McMillens."

THE McMILLEN COMPANY

MAX ROYAL



MAX ROYAL

Number

181A

Illustration Shows Plain Red Oak

Stiles and Top Rail $5\frac{1}{2}$ in. Bottom Rail 12 in.
Lock Rail..... $8\frac{1}{4}$ in.

Measurements are over all

Flat Panel. Cove and Bead Sticking

Glass Opening for Door 3-0x7-0=26x26 in.

For Glass Openings in other sizes, see page 116.

Furnished without Water-table if desired.

OSHKOSH, WISCONSIN, U.S.A.

MAX ROYAL



MAX ROYAL

Number

181B

Illustration Shows Plain Red Oak

Stiles and Top Rail $5\frac{1}{2}$ in. Bottom Rail 12 in.
Lock Rail..... $8\frac{1}{4}$ in.

Measurements are over all

Flat Panel. Cove and Bead Sticking.

Glass Openings for Door 3-0x7-0=8x26 in.

For Glass Openings in other sizes, see page 116.

The name "McMillen" means quality.

THE R. MC MILLER COMPANY

MAX ROYAL



MAX ROYAL

Number

181C

Illustration Shows Plain Red Oak

Stiles and Top Rail $5\frac{1}{2}$ in. Bottom Rail 12 in.
Lock Rail..... $8\frac{1}{4}$ in.

Measurements are over all

Flat Panel. Cove and Bead Sticking

Glass Openings for Door
 $3-0 \times 7-0 = 8 \times 8$ and 8×17 in.

For Glass Openings in other sizes, see page 116.

© SHKOSH, WISCONSIN, U.S.A.

MAX ROYAL



MAX ROYAL

Number

250

Illustration Shows Unselected Birch

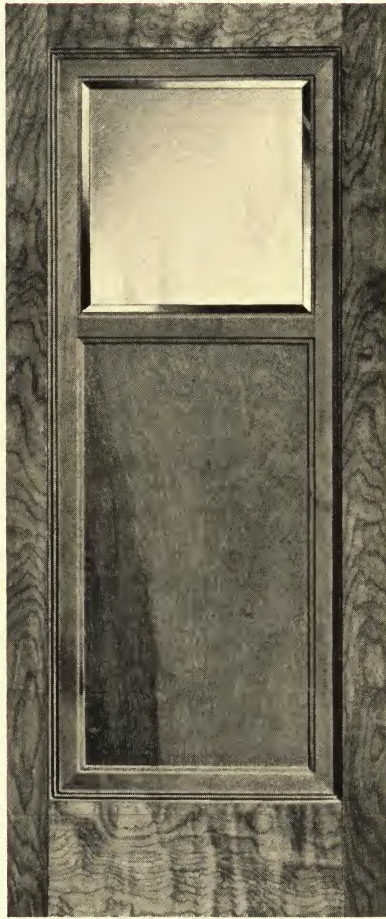
Stiles and Top Rail $4\frac{1}{4}$ in. Bottom Rail $9\frac{1}{2}$ in.
Face Measurements

For detail of inner frame and sticking, see page 114.
No. 25.

*Design No. 416 makes a beautiful front door of
corresponding design for use with interior door
No. 250.*

THE R. M. MILLER COMPANY

MAX ROYAL



MAX ROYAL

Number

252

Illustration Shows Unselected Birch

Stiles and Top Rail $4\frac{1}{4}$ in. Bottom Rail $9\frac{1}{2}$ in.
Face Measurements

For detail of inner frame and sticking, see page 114.
No. 25 and 26

Glass Opening for Door $3-0 \times 7-0 = 22\frac{3}{8} \times 24$ in.
For Glass Openings in other sizes, see page 116.

"McMillen Doors are Good Doors."

OSHKOSH, WISCONSIN U.S.A.

MAX ROYAL



MAX ROYAL

Number

256

Illustration Shows Unselected Birch

Stiles and Top Rail $4\frac{1}{4}$ in. Bottom Rail $9\frac{1}{2}$ in.
Face Measurements

For detail of inner frame and sticking, see page 114.
No. 26.

Glass Opening for Door 3-0x7-0= $22\frac{3}{8}$ x $65\frac{1}{8}$ in.
For Glass Openings in other sizes, see page 116.
Where used as exterior doors we recommend using
 $4\frac{3}{4}$ in. or $5\frac{1}{2}$ in. stiles and 12 in. bottom rail.

THE R. M. MILLEN COMPANY

MAX-ROYAL



MAX ROYAL

Number

258

Illustration Shows Unselected Birch

Stiles and Top Rail $4\frac{1}{4}$ in. Bottom Rail $9\frac{1}{2}$ in.

Face Measurements

Bars $\frac{1}{2}$ in. between glass

For detail of inner frame and sticking, see page 114.

No. 26 and 27.

Glass Opening for Door 3-0x7-0= $10\frac{7}{8}$ x $12\frac{1}{8}$ in.

For Glass Openings in other sizes, see page 116.

OSHKOSH, WISCONSIN, U.S.A.

MAX ROYAL



MAX ROYAL

Number

310

Illustration Shows Plain Red Oak

Stiles	4 ⁷ / ₈ in.	Bottom Rail.....	12 in.
Top Rail.....	5 ¹ / ₂ in.	Mullions	3 ¹ / ₂ in.

Cross Rail.....5 ³/₈ in.

Measurements are over all

Flat Panels. Square Sticking.

Top Panel 18 in. high between sticking in all doors.
Also furnished with 5 ¹/₂" Stiles. (See price folder.)
For cut of Sticking, see page 112, detail No. 3.

THE R. M. MILLER COMPANY

MAX ROYAL



MAX ROYAL

Number

310A

Illustration Shows Plain Red Oak

Stiles and Top Rail 5 1/2 in.	Bottom Rail 12 in.
Mullions 3 1/2 in.	Cross Rail 5 3/8 in.

Measurements are over all

Flat Panels. Square Sticking.

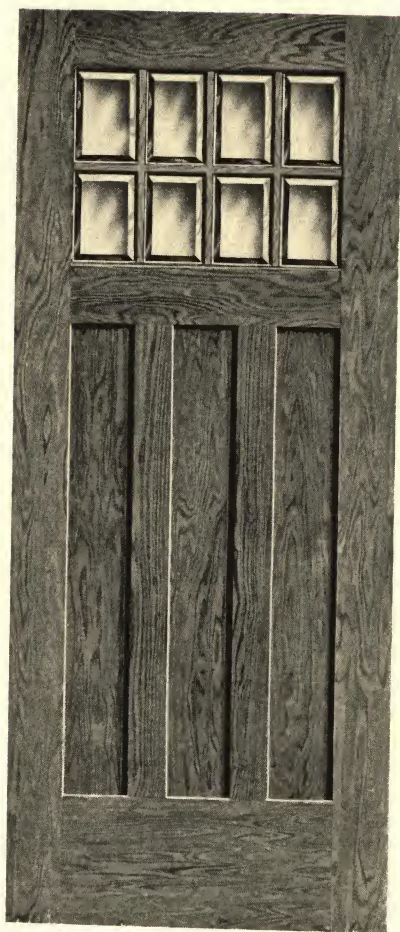
Glass Opening for Door 3-0x7-0=25x18 in.

For Glass Openings in other sizes, see page 116.

For cut of Sticking, see page 112, Details No. 3 and 4.

OSHKOSH, WISCONSIN, U.S.A.

MAX ROYAL



MAX ROYAL

Number

310B

Illustration Shows Plain Red Oak

Stiles and Top Rail $5\frac{1}{2}$ in. Bottom Rail 12 in.
Mullions $3\frac{1}{2}$ in. Cross Rail $5\frac{3}{8}$ in.

Measurements are over all

Flat Panels. Square Sticking.

Glass Opening for Door 3-0x7-0= $5\frac{5}{8}$ x $8\frac{5}{8}$ in.
For Glass Openings in other sizes, see page 116.
For cut of Sticking, see page 112, Details No. 3
and 4.

THE H. M. MILLER COMPANY

MAX ROYAL



MAX ROYAL

Number

310C

Illustration Shows Plain Red Oak

Stiles and Top Rail $5\frac{1}{2}$ in.	Bottom Rail 12 in.
Mullions $3\frac{1}{2}$ in.	Cross Rail $5\frac{1}{8}$ in.

Measurements are over all

Flat Panels. Square Sticking.

Glass Opening for Door 3-0x7-0= $7\frac{1}{8}$ x8 $\frac{5}{8}$ in.
 For Glass Openings in other sizes, see page 116.
 For cut of Sticking, see page 112, Details No. 3
 and 4.

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



MAX ROYAL

Number

311

Illustration Shows Plain Red Oak

Stiles	4 $\frac{7}{8}$ in.	Bottom Rail.....	12 in.
Top Rail.....	5 $\frac{1}{2}$ in.	Mullion	4 $\frac{7}{8}$ in.
Cross Rail.....	5 $\frac{3}{8}$ in.		

Measurements are over all

Flat Panels. Square Sticking.

Top panel 18 in. high between sticking in all doors.

For cut of Sticking, see page 112, Detail No. 3.

Also furnished with 5 $\frac{1}{2}$ " Stiles. (See Price Folder.)

THE H. C. MILLER COMPANY

MAX ROYAL



MAX ROYAL

Number

311A

Illustration Shows Plain Red Oak

Stiles and Top Rail $5\frac{1}{2}$ in. Bottom Rail 12 in.
Mullion $4\frac{7}{8}$ in. Cross Rail $5\frac{3}{8}$ in.

Measurements are over all

Flat Panels. Square Sticking.

Glass Opening for Door 3-0x7-0=25x18 in.

For Glass Openings in other sizes, see page 116.

For cut of Sticking, see page 112, Details No. 3 and 4.

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



MAX ROYAL

Number

311B

Illustration Shows Plain Red Oak

Stiles and Top Rail $5\frac{1}{2}$ in. Bottom Rail 12 in.
Mullion $4\frac{7}{8}$ in. Cross Rail $5\frac{3}{8}$ in.

Measurements are over all

Flat Panels. Square Sticking.

Glass Openings for Door 3-0x7-0= $5\frac{5}{8}$ x $8\frac{5}{8}$ in.
For Glass Openings in other sizes, see page 116.

For cut of Sticking, see page 112,

Details No. 3 and 4.

THE R. M. MILLER COMPANY

MAX ROYAL



MAX ROYAL

Number

311C

Illustration Shows Plain Red Oak

Stiles and Top Rail $5\frac{1}{2}$ in. Bottom Rail 12 in.
Mullion $4\frac{7}{8}$ in. Cross Rail $5\frac{3}{8}$ in.

Measurements are over all

Flat Panels. Square Sticking.

Glass Opening for Door 3-0x7-0= $7\frac{1}{8}$ x $8\frac{5}{8}$ in.

For cut of Sticking, see page 112,

Details No. 3 and 4.

For Glass Openings in other sizes, see page 116.

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



MAX ROYAL

Number

312

Illustration Shows Plain Red Oak

Stiles	4 $\frac{7}{8}$ in.	Bottom Rail.....	12 in.
Top Rail.....	5 $\frac{1}{2}$ in.	Mullion	4 $\frac{7}{8}$ in.
Cross Rail.....	5 $\frac{3}{8}$ in.		

Measurements are over all

Flat Panels. Square Sticking.

Top Panel 18 in. high between sticking in all doors.
For cut of Sticking, see page 112, Detail No. 3.
Also furnished with 5 $\frac{1}{2}$ " Stiles. (See Price Folder.)

THE REMILLEN COMPANY



MAX ROYAL

Number

314

Illustration Shows Plain Red Oak

Stiles	4 $\frac{7}{8}$ in.	Bottom Rail.....	12 in.
Top Rail.....	5 $\frac{1}{2}$ in.	Cross Rail.....	5 $\frac{3}{8}$ in.

Measurements are over all

Flat Panels. Square Sticking.

Top panel 18 in. high between sticking in all doors.
For cut of Sticking, see page 112, Detail No. 3.
Also furnished with 5 $\frac{1}{2}$ in. Stiles. (See Price Folder.)

© SHKOSH, WISCONSIN, U.S.A.

MAX ROYAL



MAX ROYAL

Number

314A

Illustration Shows Plain Red Oak

Stiles and Top Rail $5\frac{1}{2}$ in. Bottom Rail 12 in.

Cross Rail..... $5\frac{3}{8}$ in.

Measurements are over all

Flat Panel. Square Sticking.

Glass Opening for Door 3-0x7-0=25x18 in.

For Glass Openings in other sizes, see page 116.

For cut of Sticking, see page 112,

Details No. 3 and 4.

THE R. M. MILLER COMPANY

MAX-ROYAL



MAX ROYAL

Number

314B

Illustration Shows Plain Red Oak

Stiles and Top Rail $5\frac{1}{2}$ in. Bottom Rail 12 in.

Cross Rail..... $5\frac{3}{8}$ in.

Measurements are over all

Flat Panel. Square Sticking.

Glass Openings for Door 3-0x7-0= $5\frac{5}{8}$ x $8\frac{5}{8}$ in.

For Glass Openings in other sizes, see page 116.

For cut of Sticking, see page 112,

Details No. 3 and 4.

OSHKOSH, WISCONSIN, U.S.A.

MAX ROYAL



MAX ROYAL

Number

314C

Illustration Shows Plain Red Oak

Stiles and Top Rail $5\frac{1}{2}$ in. Bottom Rail 12 in.
Cross Rail..... $5\frac{3}{8}$ in.

Measurements are over all

Flat Panel. Square Sticking.

Glass Opening for Door 3-0x7-0= $7\frac{1}{8}$ x $8\frac{5}{8}$ in.
For Glass Openings in other sizes, see page 116.

For cut of Sticking, see page 112.

Details No. 3 and 4.

THE R. M. MILLER COMPANY

MAX ROYAL



MAX ROYAL

Number

325

Illustration Shows Plain Red Oak

Stiles and Top Rail $4\frac{3}{4}$ in. Bottom Rail $9\frac{5}{8}$ in.

Cross Rails..... $4\frac{5}{8}$ in.

Flat Panels. Flush Mould two Sides.

For cut of Moulding, see page 113, No. 11.

Do not accept a substitute "just as good." Insist on having "Max Royal."

OSHKOSH, WISCONSIN, U.S.A.

MAX ROYAL



MAX ROYAL

Number

326

Illustration Shows Plain Red Oak

Stiles and Top Rail $4\frac{3}{4}$ in. Bottom Rail $9\frac{5}{8}$ in.

Cross Rails..... $4\frac{5}{8}$ in.

Flat Panels. Flush Mould two Sides.

Glass Opening for Door $3-0 \times 7-0 = 25 \times 23\frac{1}{2}$ in.

For Glass Openings in other sizes, see page 116.

For cut of Moulding, see page 113, Nos. 11 and 12.

THE R. N. MILLEN COMPANY

MAX-ROYAL



MAX ROYAL

Number

328

Illustration Shows Plain Red Oak

Stiles and Top Rail $4\frac{3}{4}$ in. Bottom Rail $9\frac{5}{8}$ in.
Lock Rail..... $7\frac{1}{8}$ in.

Flat Panels. Flush Mould two Sides.

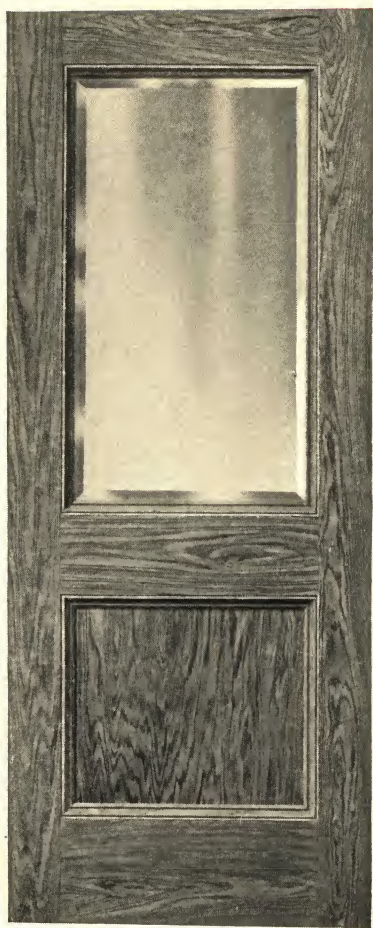
Height to top of lock rail in all sizes, is 36 in.

For design of Moulding, see page 113, No. 11.

*Do not accept a substitute "just as good." Insist
on having "Max Royal."*

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



MAX ROYAL

Number

329

Illustration Shows Plain Red Oak

Stiles and Top Rail $4\frac{3}{4}$ in. Bottom Rail $9\frac{5}{8}$ in.

Lock Rail..... $7\frac{1}{8}$ in.

Flat Panel. Flush Mould two Sides.

Glass Opening for Door 3-0x7-0=25x42 in.

For Glass Openings in other sizes, see page 116.

For design of Moulding, see page 113,
Nos. 11 and 12.

THE B. M. MILLEN COMPANY

MAX ROYAL



MAX ROYAL

Number

331

Illustration Shows Selected Red Birch

Stiles and Top Rail $4\frac{3}{4}$ in. Bottom Rail $9\frac{5}{8}$ in.
Mullion $4\frac{5}{8}$ in. Lock Rail $7\frac{1}{8}$ in.
Cross Rail..... $4\frac{5}{8}$ in.

Flat Panels. Flush Mould two Sides.
Height to top of lock rail in all sizes, is 36 in.
Top panel same height in all doors.
For design of Moulding, see page 113, No. 11.
"McMillen Doors are Good Doors."

© SHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



MAX ROYAL

Number

332

Illustration Shows Plain Red Oak

Stiles and Top Rail $5\frac{1}{2}$ in. Bottom Rail 12 in.

Flat Panel. Flush Mould two Sides.

For cut of Moulding, see page 113, No. 11.

Do not accept a substitute "just as good." Insist on having "Max Royal."

THE R. M. MILLEN COMPANY

MAX ROYAL



MAX ROYAL

Number

350A

Illustration Shows Plain Sawed Red Oak

Stiles and Top Rail $5\frac{1}{2}$ in. Bottom Rail $13\frac{1}{2}$ in.

Measurements are over all

Beads for Glass.

Cove and Bead Sticking.

Glass Opening for Door 3-0x7-0=26x66 in.

For Glass Openings in other sizes, see page 116.

"McMillen Doors are Good Doors."

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



MAX ROYAL

Number

350B

Illustration Shows Plain Sawed Red Oak

Stiles and Top Rail $5\frac{1}{2}$ in. Bottom Rail $13\frac{1}{2}$ in.

Mullions..... $3\frac{3}{8}$ in.

Measurements are over all

Beads for Glass. Cove and Bead Sticking.

Glass Opening for Door 3-0x7-0=7x66 in.

For Glass Openings in other sizes, see page 116.

Made with any width Stiles and Rails desired and
priced accordingly.

THE R. M. MILLEN COMPANY

MAX-ROYAL



MAX ROYAL

Number

351

Illustration Shows Plain Red Oak

Stiles and Top Rail $6\frac{1}{2}$ in. Bottom Rail $18\frac{1}{2}$ in.

Measurements are over all

Cove and Bead Sticking. Beads for Glass.

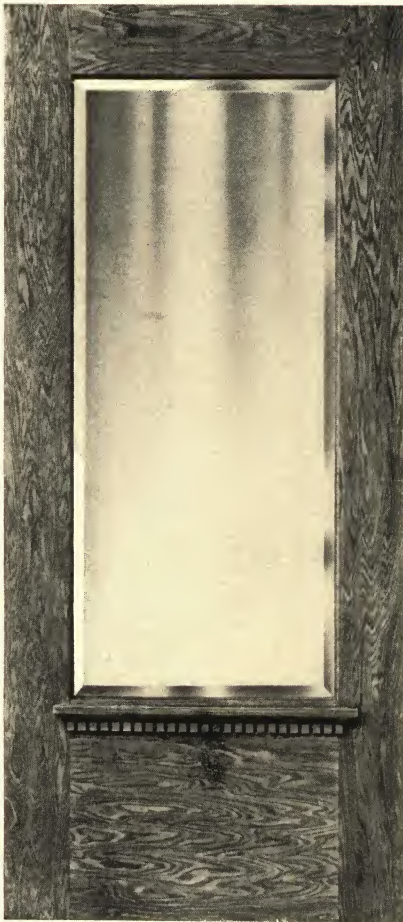
Glass Opening for Door 3-0x7-0=24x60 in.

For Glass Openings in other sizes, see page 116.

We furnish Metal Strip over top edge of Bottom
Rail to keep the water out.

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



MAX ROYAL

Number

352

Illustration Shows Plain Red Oak

Stiles and Top Rail $6\frac{1}{2}$ in. Bottom Rail $18\frac{1}{2}$ in.

Measurements are over all

Cove and Bead Sticking. Beads for Glass.

Glass Opening for Door $3-0 \times 7-0 = 24 \times 60$ in.

For Glass Openings in other sizes, see page 116.

Made with patent stool below glass, per Sketch

No. 19, page 113

THE H. M. MILLER COMPANY

MAX-ROYAL



MAX ROYAL

Number

354

Illustration Shows Plain Red Oak

Stiles and Top Rail $5\frac{1}{2}$ in. Bottom Rail $17\frac{1}{2}$ in.

Measurements are over all

Hand Made Carvings.

Cove and Bead Sticking. Beads for Glass.

Glass Opening for Door 3-0x7-0=22x58 in.

For Glass Openings in other sizes, see page 116.

We use Sawed Veneers for all Oak Exterior Doors.

OSHKOSH, WISCONSIN, U.S.A.

MAX ROYAL



MAX ROYAL

Number

360

Illustration Shows Plain Red Oak

Stiles and Top Rail 6 in. Bottom Rail 18 in.

Measurements are over all

Flush Moulded Outside. Beads for Glass.

Glass Opening for Door 3-0x7-0=24x60 in.

For Glass Openings in other sizes, see page 116.

For cut of Moulding, see page 113, No. 14.

THE R. M. MILLER COMPANY

MAX-ROYAL



MAX ROYAL

Number

361

Illustration Shows Plain Red Oak

Stiles and Top Rail 6 in. Bottom Rail 18 in.

Measurements are over all

Flush Egg-and-Dart Mould outside. Beads for Glass.

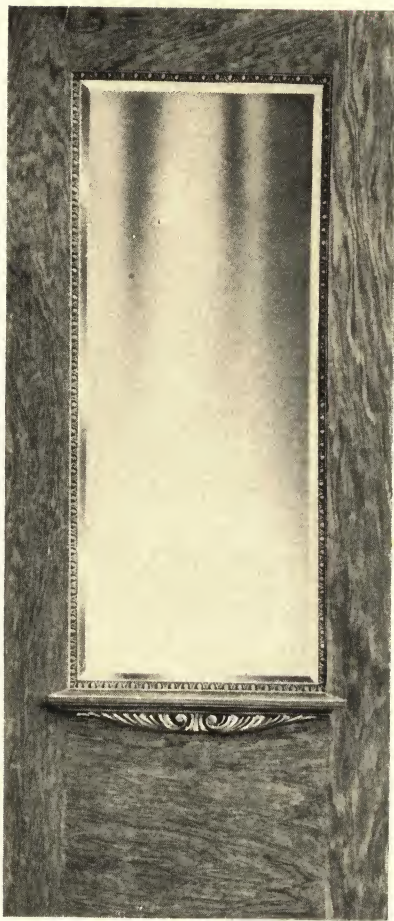
Glass Opening for Door 3-0x7-0=24x60 in.

For Glass Openings in other sizes, see page 117.

For cut of Moulding, see page 113, No. 14.

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



MAX ROYAL

Number

362

Illustration Shows Plain Red Oak

Stiles and Top Rail 6 in. Bottom Rail 18 in.

Measurements are over all

Flush Egg-and-Dart Mould outside. Beads for Glass.

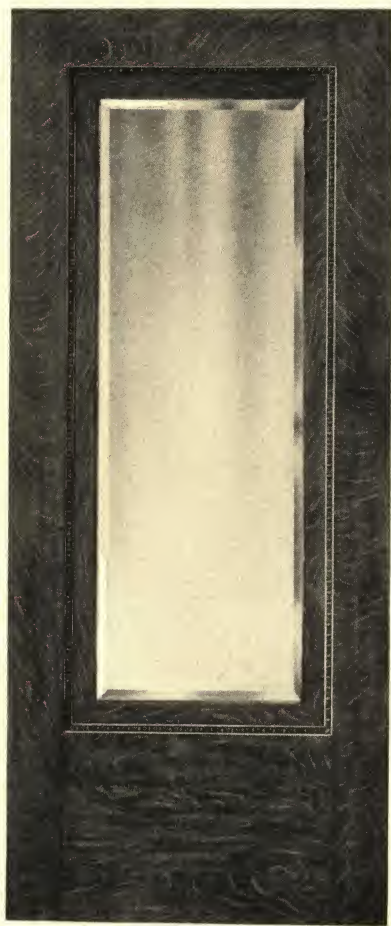
Glass Opening for Door 3-0x7-0=24x60 in.

For Glass Openings in other sizes, see page 117.

For cut of Moulding, see page 113, No. 14.

THE A. M. MILLER COMPANY

MAX-ROYAL



MAX ROYAL

Number

363

Illustration Shows Quarter Sawed Oak

Stiles and Top Rail $5\frac{1}{2}$ in. Bottom Rail $17\frac{1}{2}$ in.

Measurements are over all

Flush Egg-and-Dart Mould outside.

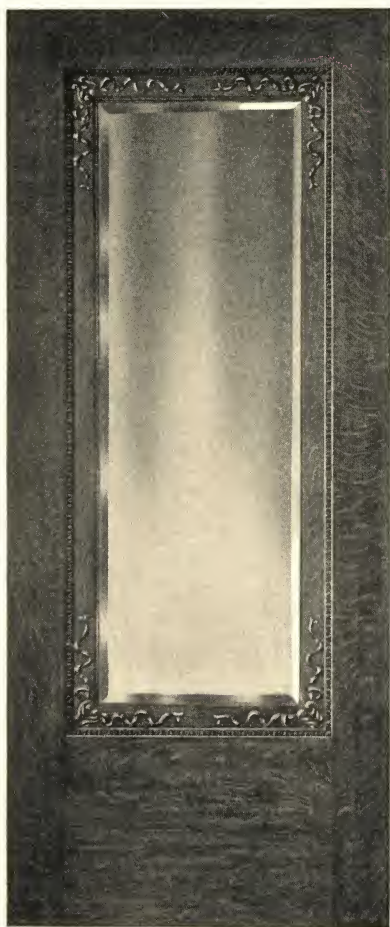
Glass Opening for Door 3-0x7-0=20x56 in.

For Glass Openings in other sizes, see page 117.
For cut of Moulding, see page 113, No. 14 and
construction as No. 18.

A Beautiful Door, and Not Common.

OSHKOSH, WISCONSIN, U.S.A.

MAX ROYAL



MAX ROYAL

Number

364

Illustration Shows Quarter Sawed Oak

Stiles and Top Rail $5\frac{1}{2}$ in. Bottom Rail $17\frac{1}{2}$ in.

Measurements are over all

Flush Egg-and-Dart Mould outside.

Glass Opening for Door 3-0x7-0=20x56 in.

For Glass Openings in other sizes, see page 117.

For cut of Moulding, see page 113, No. 14, and

construction same as No. 18.

Just a touch of hand-carving.

THE R. M. MILLER COMPANY

MAX ROYAL



MAX ROYAL

Number

366A

Illustration Shows Plain Red Oak

Stiles and Top Rail $5\frac{1}{2}$ in. Bottom Rail $17\frac{1}{2}$ in.

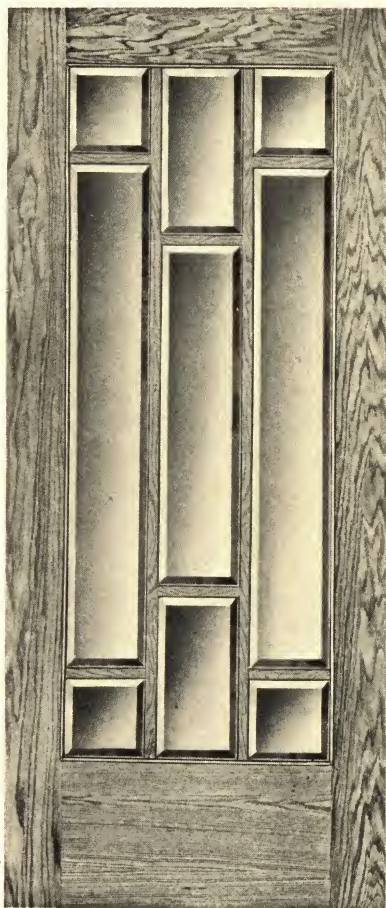
Measurements are over all

Bars $\frac{3}{4}$ in. between Glass. Square Sticking.
Glass Openings for Door 3-0x7-0.

Border lights 5 in. Center light $13\frac{7}{8}$ x50 in.
For Glass Openings in other sizes, see page 117.
For cut of Sticking, see page 112, No. 4.

OSHKOSH, WISCONSIN, U.S.A.

MAX ROYAL



MAX ROYAL

Number

366B

Illustration Shows Plain Red Oak

Stiles and Top Rail $5\frac{1}{2}$ in. Bottom Rail $17\frac{1}{2}$ in.

Measurements are over all

Bars $\frac{3}{4}$ in. between Glass. Square Sticking.

Glass Openings for Door

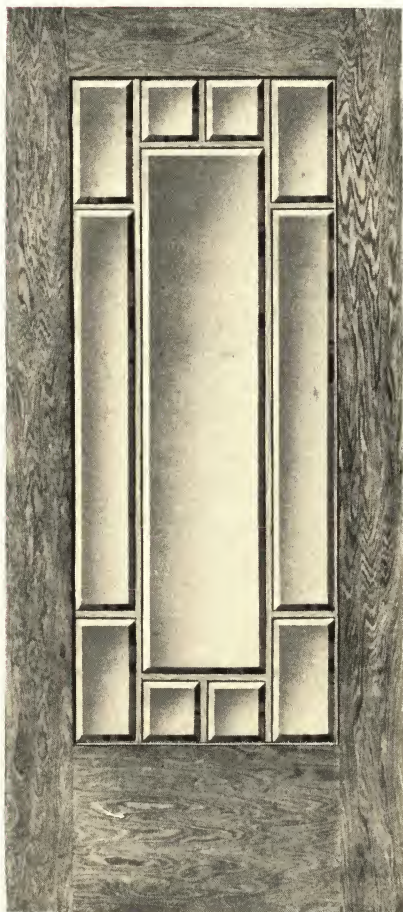
3-0x7-0=8x8-16-28 and 44 in.

For Glass Openings in other sizes, see page 117.

For cut of Sticking, see page 112, No. 4.

THE MILLEN COMPANY

MAX ROYAL



MAX ROYAL

Number

366C

Illustration Shows Plain Red Oak

Stiles and Top Rail $5\frac{1}{2}$ in. Bottom Rail $17\frac{1}{2}$ in.

Measurements are over all

Bars $\frac{3}{4}$ in. between Glass. Square Sticking.

Glass Opening for Door

3-0x7-0= $5\frac{3}{4}$ x $5\frac{3}{4}$ -12-36 and $12\frac{3}{8}$ x $48\frac{3}{8}$ in.

For Glass Openings in other sizes, see page 117.

For cut of Sticking, see page 112, No. 4.

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



MAX ROYAL

Number

366D

Illustration Shows Plain Red Oak

Stiles and Top Rail $5\frac{1}{2}$ in. Bottom Rail $17\frac{1}{2}$ in.

Measurements are over all

Bars $\frac{3}{4}$ in. between Glass. Square Sticking.

Glass Openings for Door

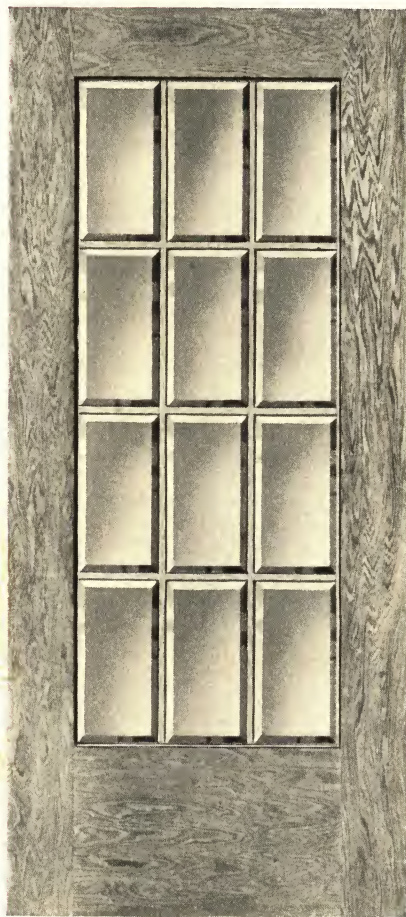
3-0x7-0=8x8 in. and 8x44 in.

For Glass Openings in other sizes, see page 117.

For cut of Sticking, see page 112, No. 4.

THE R. M. MILLER COMPANY

MAX ROYAL



MAX ROYAL

Number

366E

Illustration Shows Plain Red Oak

Stiles and Top Rail $5\frac{1}{2}$ in. Bottom Rail $17\frac{1}{2}$ in.

Measurements are over all

Bars $\frac{3}{4}$ in. between Glass. Square Sticking.

Glass Openings for Door 3-0x7-0=8x14 $\frac{3}{4}$ in.

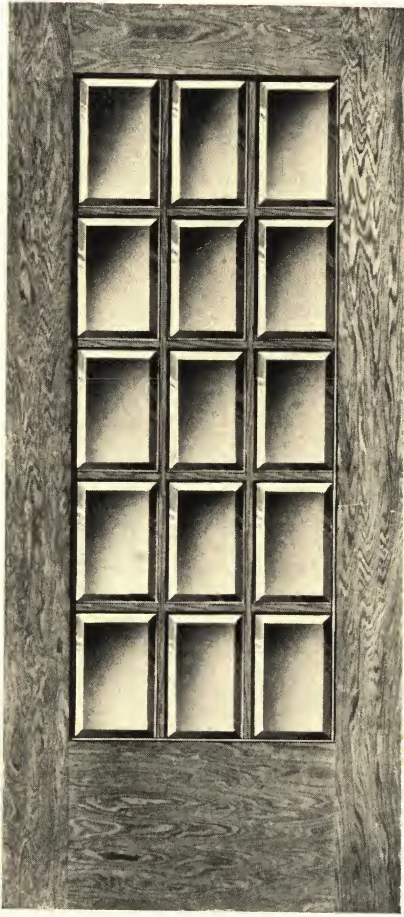
For Glass Openings in other sizes, see page 117.

For cut of Sticking, see page 112, No. 4.

Made with any number of lights desired.

OSHKOSH, WISCONSIN, U. S. A.

MAX ROYAL



MAX ROYAL

Number

366F

Illustration Shows Plain Red Oak

Stiles and Top Rail $5\frac{1}{2}$ in. Bottom Rail $17\frac{1}{2}$ in.

Measurements are over all

Bars $\frac{3}{4}$ in. between Glass. Square Sticking.

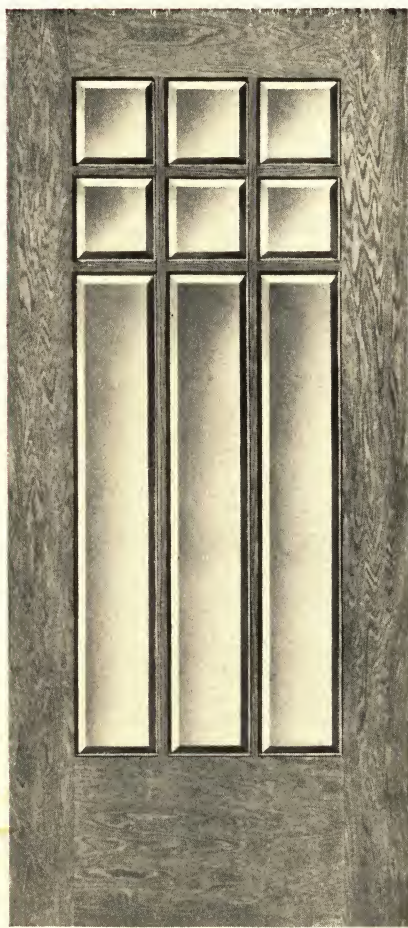
Glass Openings for Door $3-0 \times 7-0 = 8 \times 11\frac{5}{8}$ in.

For Glass Openings in other sizes, see page 117.

For cut of Sticking, see page 112, No. 4.

Buy McMillen's Doors and be free from worry
about quality.

THE R. M. MILLEN COMPANY



MAX ROYAL

Number

366G

Illustration Shows Plain Red Oak

Stiles and Top Rail $5\frac{1}{2}$ in. Bottom Rail $17\frac{1}{2}$ in.

Bars $\frac{3}{4}$ in. between Glass. Square Sticking.

Glass Openings for Door

3-0x7-0=8x8 and 8x44 in.

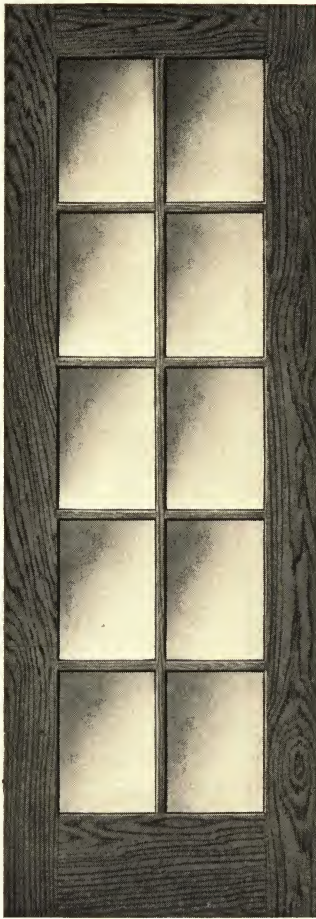
For Glass Openings in other sizes, see page 117.

For cut of Sticking, see page 112, No. 4.

Buy McMillen's Doors and be free from worry
about quality.

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



MAX ROYAL

Number

367

Illustration Shows Plain Red Oak

Stiles and Top Rail $4\frac{7}{8}$ in. Bottom Rail $9\frac{5}{8}$ in.
Measurements are over all

Bars $\frac{1}{2}$ in. between Glass. Bead Sticking.

Glass Openings for Door 3-0x7-0= $13\frac{1}{8}$ x $13\frac{9}{8}$ in.

For Glass Openings in other sizes, see page 117.

For cut of Sticking, see page 112, Nos. 5 and 6.

Buy McMillen's Doors and be free from worry
about quality.

THE R. M. MILLER COMPANY

MAX ROYAL



MAX ROYAL

Number

367A

Illustration Shows Plain Red Oak

Stiles and Top Rail $4\frac{7}{8}$ in. Bottom Rail $9\frac{5}{8}$ in.

Measurements are over all

Bars $\frac{1}{2}$ in. between Glass. Bead Sticking.

Glass Openings for Door, $3-0 \times 7-0 = 8\frac{1}{8} \times 17\frac{1}{8}$ in.

For Glass Openings in other sizes, see page 117.

For cut of Sticking, see page 112, Nos. 5 and 6.

Buy McMillen's Doors and be free from worry
about quality.

© SHROSH, WISCONSIN U.S.A.

MAX ROYAL



MAX ROYAL

Number

368

Illustration Shows Plain Red Oak

Stiles and Top Rail $4\frac{7}{8}$ in. Bottom Rail $9\frac{5}{8}$ in.

Measurements are over all

Bars $\frac{1}{2}$ in. between Glass. Bead Sticking.

Glass Openings for Door, $3-0 \times 7-0 = 8\frac{3}{8} \times 13\frac{1}{8}$ in.

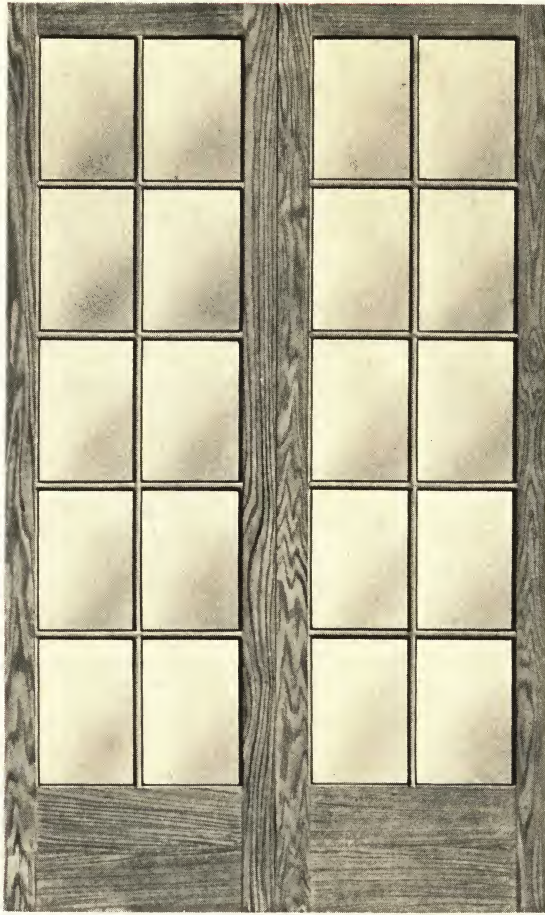
For Glass Openings in other sizes, see page 117.

For cut of Sticking, see page 112, Nos. 5 and 6.

Made with any number of lights desired.

THE F. M. MILLEN COMPANY

MAX ROYAL



MAX ROYAL

Number

369A

Illustration Shows Plain Red Oak

Stiles and Top Rail $3\frac{1}{2}$ in. Bottom Rail $9\frac{5}{8}$ in.

Measurements are over all

Bars $\frac{1}{2}$ in. between Glass. Bead Sticking.

Glass Openings for Door 3-0x7-0= $14\frac{7}{8}$ x $13\frac{1}{8}$ in.

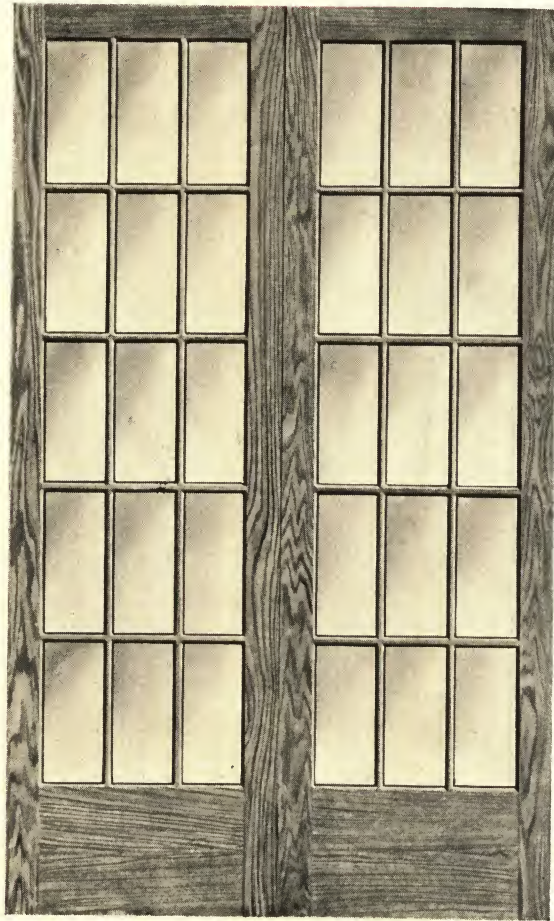
For Glass Openings in other sizes, see page 117.

For cut of Sticking, see page 112, Nos. 5 and 6.

Can be made with any number of lights desired

OSHKOSH, WISCONSIN, U.S.A.

MAX ROYAL



MAX ROYAL

Number

369C

Illustration Shows Plain Red Oak

Stiles and Top Rail $3\frac{1}{2}$ in. Bottom Rail $9\frac{5}{8}$ in.

Measurements are over all

Bars $\frac{1}{2}$ in. between Glass. Bead Sticking.

Glass Openings for Door $3-0 \times 7-0 = 9\frac{7}{8} \times 13\frac{1}{8}$ in.

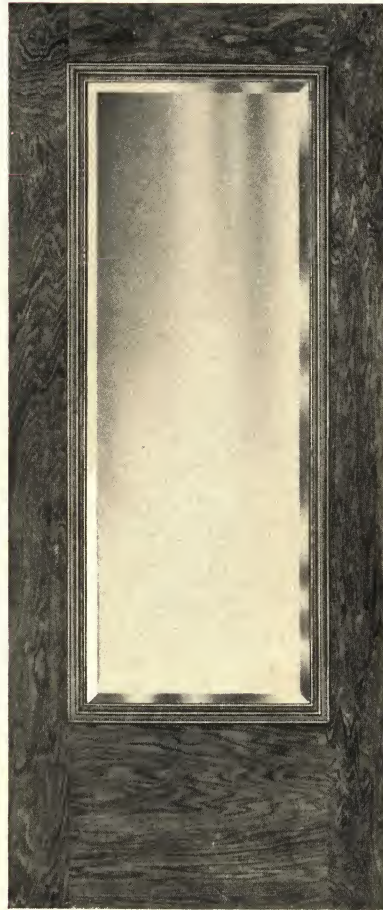
For Glass Openings in other sizes, see page 117.

For cut of Sticking, see page 112, Nos. 5 and 6.

Can be made with any number of lights desired.

THE F. M. MILLER COMPANY

MAX ROYAL



MAX ROYAL

Number

370

Illustration Shows Plain Red Oak

Stiles.....5 $\frac{3}{4}$ in Top Rail.....6 in.

Bottom Rail.....17 $\frac{1}{2}$ in.

Heavy Plain Raised Mould on front.

Flush Mould on back.

Glass Opening for Door 3-0x7-0=22x58 in.

For Glass Openings in other sizes, see page 117.

For pattern of Moulding, see page 113, No. 13.

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



MAX ROYAL

Number

370A

Illustration Shows Quarter Sawed Oak

Stiles and Top Rail $5\frac{1}{2}$ in. Bottom Rail $17\frac{1}{2}$ in.

Raised Mould on front.

Cove and Bead Sticking on back.

Glass Opening for Door $3-0 \times 7-0 = 20 \times 56$ in.

For Glass Openings in other sizes, see page 117.

For pattern of Moulding, see page 113, No. 18.

The name "McMillen" means quality.

THE R. M. MILLEN COMPANY



Number

370B

Stiles 5 $\frac{3}{4}$ in. Top Rail..... 6 in.
Bottom Rail..... 18 $\frac{1}{4}$ in.

Bottom Rail.....18 $\frac{1}{4}$ in.

Heavy Plain Raised Mould on front.

Flush Mould on back.

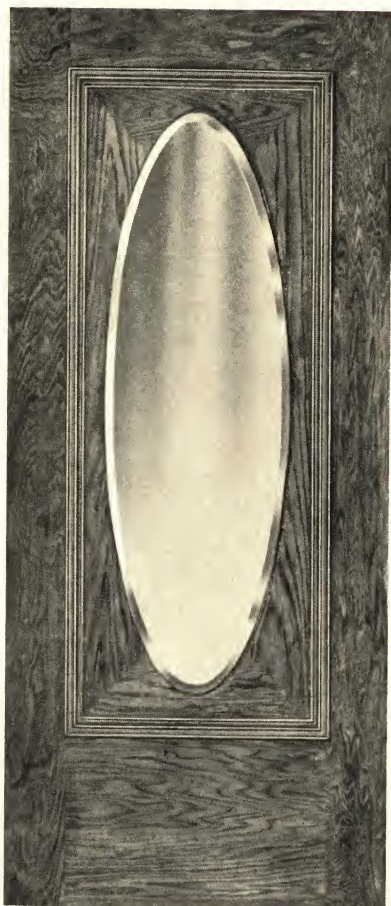
Glass Opening for Door 3-0x7-0=22x58 in.

For Glass Openings in other sizes, see page 117.

For Class Openings in other sizes, see page 117.
For pattern of Mould see page 113. Nos. 13 and 19

Patent Water-table Covers Bottom Rail Entirely

Page 77



MAX ROYAL

Number

371

Illustration Shows Plain Red Oak

Stiles $5\frac{3}{4}$ in. Top Rail 6 in.
 Bottom Rail $17\frac{1}{2}$ in.
 Heavy Plain Raised Mould on front.
 Flush Mould on back.

Glass Opening for Door 3-0x7-0=20x56 in.
 For Glass Openings in other sizes, see page 117.
 For pattern of Moulding, see page 113, No. 13.

THE FINE MILLER COMPANY

MAX ROYAL



MAX ROYAL

Number

372

Illustration Shows Plain Red Oak

Stiles5 $\frac{3}{4}$ in. Top Rail.....6 in.

Bottom Rail.....17 $\frac{1}{2}$ in.

Heavy Raised Egg-and-Dart Mould on front.

Flush Mould on back.

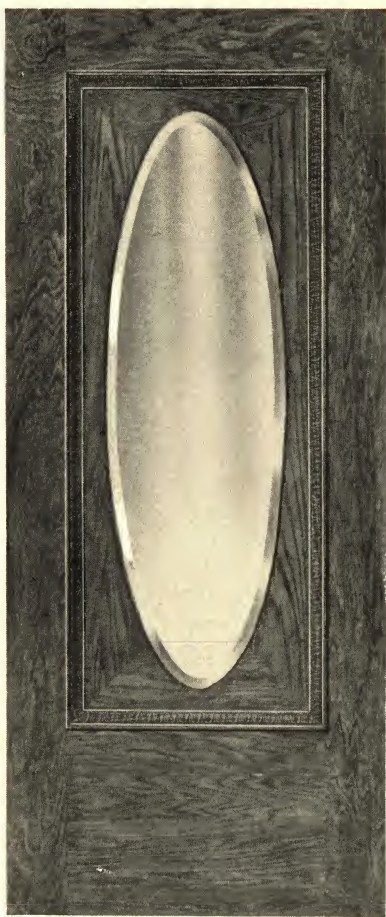
Glass Opening for Door 3-0x7-0=22x58 in.

For Glass Openings in other sizes, see page 117.

For pattern of Moulding, see page 113, No. 13.

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



MAX ROYAL

Number

375

Illustration Shows Plain Red Oak

Stiles $5\frac{3}{4}$ in. Top Rail..... 6 in.

Bottom Rail..... $17\frac{1}{2}$ in.

Heavy Egg-and-Dart Mould on front.

Flush Mould on back.

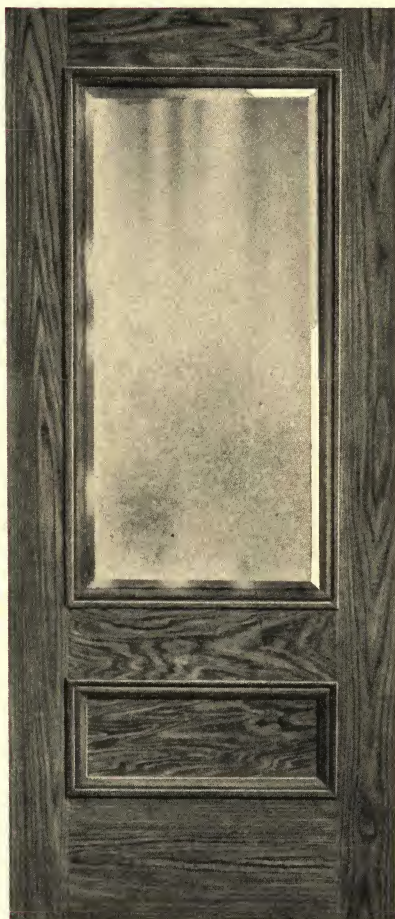
Glass Opening for Door 3-0x7-0=20x56 in.

For Glass Openings in other sizes, see page 117.

For pattern of Moulding, see page 113, No. 13.

THE F. M. MILLER COMPANY

MAX ROYAL



MAX ROYAL

Number

400A

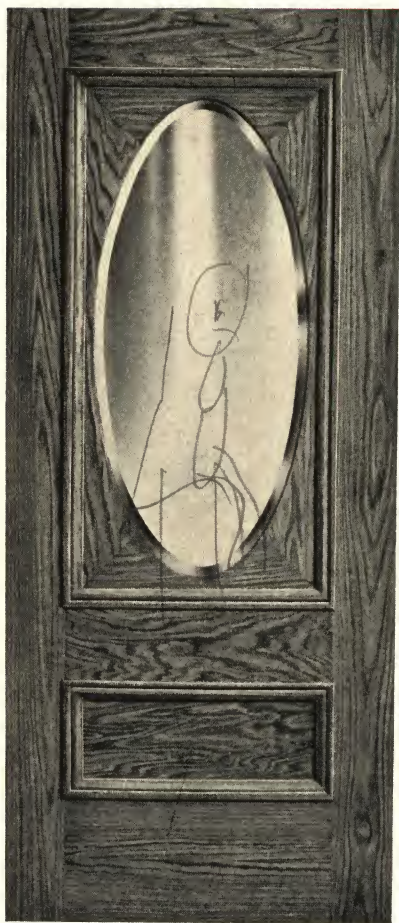
Illustration Shows Plain Red Oak

Stiles 5 $\frac{3}{4}$ in. Bottom Rail..... 12 in.
 Top Rail..... 6 in. Lock Rail..... 7 $\frac{1}{8}$ in.
 Flat Panel. Heavy Plain Raised Mould on front.
 Flush Mould on back.

Glass Opening for Door 3-0x7-0=22x44 in.
 For Glass Openings in other sizes, see page 117.
 For pattern of Moulding, see page 113, No. 13.

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



MAX ROYAL

Number

401A

Illustration Shows Plain Red Oak

Stiles5 $\frac{3}{4}$ in. Bottom Rail.....12 in.
 Top Rail.....6 in. Lock Rail.....7 $\frac{1}{8}$ in.
 Flat Panel. Heavy Plain Raised Mould on front.
 Flush Mould on back.

Glass Opening for Door 3-0x7-0=20x42 in.
 For Glass Openings in other sizes, see page 117.
 For pattern of Moulding, see page 113, No. 13.

THE G. M. MILLER COMPANY

MAX ROYAL



MAX ROYAL

Number

402A

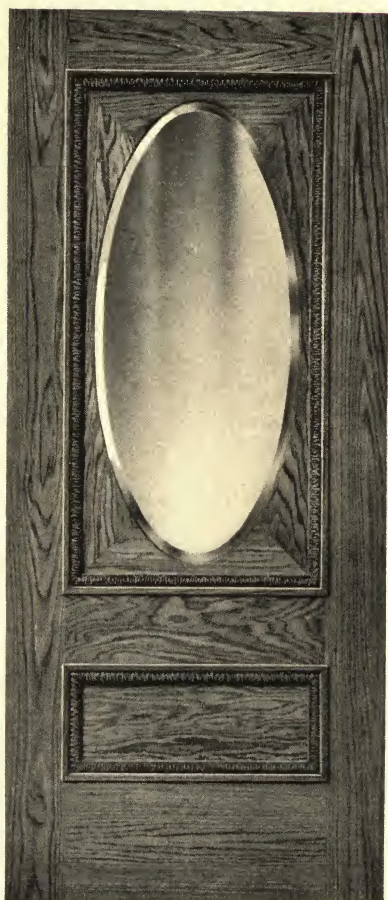
Illustration Shows Plain Red Oak

Stiles5 3/4 in. Bottom Rail.....12 in.
Top Rail.....6 in. Lock Rail.....7 1/8 in.
Flat Panel. Heavy Raised Egg-and-Dart Mould on
front. Flush Mould on back.

Glass Opening for Door 3-0x7-0=22x44 in.
For Glass Openings in other sizes, see page 117.
For pattern of Moulding, see page 113, No. 13.
We Use Sawed Veneers on all Exterior Oak Doors.

OSHKOSH, WISCONSIN, U.S.A.

MAX ROYAL



MAX ROYAL

Number

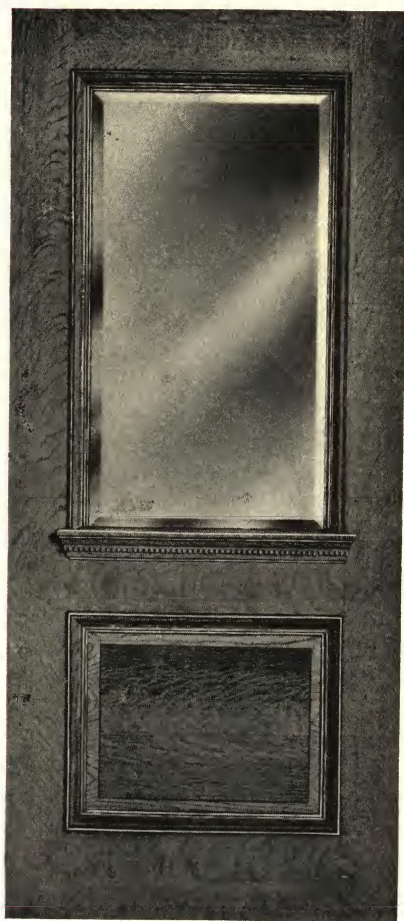
403A

Illustration Shows Plain Red Oak

Stiles5 $\frac{3}{4}$ in. Bottom Rail.....12 in.
 Top Rail.....6 in. Lock Rail.....7 $\frac{1}{8}$ in.
 Flat Panel. Heavy Raised Egg-and-Dart Mould on
 front. Flush Mould on back.
 Glass Opening for Door 3-0x7-0=20x42 in.
 For Glass Openings in other sizes, see page 117.
 For pattern of Mouldings, see page 113, No. 13.

THE R. W. MILLER COMPANY

MAX-ROYAL



MAX ROYAL

Number

404B

Illustration Shows Quarter Sawed Oak

Stiles and Top Rail $4\frac{3}{4}$ in. Bottom Rail 12 in.

Lock Rail $7\frac{1}{8}$ in.

Thick Raised Panel. Plain Raised Mould on front.
Flush Mould on back.

Glass Opening for Door 3-0x7-0=24x40 in.

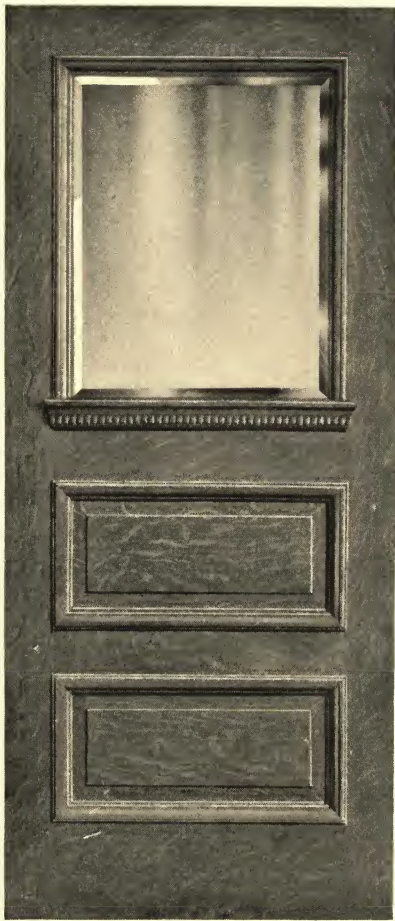
For Glass Openings in other sizes, see page 117.

For pattern of Mould see page 113. Nos. 15 and 16

Patent Water-table No. 19 below glass.

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



MAX ROYAL

Number

405A

Illustration Shows Quarter Sawed Oak

Stiles and Top Rail $4\frac{3}{4}$ in. Bottom Rail 12 in.

Lock Rail..... $7\frac{1}{8}$ in. Cross Rail $4\frac{5}{8}$ in.

Raised Panel. Heavy Plain Raised Mould on front.

Flush Mould on back.

Glass Opening for Door 3-0x7-0=24x32 in.

For Glass Openings in other sizes, see page 118.

For pattern of Mould see page 113, Nos. 15 and 16.

Patent Water-Table No. 19, below glass.

THE R. M. MILLER COMPANY

MAX ROYAL



MAX ROYAL

Number

405C

Illustration Shows Quarter Sawed Oak

Stiles 4 $\frac{3}{4}$ in. Bottom Rail..... 12 in.
 Top Rail..... 5 in. Lock Rail..... 8 $\frac{1}{4}$ in.
 Flat Panels Plain Heavy Raised Mould on front.
 Flush Moulding on back.
 Glass Opening for Door 3-0x7-0=26 $\frac{1}{2}$ x 18 in.
 For Glass Openings in other sizes, see page 118.
 For pattern of Moulding, see page 113, No. 13.
 For Sticking around glass, see page 112, No. 4.

OSHKOSH, WISCONSIN, U.S.A.

MAX ROYAL



MAX ROYAL

Number

405D

Illustration Shows Quarter Sawed Oak

Stiles4 $\frac{3}{4}$ in. Bottom Rail.....12 in.
 Top Rail.....5 in. Lock Rail.....8 $\frac{1}{4}$ in.
 Flat Panels. Plain Heavy Raised Mould on face.
 Flush Moulding on back.
 Glass Openings for Door 3-0x7-0=8 $\frac{1}{4}$ x18 in.
 For Glass Openings in other sizes, see page 118.
 For pattern of Moulding, see page 113, No. 13.
 For Sticking around glass, see page 112, No. 4.

THE R. MC MILLEN COMPANY

MAX-ROYAL



MAX ROYAL

Number

405E

Illustration Shows Quarter Sawed Oak

Stiles $4\frac{3}{4}$ in. Bottom Rail.....12 in.
 Top Rail.....5 in. Lock Rail..... $8\frac{1}{4}$ in.
 Flat Panels. Heavy Plain Raised Mould on front.
 Flush Mould on back.

Glass Opening for Door 3-0x7-0= $6x8\frac{5}{8}$ in.
 For Glass Openings in other sizes, see page 118.
 For pattern of Moulding, see page 113, No. 13.
 For sticking around glass, see page 112, No. 4

OSHKOSH, WISCONSIN, U.S.A.

MAX ROYAL



MAX ROYAL

Number

406A

Illustration Shows Quarter Sawed Oak

Stiles and Top Rail $4\frac{3}{4}$ in. Bottom Rail 12 in.
Lock Rail..... $8\frac{1}{4}$ in.

Raised Panel. Heavy Raised Egg-and-Dart Mould
on front. Flush Mould on back.

Glass Opening for Door 3-0x7-0=24x30 in.
For Glass Openings in other sizes, see page 118.
For pattern of Moulding, see page 113, No. 13.

THE H. M. MILLER COMPANY

MAX ROYAL



MAX ROYAL

Number

407A

Illustration Shows Quarter Sawed Oak

Stiles and Top Rail $4\frac{3}{4}$ in. Bottom Rail 12 in.
Lock Rail..... $8\frac{1}{4}$ in.

Solid Raised Panel. Heavy Raised Egg-and-Dart
Mould on front. Flush Mould on back.

Glass Opening for Door 3-0x7-0=20x42 in.

For Glass Openings in other sizes, see page 118.
For pattern of Mouldings, see page 113, No. 13.

OSHKOSH, WISCONSIN, U.S.A.

MAX ROYAL



MAX ROYAL

Number

407B

Illustration Shows Quarter Sawed Oak

Stiles5 $\frac{3}{4}$ in. Top Rail.....6 in.
Bottom Rail.....17 $\frac{1}{2}$ in.

Heavy Egg-and-Dart Mould on front.
Flush Mould on back.

Glass Opening for Door 3-0x7-0=18x54 in.
For Glass Openings in other sizes, see page 118.
For pattern of Moulding, see page 113, No. 13.
We use Sawed Veneers on all Exterior Oak Doors.

THE R. M. MILLER COMPANY

MAX ROYAL



MAX ROYAL

Number

408A

Illustration Shows Quarter Sawed Oak

Stiles and Top Rail $4\frac{3}{4}$ in. Bottom Rail 12 in.
Lock Rail..... $8\frac{1}{4}$ in.

Raised Panel. Heavy Raised Egg-and-Dart Mould
on front. Flush Mould on back.

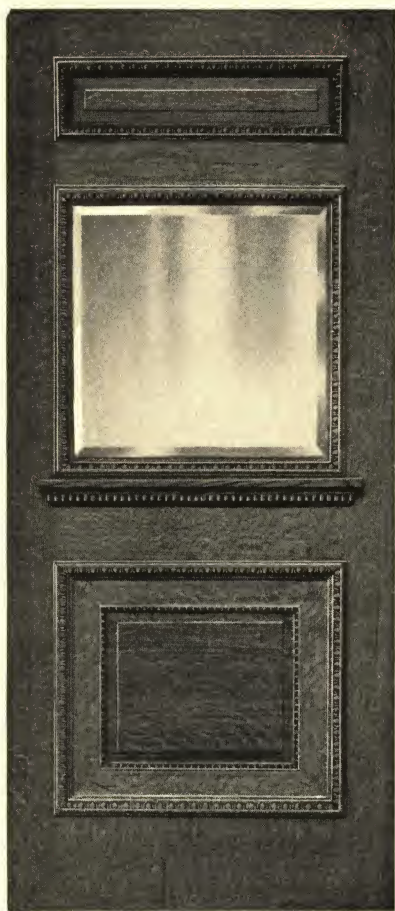
Glass Opening for Door 3-0x7-0=24x32 in.

For Glass Openings in other sizes, see page 118.

For pattern of Moulding, see page 113, No. 13.

OSHKOSH, WISCONSIN, U.S.A.

MAX ROYAL



MAX ROYAL

Number

409A

Illustration Shows Quarter Sawed Oak

Stiles and Top Rail $4\frac{3}{4}$ in. Bottom Rail 12 in.
Cross Rail $4\frac{5}{8}$ in. Lock Rail $8\frac{1}{4}$ in.

Raised Panels. Heavy Raised Egg-and-Dart Mould
on front. Flush Mould on back.

Glass Opening for Door 3-0x7-0=24x24 in.

For Glass Openings in other sizes, see page 118.

For pattern of Moulding, see page 113, No. 13.

THE FINE MILLER COMPANY

MAX ROYAL



MAX ROYAL

Number

412

Illustration Shows Plain Red Oak

Stiles 6 in. Bottom Rail 12 in.
Top Rail 12 in. Lock Rail 9 1/2 in.

Flat Panel. Plain Raised Mould on front.

Flush Mould on back.

Glass Opening for Door, 3-0x7-0=7 5/8x8 1/4

For Glass Openings in other sizes, see page 118.

For cut of Moulding, see page 113, No. 13.

For Sticking around glass, see page 112, No. 4.

OSHKOSH, WISCONSIN, U.S.A.

MAX ROYAL



MAX ROYAL

Number

413

Illustration Shows Plain Red Oak

Stiles 6 in. Bottom Rail 12 in.
Top Rail 12 in. Lock Rail 9 1/2 in.
Flat Panel.

Raised Mould on front. Flush Mould on Back.
Glass Opening for Door 3-0x7-0=7 5/8x8 1/4 in.
For Glass Openings in other sizes, see page 118.
For cut of Mouldings, see page 113, No. 13.
For Sticking around glass, see page 112, No. 4.

THE B. M. MILLEN COMPANY

MAX ROYAL



MAX ROYAL

Number

416

*Illustration Shows Plain Red Oak Frame
Panel Veneered Curly Oak*

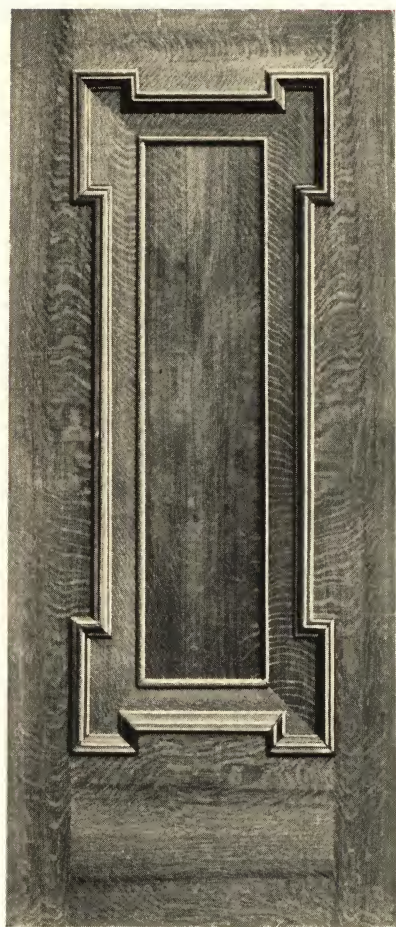
Stiles and Top Rail 5 ½ in. Bottom Rail 12 in.
Heavy Plain Raised Mould on front.
Flush Mould on back.

For cut of Moulding, see page 114, No. 30.

*Do not accept a substitute "just as good." Insist
on having "Max Royal"*

OSHKOSH, WISCONSIN, U. S. A.

MAX ROYAL



MAX ROYAL

Number

418

Illustration Shows Quarter Sawed Oak

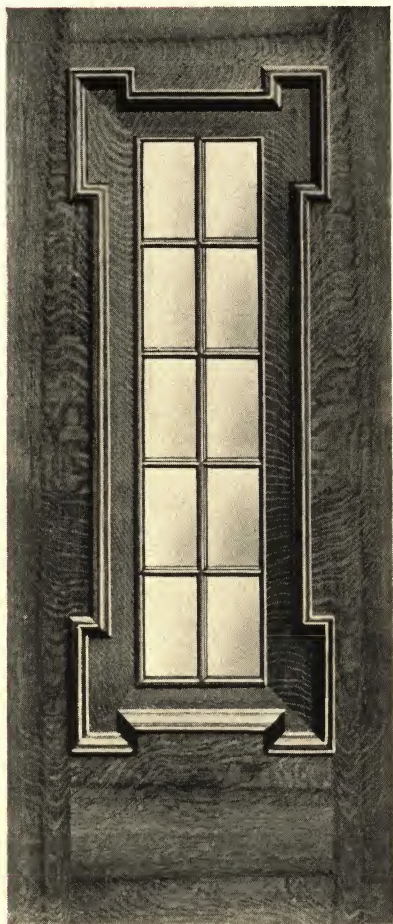
Stiles and Top Rail 6 in. Bottom Rail 16 in.
Heavy Raised Mould on Front.
Flush Mould on back.

For cut of Moulding, see page 114, No. 30.

*Buy McMillen's Doors and be free from worry
about quality.*

THE R. M. MILLEN COMPANY

MAX ROYAL



MAX ROYAL

Number

420

Illustration Shows Quarter Sawed Oak

Stiles and Top Rail 6 in. Bottom Rail 16 in.

Bars $\frac{1}{2}$ in. between glass.

Heavy Raised Mould on front.

Flush Mould on back.

Glass Openings for Door 3-0x7-0=6x9 $\frac{5}{8}$ in.

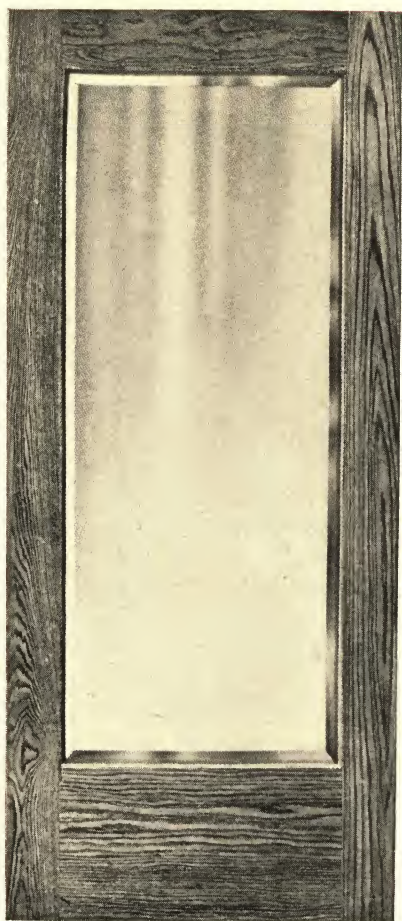
For Glass Openings in other sizes, see page 118.

For cut of Mould and Bars, see page 114,

Nos. 31 and 32.

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



MIRROR DOOR

Number

450M

Illustration Shows Plain Red Oak

Cut shows our one panel stock door 5 ½ in. Stiles and Top Rail, 12 in. Bottom Rail.

Glass Opening for Door 3-0x7-0=26x67 ½ in.

We furnish any of our stock doors paneled one side and routed out one side for mirror, so that the paneled side will match with other doors.

"Max Royal" Doors have stood at the head for twenty years. Why not have the best?

THE R. M. MILLER COMPANY

MAX ROYAL



MIRROR DOOR

Number

451M

Any door is a Mirror Door. All you need is the Mirror and a little Moulding. Cut shows a 5X Panel Door with Moulding on Face. We show the full size section herewith.

GLASS



Glass opening for door 3-0x7-0=26x70

©SHROSBURY, WISCONSIN U.S.A.



No. 1



No. 2

MAX ROYAL
SIDE LIGHTS

No. 1

Stiles2½ in.
Top Rail.....6½ in.
Bottom Rail.....18½ in.

Glass Opening for
1-4x7-0=12x60 in.

No. 2

Stiles2½ in.
Top Rail.....5½ in.
Lock Rail.....8¼ in.
Bottom Rail.....9⅝ in.

Glass Opening for
1-4x7-0=12x46 in.

Measurements are over all
Cove and Bead Sticking.

For Glass Openings in other sizes, see page 118.

THE R. M. MILLER COMPANY



No. 3



No. 4

MAX ROYAL
SIDE LIGHTS

No. 3

Stiles2 1/2 in.
Top Rail.....5 1/2 in.
Bottom Rail.....17 1/2 in.

Glass Opening for
1-4x7-0=8x58 in.

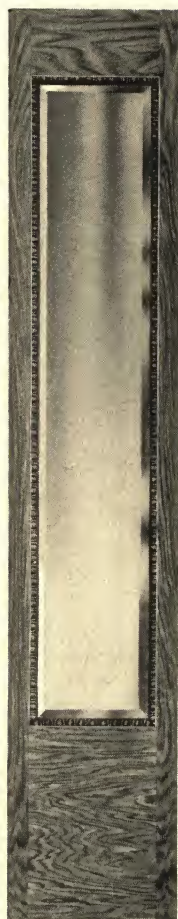
No. 4

Stiles2 1/2 in.
Top Rail.....5 1/2 in.
Lock Rail.....8 1/4 in.
Bottom Rail.....9 5/8 in.

Glass Opening for
1-4x7-0=8x40 in.

Measurements are over all
Cove and Bead Sticking.

For Glass Openings in other sizes, see page 118.



No. 5



No. 6

MAX ROYAL
SIDE LIGHTS

No. 5

Stiles2 ½ in.
Top Rail.....6 in.
Bottom Rail.....18 in.

Glass Opening for
1-4x7-0=11x60 in.

Flush E & D Mould one side.
For Glass Openings in other sizes, see page 118.
For cut of Moulding, see page 113, No. 14.

No. 6

Stiles2 ½ in.
Top Rail.....5 ½ in.
Lock Rail.....8 ¼ in.
Bottom Rail.....9 ⅝ in.

Glass Opening for
1-4x7-0=12x46 in.

Beads for glass.

THE R. M. MILLER COMPANY



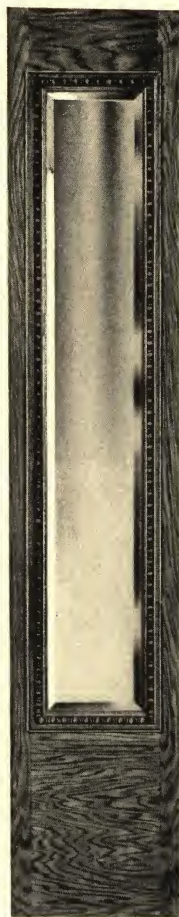
No. 9



No. 10

MAX ROYAL
SIDE LIGHTS

No. 9		No. 10	
Stiles	2 in.	Stiles	2 in.
Top Rail.....	6 in.	Top Rail.....	6 in.
Bottom Rail.....	17 ½ in.	Lock Rail.....	7 ⅛ in.
		Bottom Rail.....	12 in.
Glass Opening for 1-4x7-0=9 ½ x58 in.		Glass Opening for 1-4x7-0=9 ½ x44 in.	
Plain Raised Mould one side.		Flush Mould one side.	
For Glass Openings in other sizes, see page 118.			
For detail of Mouldings, see page 113, No. 13.			



No. 13



No. 14

MAX ROYAL
SIDE LIGHTS

No. 13

Stiles2 in.
Top Rail.....6 in.
Bottom Rail.....17 ½ in.

Glass Opening for
1-4x7-0=9 ½ x58 in.
Raised E & D Mould one side.
For Glass Openings in other sizes, see page 118.
For detail of Mouldings, see page 113, No. 13.

No. 14

Stiles2 in.
Top Rail.....6 in.
Lock Rail.....7 ½ in.
Bottom Rail.....12 in.

Glass Opening for
1-4x7-0=9 ½ x44 in.

THE R. M. HIGGINS COMPANY



No. 15



No. 16

MAX ROYAL
SIDE LIGHTS

No. 15	No. 16
Stiles1 3/4 in.	Stiles1 3/4 in.
Top Rail.....6 in.	Top Rail.....6 in.
Bottom Rail.....17 1/2 in.	Lock Rail.....7 1/8 in.
	Bottom Rail.....12 in.
Glass Opening for 1-4x7-0=8x56 in.	Glass Opening for 1-4x7-0=8x42 in.
Raised E & D Mould one side.	Flush Mould one side
For Glass Openings in other sizes, see page 118.	
For detail of Mouldings, see page 113, No. 13.	

OSHROSH, WISCONSIN, U.S.A.



No. 316A



No. 366A

MAX ROYAL
SIDE LIGHTS

No. 316A

Stiles2 ½ in.
Top Rail.....5 ¾ in.
Cross Rail.....5 ⅝ in.
Bottom Rail.....12 in.
Glass Opening for
1-4x7-0=5 ⅛ x8 ⅝ in.

Measurements are over all. Square Sticking.
For Glass Openings in other sizes, see page 118.
For cut of Sticking, see page 112, Nos. 3 and 4.

No. 366A

Stiles2 ½ in.
Top Rail.....5 ½ in.
Bottom Rail.....17 ½ in.
Glass Opening for
1-4x7-0=5 ⅜ x5 in.
and 5 ⅜ x50 in.

THE R. H. MILLER COMPANY



No. 368A



No. 368B

MAX ROYAL
SIDE LIGHTS

No. 368A

Stiles2 1/4 in.
Top Rail.....4 7/8 in.
Bottom Rail.....9 5/8 in.

Glass Opening for
1-4x7-0=12x13 1/8 in.

No. 368B

Stiles2 1/4 in.
Top Rail.....4 7/8 in.
Bottom Rail.....9 5/8 in.

Glass Opening for
1-4x7-0=5 1/8 x13 1/8 in.

Measurements are over all

Bead Sticking.

For Glass Opening in other sizes, see page 118.

For cut of Sticking, see page 112, Nos. 5 and 6.

OSHKOSH, WISCONSIN, U.S.A.

Our Guarantee



*The Following Guarantee is in Harmony
with McMillen Policy*



We would rather lose the profit on a door, yes, we would rather lose the price of the door, than have a customer dissatisfied.

This is not a matter of sentiment with us, but a matter of business.

If we fail to satisfy a customer it may mean the loss of his future business, as well as business which he controls or influences.

This is why we say without reservation, **"We Guarantee MAX ROYAL DOORS to give entire satisfaction."**

In return we ask your hearty co-operation in the fulfillment of the following suggestions for the "Care of Hardwood Veneered Doors."

The R. McMillen Company

Care of Max Royal Hardwood Veneered Doors

IN TRANSIT

In the shipment of veneered doors, we use every possible precaution against damage. Our cars are loaded by experienced men who pack the goods with utmost care. All cars are inspected by our shipping clerk to guard against leaky roof or sides. The car doors are papered and paper is spread over the tops of all piles as a protection against dampness and cinders. If shipped local freight, we cover the doors with paper and crate them. These precautions are sufficient under ordinary conditions to protect the doors until they reach destination. When the doors are received they should be examined and if damaged by exposure or rough handling in transit have your local agent make proper notations on the face of your freight bill. This will insure favorable consideration of a claim for damages.

IN YOUR WAREHOUSE

It should be remembered that all of the material in a veneered door is thoroughly kiln-dried and if exposed to the weather will absorb any moisture in the atmosphere as doors are shipped, as a rule, in the white. When taken from the car or crates they should be inspected as to material and workmanship, then STORED IN A DRY PLACE. Wherever possible a coat of good stain or filler should be applied as an added precaution, though we realize that this cannot be done where the doors are being carried in stock for future sale.

AT THE BUILDING

Do not put veneered doors in building until walls and plaster are thoroughly dry.

It should hardly be necessary to call attention to the fact that a veneered door must not be stored or hung in a building until the walls and plaster are thoroughly dried out, but we find that either through ignorance or carelessness this is frequently done, and we want it understood that under such conditions we will not assume any responsibility. If any complaint is made by your customer, we will ask that you investigate the matter carefully, as the chances are three to one the doors have either been put in a building before it was thoroughly dry, hung where exposed to the weather without protection of a deep porch or overhead projection, or have been improperly treated by the finisher.

CARE OF EXTERIOR DOORS

All outside doors should have at least one coat of good exterior varnish and the top and bottom edges thoroughly painted with lead and oil as soon as the door is fitted. We do not recommend, nor will we guarantee, a veneered door for outside use when not protected from the weather, but if doors are to be exposed, we recommend the use of WATER-PROOF GLUE. We now have a glue which we can recommend as strictly water-proof and for a small extra charge, we will be glad to use it when so specified.

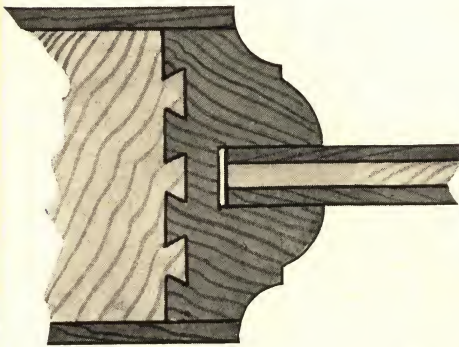
We further urge that $\frac{1}{4}$ -inch veneers be specified on all exterior doors as an additional protection against the weather.

DO NOT REPAIR OR REPLACE ANY MAX ROYAL DOORS WITHOUT OUR CONSENT

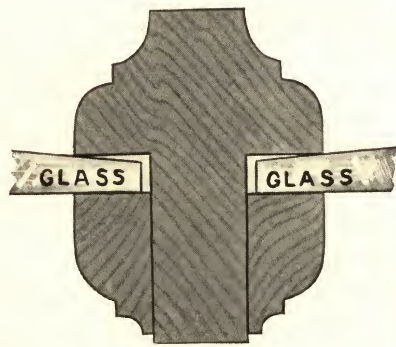
We will not consider any claim for cost of repairing or replacing any of our doors unless the matter has been referred to us and authority given for such exchange or repairs being made.

THE R. McMILLEN COMPANY

Cuts Showing Patterns of Stickings and Mouldings Used on Our Stock Doors

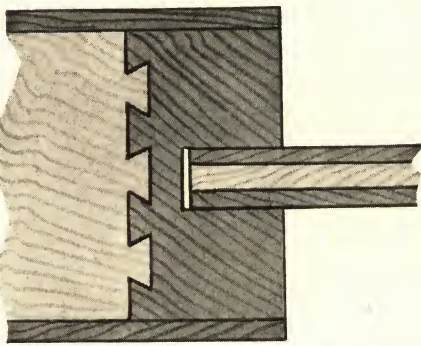


No. 1

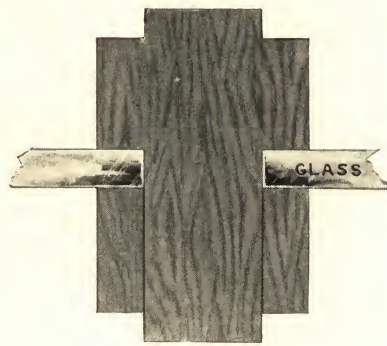


No. 2

C & B
Sticking

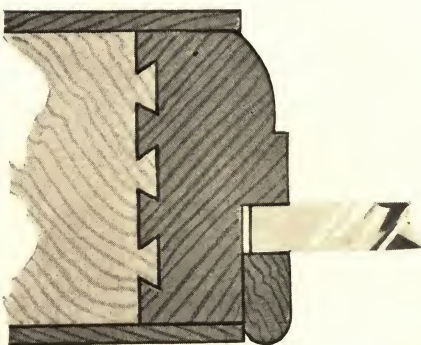


No. 3

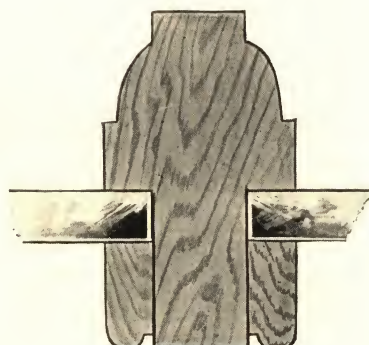


No. 4

Square
Sticking



No. 5

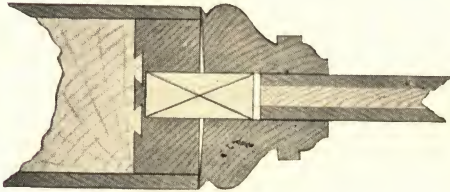


No. 6

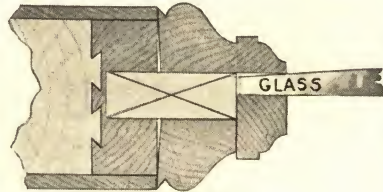
Bead
Sticking

THE H. N. MILLER COMPANY

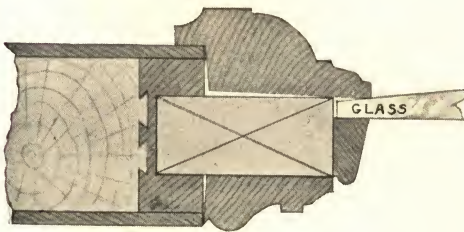
Cuts Showing Patterns of Stickings and Mouldings Used on Our Stock Doors



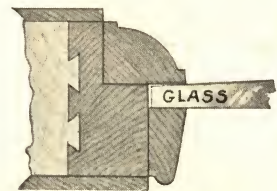
No. 11



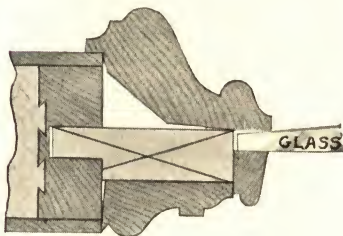
No. 12



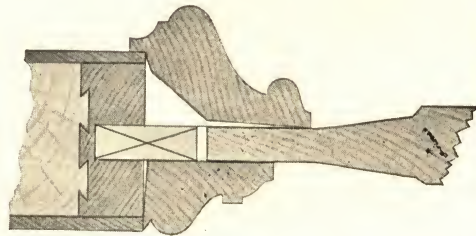
No. 13



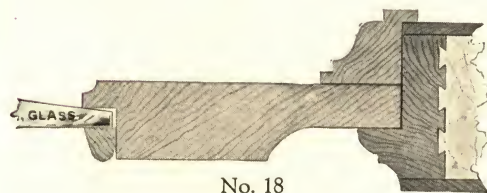
No. 14



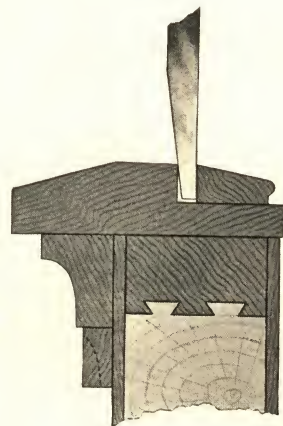
No. 15



No. 16

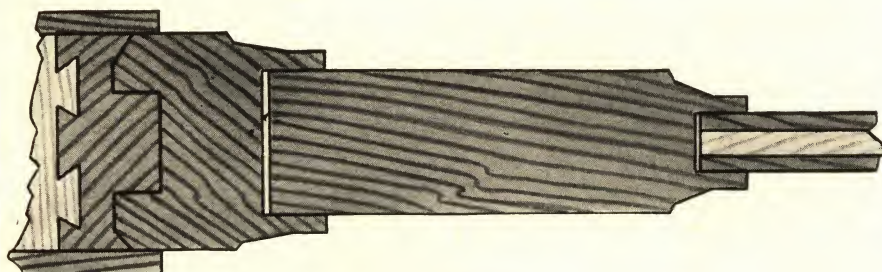


No. 18

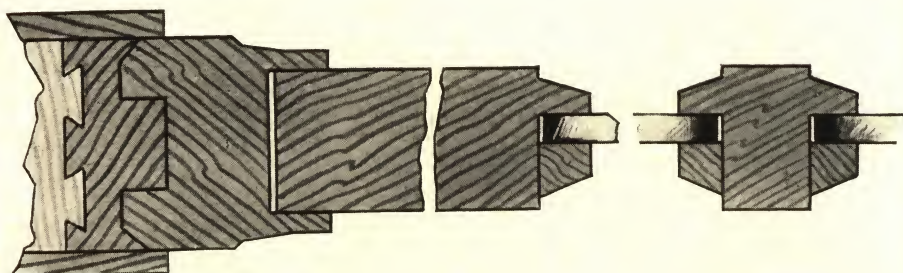


No. 19

Cuts Showing Patterns of Stickings and Mouldings Used on Our Stock Doors

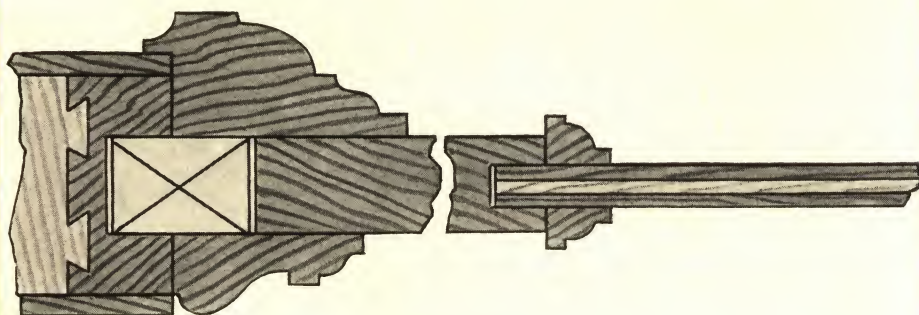


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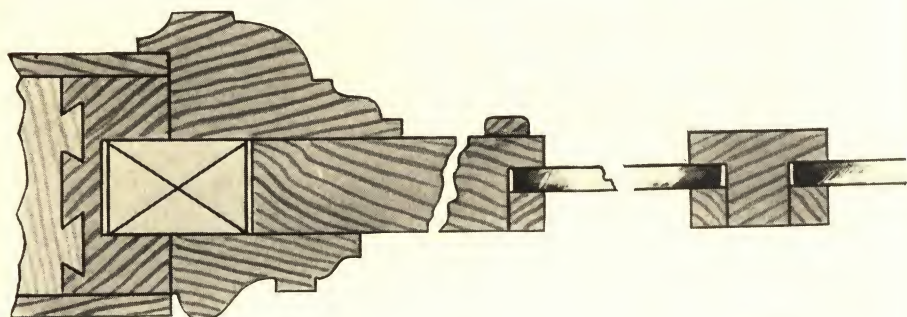


No. 26

No. 27



No. 30

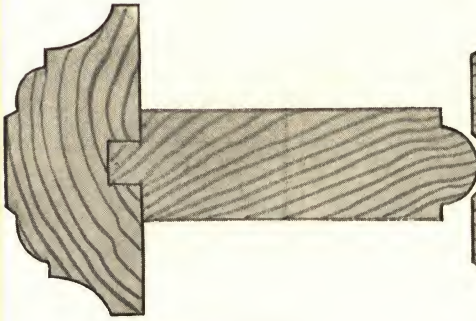


No. 31

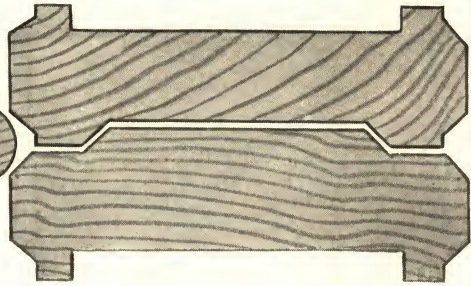
No. 32

THE S. M. MILLER COMPANY

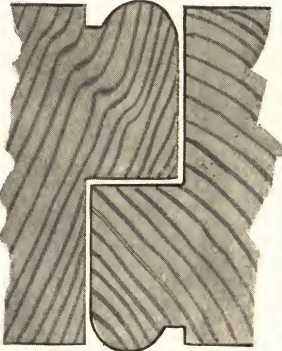
Astragals and Meeting Stile Joints



Astragal No. 1



Astragal No. 2



Left Hand

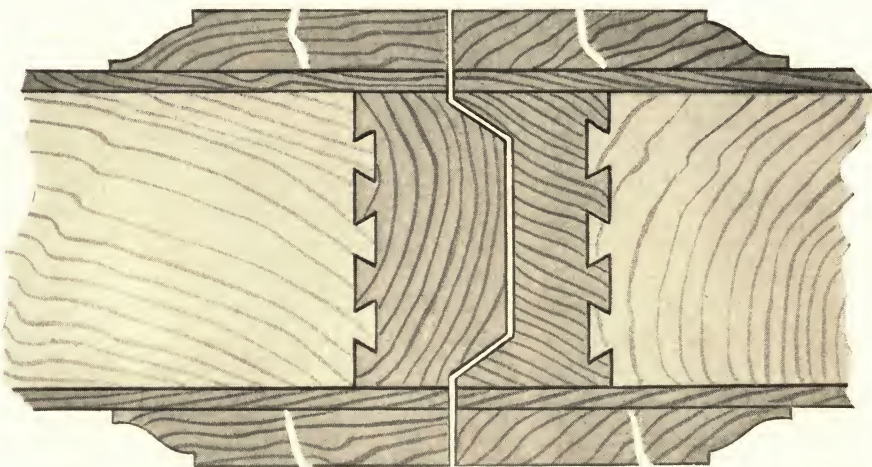


Right Hand

Rabbeted and Beaded



Rule Joint



Astragal Joint and Banding

Glass Sizes for Hardwood Sash Doors

Design No.	2-8x6-8	2-10x6-10	3-0x7-0	3-0x7-6
150A	23 $\frac{1}{8}$ x24	25 $\frac{1}{8}$ x24 $\frac{7}{8}$	27 $\frac{1}{8}$ x25 $\frac{3}{4}$	27 $\frac{1}{8}$ x36
150B	23 $\frac{1}{8}$ x34	25 $\frac{1}{8}$ x36	27 $\frac{1}{8}$ x38	27 $\frac{1}{8}$ x44
151A	23 $\frac{1}{8}$ x19	25 $\frac{1}{8}$ x19	27 $\frac{1}{8}$ x19	27 $\frac{1}{8}$ x19
151C	23 $\frac{1}{8}$ x19	25 $\frac{1}{8}$ x19	27 $\frac{1}{8}$ x19	27 $\frac{1}{8}$ x19
152A	23 $\frac{1}{8}$ x40	25 $\frac{1}{8}$ x42	27 $\frac{1}{8}$ x44	27 $\frac{1}{8}$ x50
153A	22x22	24x24	26x26	26x32
154A	23 $\frac{1}{8}$ x19	25 $\frac{1}{8}$ x19	27 $\frac{1}{8}$ x19	27 $\frac{1}{8}$ x19
154C	5 $\frac{3}{8}$ x19	5 $\frac{7}{8}$ x19	6 $\frac{5}{16}$ x19	6 $\frac{5}{16}$ x19
156B	22x36	24x38	26x40	26x46
157A	22x26	24x28	26x30	26x36
160	20x46	22x48	24x50	24x56
163	22x32	24x34	26x36	26x42
163A	22x32	24x34	26x36	26x42
175	22x42	24x44	26x46	26x52
178	16x36	18x38	20x40	20x46
181A	22x22	24x24	26x26	26x32
181B	6 $\frac{5}{8}$ x22	7 $\frac{5}{16}$ x24	8x26	8x32
181C	{ 6 $\frac{5}{8}$ x6 $\frac{5}{8}$ 6 $\frac{5}{8}$ x14 $\frac{3}{8}$	{ 7 $\frac{5}{16}$ x7 $\frac{5}{16}$ 7 $\frac{5}{16}$ x15 $\frac{11}{16}$	{ 8x8 8x17	{ 8x8 8x23
252	18 $\frac{3}{8}$ x20	20 $\frac{3}{8}$ x22	22 $\frac{3}{8}$ x24	22 $\frac{3}{8}$ x30
256	18 $\frac{3}{8}$ x61 $\frac{1}{8}$	20 $\frac{3}{8}$ x63 $\frac{1}{8}$	22 $\frac{3}{8}$ x65 $\frac{1}{8}$	22 $\frac{3}{8}$ x71 $\frac{1}{8}$
258	8 $\frac{7}{8}$ x11 $\frac{13}{16}$	9 $\frac{7}{8}$ x12 $\frac{3}{16}$	10 $\frac{7}{8}$ x12 $\frac{3}{16}$	10 $\frac{7}{8}$ x13 $\frac{13}{16}$
310A	21x18	23x18	25x18	25x18
310B	4 $\frac{5}{8}$ x8 $\frac{5}{8}$	5 $\frac{1}{8}$ x8 $\frac{5}{8}$	5 $\frac{5}{8}$ x8 $\frac{5}{8}$	5 $\frac{5}{8}$ x8 $\frac{5}{8}$
310C	6 $\frac{7}{16}$ x8 $\frac{5}{8}$	7 $\frac{1}{8}$ x8 $\frac{5}{8}$	7 $\frac{13}{16}$ x8 $\frac{5}{8}$	7 $\frac{13}{16}$ x8 $\frac{5}{8}$
311A	21x18	23x18	25x18	25x18
311B	4 $\frac{5}{8}$ x8 $\frac{5}{8}$	5 $\frac{1}{8}$ x8 $\frac{5}{8}$	5 $\frac{5}{8}$ x8 $\frac{5}{8}$	5 $\frac{5}{8}$ x8 $\frac{5}{8}$
311C	6 $\frac{7}{16}$ x8 $\frac{5}{8}$	7 $\frac{1}{8}$ x8 $\frac{5}{8}$	7 $\frac{13}{16}$ x8 $\frac{5}{8}$	7 $\frac{13}{16}$ x8 $\frac{5}{8}$
314A	21x18	23x18	25x18	25x18
314B	4 $\frac{5}{8}$ x8 $\frac{5}{8}$	5 $\frac{1}{8}$ x8 $\frac{5}{8}$	5 $\frac{5}{8}$ x8 $\frac{5}{8}$	5 $\frac{5}{8}$ x8 $\frac{5}{8}$
314C	6 $\frac{7}{16}$ x8 $\frac{5}{8}$	7 $\frac{1}{8}$ x8 $\frac{5}{8}$	7 $\frac{13}{16}$ x8 $\frac{5}{8}$	7 $\frac{13}{16}$ x8 $\frac{5}{8}$
326	21x22	23x22 $\frac{3}{4}$	25x23 $\frac{1}{2}$	25x34
329	21x38	23x40	25x42	25x48
350A	22x62	24x64	26x66	26x72
350B	5 $\frac{5}{8}$ x62	6 $\frac{1}{4}$ x64	7x66	7x72
351	20x56	22x58	24x60	24x66
352	20x56	22x58	24x60	24x66
354	18x54	20x56	22x58	22x64
360	20x56	22x58	24x60	24x66

THE A. M. MILLEN COMPANY

Glass Sizes for Hardwood Sash Doors

Design No.	2-8x6-8	2-10x6-10	3-0x7-0	3-0x7-6
361	20x56	22x58	24x60	24x66
362	20x56	22x58	24x60	24x66
363	16x52	18x54	20x56	20x62
364	16x52	18x54	20x56	20x62
366A	$\left\{ \begin{array}{l} 5x5 \\ 5x9\frac{7}{8} \\ 5x46 \\ 3\frac{7}{8}x46 \end{array} \right.$	$\left\{ \begin{array}{l} 5x5 \\ 5x11\frac{7}{8} \\ 5x48 \\ 11\frac{7}{8}x48 \end{array} \right.$	$\left\{ \begin{array}{l} 5x5 \\ 5x13\frac{7}{8} \\ 5x50 \\ 13\frac{7}{8}x50 \end{array} \right.$	$\left\{ \begin{array}{l} 5x5 \\ 5x13\frac{7}{8} \\ 5x56 \\ 13\frac{7}{8}x56 \end{array} \right.$
366B	$\left\{ \begin{array}{l} 6\frac{5}{8}x6\frac{5}{8} \\ 6\frac{5}{8}x14 \\ 6\frac{5}{8}x28 \\ 6\frac{5}{8}x42\frac{5}{8} \end{array} \right.$	$\left\{ \begin{array}{l} 7\frac{5}{16}x7\frac{5}{16} \\ 7\frac{5}{16}x15 \\ 7\frac{5}{16}x28 \\ 7\frac{5}{16}x43\frac{1}{4} \end{array} \right.$	$\left\{ \begin{array}{l} 8x8 \\ 8x16 \\ 8x28 \\ 8x44 \end{array} \right.$	$\left\{ \begin{array}{l} 8x8 \\ 8x16 \\ 8x34 \\ 8x50 \end{array} \right.$
366C	$\left\{ \begin{array}{l} 4\frac{3}{4}x4\frac{3}{4} \\ 4\frac{3}{4}x10 \\ 4\frac{3}{4}x36 \\ 8\frac{3}{8}x46\frac{3}{8} \end{array} \right.$	$\left\{ \begin{array}{l} 5\frac{1}{4}x5\frac{1}{4} \\ 5\frac{1}{4}x11 \\ 5\frac{1}{4}x36 \\ 10\frac{3}{8}x47\frac{3}{8} \end{array} \right.$	$\left\{ \begin{array}{l} 5\frac{3}{4}x5\frac{3}{4} \\ 5\frac{3}{4}x12 \\ 5\frac{3}{4}x36 \\ 12\frac{3}{8}x48\frac{3}{8} \end{array} \right.$	$\left\{ \begin{array}{l} 5\frac{3}{4}x5\frac{3}{4} \\ 5\frac{3}{4}x12 \\ 5\frac{3}{4}x42 \\ 12\frac{3}{8}x54\frac{3}{8} \end{array} \right.$
366D	$\left\{ \begin{array}{l} 6\frac{5}{8}x6\frac{5}{8} \\ 6\frac{5}{8}x40 \end{array} \right.$	$\left\{ \begin{array}{l} 7\frac{5}{16}x7\frac{5}{16} \\ 7\frac{5}{16}x42 \end{array} \right.$	$\left\{ \begin{array}{l} 8x8 \\ 8x44 \end{array} \right.$	$\left\{ \begin{array}{l} 8x8 \\ 8x50 \end{array} \right.$
366E	$6\frac{5}{8}x13\frac{3}{4}$	$7\frac{5}{16}x14\frac{1}{4}$	$8x14\frac{3}{4}$	$8x16\frac{1}{4}$
366F	$6\frac{5}{8}x10\frac{13}{16}$	$7\frac{5}{16}x11\frac{1}{4}$	$8x11\frac{5}{8}$	$8x12\frac{13}{16}$
366G	$\left\{ \begin{array}{l} 6\frac{5}{8}x6\frac{5}{8} \\ 6\frac{5}{8}x40 \end{array} \right.$	$\left\{ \begin{array}{l} 7\frac{5}{16}x7\frac{5}{16} \\ 7\frac{5}{16}x42 \end{array} \right.$	$\left\{ \begin{array}{l} 8x8 \\ 8x44 \end{array} \right.$	$\left\{ \begin{array}{l} 8x8 \\ 8x50 \end{array} \right.$
367	$11\frac{1}{16}x12\frac{3}{4}$	$12\frac{1}{16}x13\frac{1}{8}$	$13\frac{1}{16}x13\frac{9}{16}$	$13\frac{1}{16}x14\frac{3}{4}$
367A	$7\frac{7}{16}x16\frac{1}{16}$	$7\frac{7}{8}x16\frac{9}{16}$	$8\frac{9}{16}x17\frac{1}{16}$	$8\frac{9}{16}x18\frac{9}{16}$
368	$7\frac{7}{16}x12\frac{3}{4}$	$7\frac{7}{8}x13\frac{1}{8}$	$8\frac{9}{16}x13\frac{9}{16}$	$8\frac{9}{16}x14\frac{3}{4}$
369A	$12\frac{1}{16}x13$	$13\frac{1}{16}x13\frac{1}{16}$	$14\frac{1}{16}x13\frac{13}{16}$	$14\frac{1}{16}x15$
369C	$8\frac{1}{8}x13$	$8\frac{3}{4}x13\frac{7}{16}$	$9\frac{7}{16}x13\frac{13}{16}$	$9\frac{7}{16}x15$
370	18x54	20x56	22x58	22x64
370A	16x52	18x54	20x56	20x62
370B	18x54	20x56	22x58	22x64
371	16x52	18x54	20x56	20x62
372	18x54	20x56	22x58	22x64
375	16x52	18x54	20x56	20x62
400A	18x40	20x42	22x44	22x50
401A	16x38	18x40	20x42	20x48
402A	18x40	20x42	22x44	22x50
403A	16x38	18x40	20x42	20x48
404B	20x36	22x38	24x40	24x46

OSHROSH, WISCONSIN, U.S.A.

Glass Sizes for Hardwood Sash Doors

Design No.	2-8x6-8	2-10x6-10	3-0x7-0	3-0x7-6
405A	20x28	22x30	24x32	24x38
405C	22½x18	24½x18	26½x18	26½x18
405D	6½ ⁵ / ₁₆ x18	7 ⁵ / ₈ x18	8¼x18	8¼x18
405E	5x8 ⁵ / ₈	5½x8 ⁵ / ₈	6x8 ⁵ / ₈	6x8 ⁵ / ₈
406A	20x26	22x28	24x30	24x36
407A	16x38	18x40	20x42	20x48
407B	14x50	16x52	18x54	18x60
408A	20x28	22x30	24x32	24x38
409A	20x20	22x22	24x24	24x30
412	6 ³ / ₁₆ x8 ¹¹ / ₁₆	7x8 ¹¹ / ₁₆	7 ⁵ / ₈ x8 ¹¹ / ₁₆	7 ⁵ / ₈ x8 ¹¹ / ₁₆
413	6 ³ / ₁₆ x8 ¹¹ / ₁₆	7x8 ¹¹ / ₁₆	7 ⁵ / ₈ x8 ¹¹ / ₁₆	7 ⁵ / ₈ x8 ¹¹ / ₁₆
420	4x8 ¹³ / ₁₆	5x9¼	6x9 ⁵ / ₈	6x10 ¹³ / ₁₆
450M	22x63½	24x65½	26x67½	26x73½
451M	22x66	24x68	26x70	26x76

Glass Sizes for Hardwood Side Lights

Design No.	1-2x6-8	1-4x6-10	1-4x7-0	1-6x7-6
1	10x56	12x58	12x60	14x66
2	10x42	12x44	12x46	14x52
3	6x54	8x56	8x58	10x64
4	6x36	8x38	8x40	10x46
5	9x56	11x58	11x60	13x60
6	10x42	12x44	12x46	14x52
9	7½x54	9½x56	9½x58	11½x64
10	7½x40	9½x42	9½x44	11½x50
13	7½x54	9½x56	9½x58	11½x58
14	7½x40	9½x42	9½x44	11½x50
15	6x52	8x54	8x56	10x62
16	6x38	8x40	8x42	10x48
316A	4½x8 ⁵ / ₈	5½x8 ⁵ / ₈	5½x8 ⁵ / ₈	6½x8 ⁵ / ₈
366A	} 4 ³ / ₈ x5 4 ³ / ₈ x46	5 ³ / ₈ x5 5 ³ / ₈ x48	5 ³ / ₈ x5 5 ³ / ₈ x50	6 ³ / ₈ x5 6 ³ / ₈ x56
368A		12x13¼	12x13 ³ / ₁₆	14x14¾
368B	4½ ¹ / ₁₆ x12¾	5½ ¹ / ₁₆ x13½	5½ ¹ / ₁₆ x13 ³ / ₁₆	6½ ¹ / ₁₆ x13 ³ / ₁₆

THE REMILLEN COMPANY

SLAB DOORS



THE Slab Door, originally designed for hospital use because of its clean sanitary surface, has quickly “outgrown its shell.” Its rich simple beauty of design with its soundproof and sanitary features at once recommended it for more general use in hotels, public buildings and even in residences. No type of door offers greater freedom for the display of the beautiful grains and finishes of our finer hardwoods. But Slab Doors are not simple to make and in their scientific construction lies the whole secret of their success;—or failure.

You will find MAX “SLAB” DOORS to be different from other makes—and better. MAX “SLAB” construction means satisfaction for the owner. There are special features which not only add to the appearance, but enable us to give the same liberal and positive guarantee on these as on other Max Royal doors.

In the elder
days of Art
Builders wrought
with greatest care
Each minute
and unseen part,
For the Gods
see everywhere.

—Longfellow

MAX-ROYAL



MAX "SLAB"

Number

500

Illustration Shows Unselected Birch

Unselected Birch is one of our finest domestic hardwoods. It takes a beautiful natural finish; its close-grained hard surface is ideal for enameling, or when stained "Mahogany" the average person cannot tell it from the genuine.

"Max Royal" Doors are recognized as standard even by our competitors.

THE R. M. MILLER COMPANY

MAX ROYAL



MAX "SLAB"

Number

500

Illustration Shows Selected Red Oak

No other hardwood is so popular for general use as Oak, when rotary cut the grain of the wood as shown above is very beautiful.

Others will agree to furnish doors "equal to McMillen's" but you are always safe in using the original.

THE E. M. MILLER COMPANY

MAX ROYAL



MAX "SLAB"

Number

500

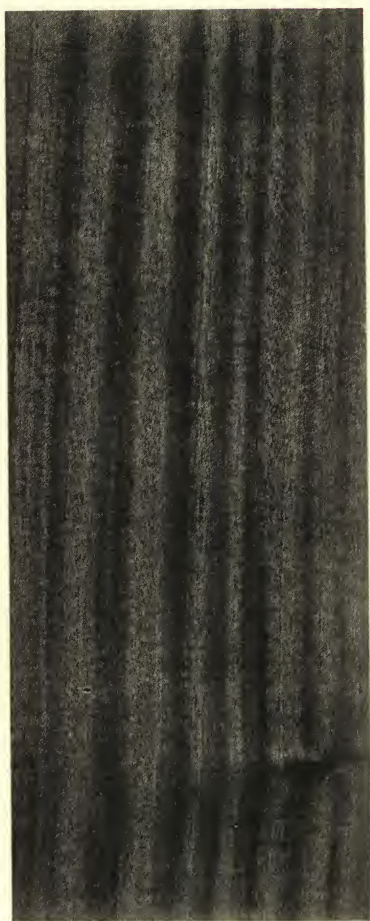
Illustration Shows Selected Red Gum

Gum is fast gaining in popularity for interior finish. This is a photographic reproduction of a Slab-Door veneered with Selected Red Gum. It takes a soft velvety finish which is extremely pleasing.

"Max Royal" Doors are recognized as standard even by our competitors.

© SHKOSH, WISCONSIN, U.S.A.

MAX ROYAL



MAX "SLAB"

Number

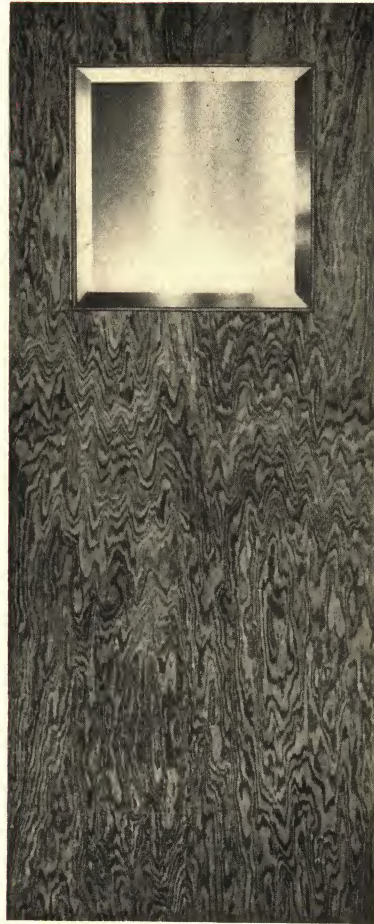
500

Illustration Shows African Mahogany

It is impossible to show the beauty of Mahogany with halftone cuts or color plates, but it is conceded to be the finest wood known for high grade finish. Others will agree to furnish doors "equal to McMillen's" but you are always safe in using the original.

THE McMILLEN COMPANY

MAX ROYAL



MAX "SLAB"

Number

501

Illustration Shows Selected Red Oak

Glass Opening for Door 3-0x7-0=24x24 in.
For Glass Opening in other sizes, see page 156.
The Glass Opening can be made to suit the customer.
*This is one of the most popular of modern designs
of front doors.*

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



MAX "SLAB"

Number

502

Illustration Shows Plain Red Oak

Glass Opening for Door 3-0x7-0=24x46 in.
For Glass Openings in other sizes, see page 156.
Glass Opening can be varied in size without extra charge.

Here is a long light Slab-Door well adapted for use where the extra light is desired in the hallway.

Buy the best—"McMillens."

THE R. M. MILLER COMPANY

MAX-ROYAL



MAX "SLAB"

Number

503

Illustration Shows Plain Red Oak

Glass Opening for Door 3-0x7-0=7 $\frac{1}{8}$ x24 in.
For Glass Openings in other sizes, see page 156.

An attractive design for entrance door for the bungalow, especially where the top sash of the windows is divided to correspond.

McMillen Doors are carried in stock by a greater number of jobbers than any other make of door.

© S H K O S H W I C C O N S I N , U . S . A .

MAX-ROYAL



MAX "SLAB"

Number

504

Illustration Shows Plain Red Oak

Glass Openings for Door 3-0x7-0= $7\frac{7}{8} \times 11\frac{9}{8}$ in.
For Glass Openings in other sizes, see page 156.
"McMillen" Doors are recognized as standard even
by our competitors.

THE R. McMILLEN COMPANY

MAX-ROYAL



MAX "SLAB"

Number

504A

Illustration Shows Plain Red Oak

Glass Openings for Door 3-0x7-0=7 $\frac{7}{8}$ x11 $\frac{1}{8}$ in.
For Glass Openings in other sizes, see page 156.
"McMillen" Doors have stood at the head for
twenty years. Why not have the best?

OSHKOSH, WISCONSIN, U.S.A.

MAX ROYAL



MAX "SLAB"

Number

505

Illustration Shows Plain Red Oak

Glass Openings for Door

3-0x7-0=7 $\frac{7}{8}$ x7 $\frac{7}{8}$ in. and 7 $\frac{7}{8}$ x15 $\frac{5}{8}$ in.

For Glass Openings in other sizes, see page 156.

McMiller Doors are carried in stock by a greater number of jobbers than any other make of door.

THE R. M. MILLEN COMPANY

MAX-ROYAL



MAX "SLAB"

Number

506A

Illustration Shows Plain Red Oak

Glass Openings for Door 3-0x7-0=4x30 in.
For Glass Openings in other sizes, see page 156.
Glass Openings can be varied to suit your wishes.
Others will agree to furnish doors "equal to
McMillen's" but you are always safe in using the
original.

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



MAX "SLAB"

Number

507

Illustration Shows Plain Red Oak

Glass Opening for 3-0x7-0=22x58 in.

For Glass Opening in other sizes, see page 156.

Glass Pattern furnished on request.

When buying Slab-Doors, it is economy to buy the best—"McMillens."

THE R. M. McMILLAN COMPANY

MAX-ROYAL



MAX "SLAB"

Number

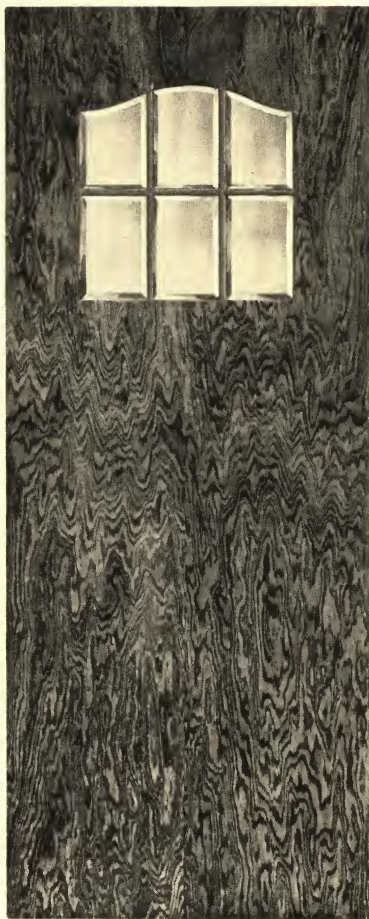
508

Illustration Shows Select Red Birch

Glass Openings for Door 3-0x7-0=7x16 in.
For Glass Openings in other sizes, see page 156.
"McMillen" Doors are recognized as standard, even
by our competitors.

OESHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



MAX "SLAB"

Number

509

Illustration Shows Plain Red Oak

Glass Openings for 3-0x7-0= $7\frac{7}{16} \times 11\frac{9}{16}$ in.
For Glass Openings in other sizes, see page 156.
"McMillen" Doors are carried in stock by a greater
number of jobbers than any other make of door.

THE R. M. MILLER COMPANY

MAX-ROYAL



MAX "SLAB"

Number

510

Illustration Shows Quarter Sawed Oak

Glass Openings for Door

3-0x7-0=6x22 and 6x28 in.

For Glass Openings in other sizes, see page 156.

The flat surface of a Slab Door shows off the beautiful grain of Quarter Sawed Oak to perfection. We use flitch sawed stock for this purpose.

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



MAX "SLAB"

Number

511

Illustration Shows Quarter Sawed Oak

Glass Opening for Door 3-0x7-0=24x18 in.
For Glass Openings in other sizes, see page 156.
Others will agree to furnish doors equal to "McMillens," but you are always safe in using the original.

THE R. M. MILLEN COMPANY

MAX-ROYAL



MAX "SLAB"

Number

511A

Illustration Shows Quarter Sawed Red Gum

Glass Opening for Door 3-0x7-0=24x18 in.
For Glass Openings in other sizes, see page 156.

Circassian Walnut is very scarce, and for the sake
of economy Red Gum is frequently used as a sub-
stitute.

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



MAX "SLAB"

Number

511C

Illustration Shows Quarter Sawed Red Gum

Glass Openings for Door 3-0x7-0=7x7 in.
For Glass Openings in other sizes, see page 156.
Red Gum takes a beautiful natural finish.

We can furnish formulas.

THE R. M. HILLEN COMPANY

MAX-ROYAL



MAX "SLAB"

Number

512

Illustration Shows Quarter Sawed Oak

Glass Openings for

3-0x7-0=6x6 in. 6x12 in. 6x18 in.

For Glass Openings in other sizes, see page 156.

"A beautiful Door—Beautifully made."

JOHN ROSE WISCONSIN U.S.A.



MAX "SLAB"

Number

517

Illustration Shows Quarter Sawn Figured Red Gum

Glass Patterns furnished on request.

The special feature of this Door is the glass opening of Shield design. The Moulding is glued on the face of the door and diamond shaped hobnails used for artistic effect. These can be of any metal desired.

THE B. M. MILLEN COMPANY

MAX-ROYAL



MAX "SLAB"

Number

500

Inlay A1

Illustration Shows Selected Red Gum

We are well equipped to furnish all kinds of Inlay work. While we illustrate only Ebony and Holly inlays, there are many other attractive combinations and designs.

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



MAX "SLAB"

Number

500

Inlay B1

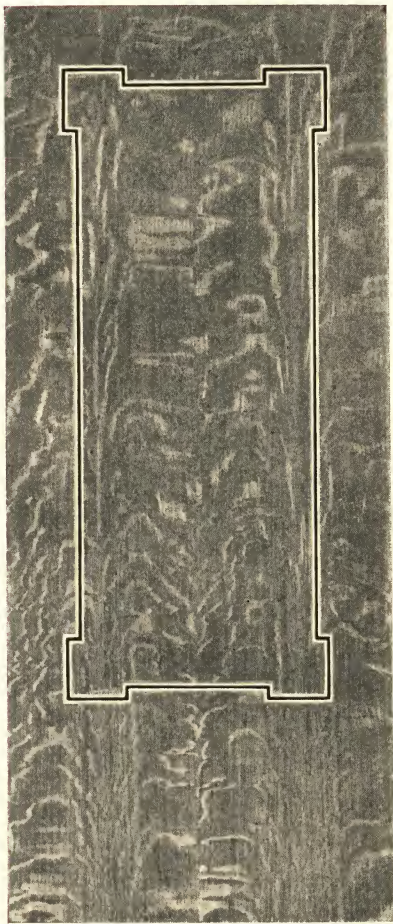
Illustration Shows Plain Red Oak

For best results on inlaid doors, allow us to apply the stain before the inlay is inserted, thus avoiding discoloration.

Others will agree to furnish doors equal to "McMillen's," but you are always safe in using the original.

THE R. M. McMILLEN COMPANY

MAX-ROYAL



MAX "SLAB"

Number

500

Inlay C1

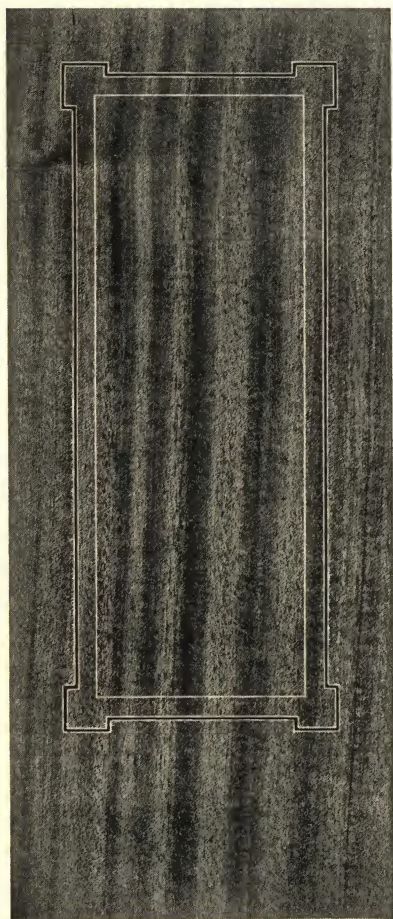
Illustration Shows Quarter Sawed Oak

The flat surface of a Slab Door shows off the beautiful grain of Quarter Sawed Oak to perfection. We use flitch sawed stock for this purpose.

"McMillen Doors are Good Doors"

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



MAX "SLAB"

Number

500

Inlay D1

Illustration Shows African Mahogany

We make a specialty of African Mahogany, as we consider this variety especially desirable both as to color and figure.

"Max Royal" Doors are recognized as standard even by our competitors.

THE RUMMELLEN COMPANY

MAX-ROYAL



MAX "SLAB"

Number

500

Inlay G1

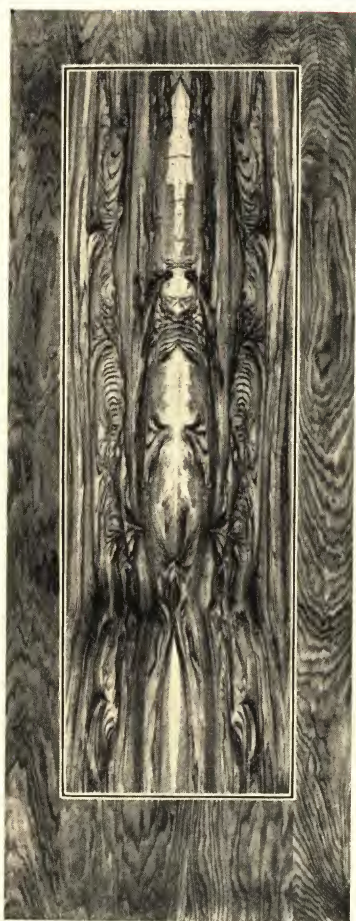
Illustration Shows Select Red Birch

Red Birch, sometimes called "Wisconsin Mahogany," is worthy of the name. Being of close grain it takes a fine finish.

"Max Royal" Doors have stood at the head for twenty years. Why not have the best?

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



MAX "SLAB"

Number

500X

Inlay A1

This is not a panel door. The surface is entirely flush, but the veneer outside the inlay strips is Plain Red Gum, while the center is Selected Figured Red Gum. The inlay covers the joints. This is something entirely new, and very handsome.

Made in any combination of woods.

THE R. M. MILLEN COMPANY

MAX-ROYAL



MAX "SLAB"

Number

500X

Inlay A1

Here is another suggestion for a Flush Door, combining the beauty of Circassian Walnut for the center and African Mahogany for the frame.

The inlay is of Ebony and Holly.

"Max Royal" Doors are recognized as standard even by our competitors.

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



MAX "SLAB"

Number

501M

Inlay M

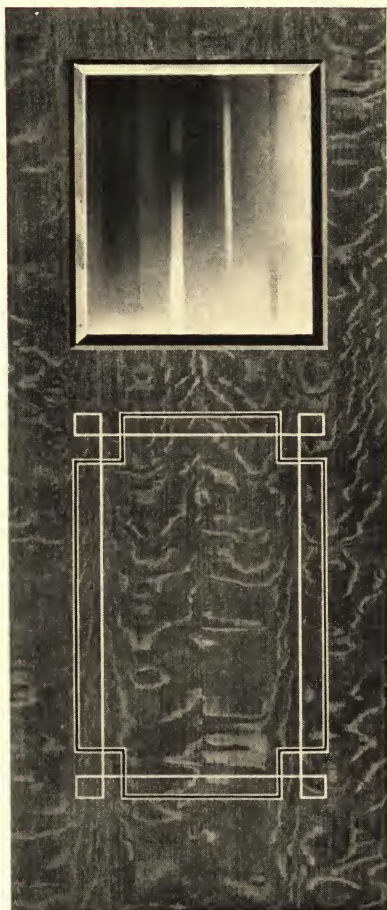
Illustration Shows Quarter Sawed Oak

Glass Opening for Door 3-0x7-0=24x24 in.
For Glass Openings in other sizes, see page 156.

For those who admire the "richness" of inlay work, no more attractive front door design can be found.

THE GRIMMILLER COMPANY

MAX ROYAL



MAX "SLAB"

Number

513

Inlay K1

Illustration Shows Quarter Sawed Oak

Glass Opening for 3-0x7-0=24x30 in.
For Glass Openings in other sizes, see page 156.
Pattern of inlay can be varied to suit your wishes.
Quarter Sawed White Oak is always recognized as
an "Aristocrat" among our native hardwoods.

OSHKOSH WISCONSIN U.S.A.

MAX-ROYAL



MAX "SLAB"

Number

514

Inlay D1

Illustration Shows Quarter Sawed Oak

Glass Opening for 3-0x7-0=20x46 in.

For Glass Openings in other sizes, see page 156.

"A distinctive front door."

THE R. M. MILLEN COMPANY

MAX-ROYAL



No. 551



No. 552

MAX "SLAB"
SIDE LIGHTS

No. 551

Glass Opening for
1-4x7-0=12x24 in.

For Glass Openings in other sizes, see page 156.
Glass Opening can be made longer or shorter as
desired.

No. 552

Glass Opening for
1-4x7-0=12x46 in.

*Max Royal Doors have stood at the head for twenty
years. Why not have the best?*

OSHKOSH, WISCONSIN, U.S.A.

MAX ROYAL



No. 554A



No. 556A

MAX "SLAB"
SIDE LIGHTS

No. 554A

Glass Opening for
1-4x7-0=5 $\frac{1}{8}$ x11 $\frac{1}{8}$ in.

For Glass Openings in other sizes, see page 156.

No. 556A

Glass Opening for
1-4x7-0=4x30 in.

Buy the best—"McMillens."

THE R. M. McMILLAN COMPANY



No. 557



No. 560

MAX "SLAB"
SIDE LIGHTS

No. 557

Glass Opening for
1-4x7-0=8x58 in.

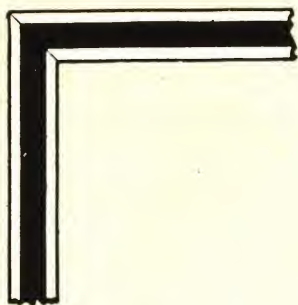
For Glass Openings in other sizes, see page 156.

We can furnish side lights to match any door.

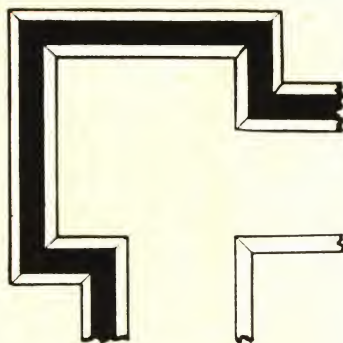
*"Max Royal" Doors have stood at the head for
twenty years. Why not have the best?*

No. 560

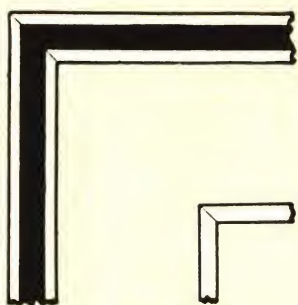
Glass Opening for
1-4x7-0=6x28 in.



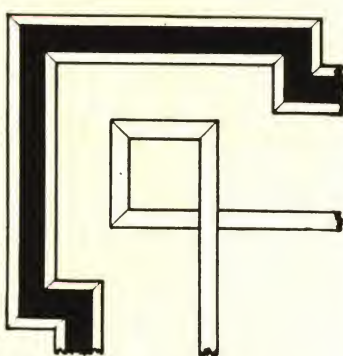
A1



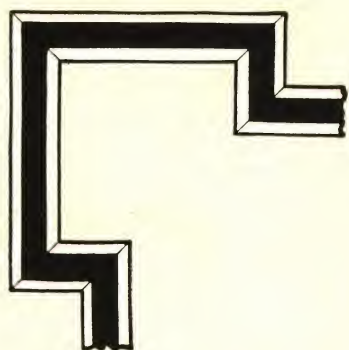
D1



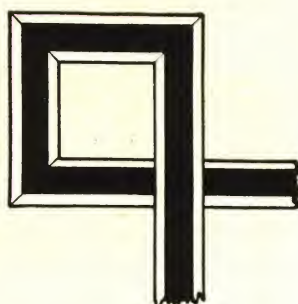
B1



E1



C1



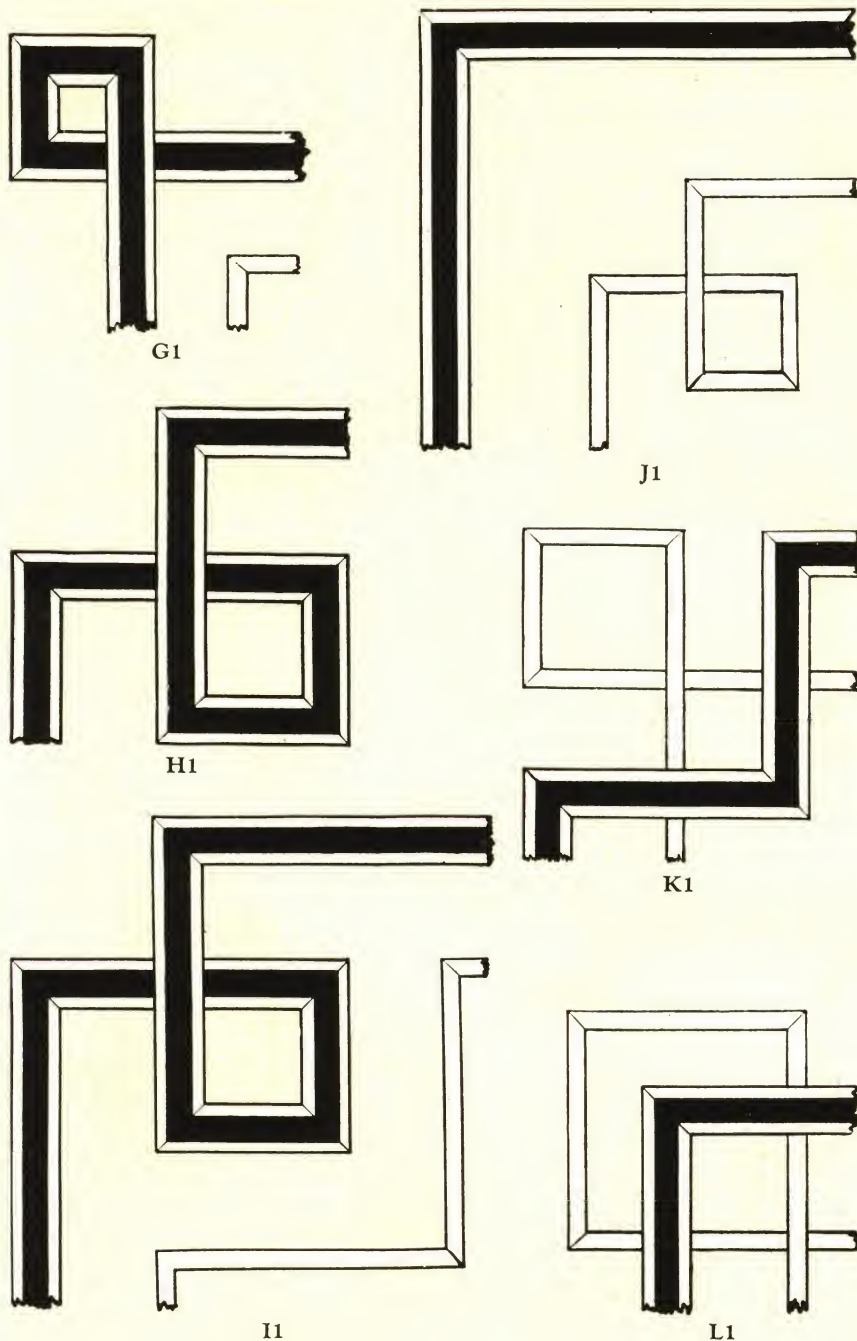
F1

INLAY DESIGNS

The widths of inlay as shown are standard, but the dimensions of the corners will be varied to suit the purpose for which they are used.

We show a combination of Ebony and Holly, but plain Ebony or Holly, or other fancy woods can be furnished on request.

THE F. M. MILLEN COMPANY



INLAY DESIGNS

To secure the best results on inlaid doors, we suggest that you allow us to apply the stain to the door before inserting the inlay. This will prevent discoloration of the inlay during the process of finishing.

OSHKOSH WISCONSIN U.S.A.

Glass Sizes for Slab Sash Doors

Design No.	2-8x6-8	2-10x6-10	3-0x7-0	3-0x7-6
501	20x20	22x22	24x24	24x30
502	20x42	22x44	24x46	24x52
503	6 $\frac{1}{8}$ x20	6 $\frac{3}{4}$ x22	7 $\frac{1}{16}$ x24	7 $\frac{1}{16}$ x30
504	6 $\frac{1}{8}$ x9 $\frac{9}{16}$	6 $\frac{3}{4}$ x10 $\frac{9}{16}$	7 $\frac{1}{16}$ x11 $\frac{9}{16}$	7 $\frac{1}{16}$ x14 $\frac{9}{16}$
504A	6 $\frac{1}{8}$ x9 $\frac{9}{16}$	6 $\frac{3}{4}$ x10 $\frac{9}{16}$	7 $\frac{1}{16}$ x11 $\frac{9}{16}$	7 $\frac{1}{16}$ x14 $\frac{9}{16}$
505	{ 6 $\frac{1}{8}$ x6 $\frac{1}{8}$ 6 $\frac{1}{8}$ x13	{ 6 $\frac{3}{4}$ x6 $\frac{3}{4}$ 6 $\frac{3}{4}$ x14 $\frac{3}{8}$	{ 7 $\frac{1}{16}$ x7 $\frac{1}{16}$ 7 $\frac{1}{16}$ x15 $\frac{5}{8}$	{ 7 $\frac{1}{16}$ x7 $\frac{1}{16}$ 7 $\frac{1}{16}$ x21 $\frac{5}{8}$
506A	4x26	4x28	4x30	4x36
507	18x54	20x56	22x58	22x64
508	5 $\frac{5}{8}$ x12	6 $\frac{3}{8}$ x14	7x16	7x22
509	6 $\frac{1}{8}$ x9 $\frac{9}{16}$	6 $\frac{3}{4}$ x10 $\frac{9}{16}$	7 $\frac{1}{16}$ x11 $\frac{9}{16}$	7 $\frac{1}{16}$ x14 $\frac{9}{16}$
510	{ 4 $\frac{5}{8}$ x22 4 $\frac{5}{8}$ x28	{ 5 $\frac{5}{16}$ x22 5 $\frac{5}{16}$ x28	{ 6x22 6x28	{ 6x22 6x28
511	20x18	22x18	24x18	24x18
511A	20x18	22x18	24x18	24x18
511C	5 $\frac{5}{8}$ x7	6 $\frac{3}{8}$ x7	7x7	7x7
512	{ 4 $\frac{5}{8}$ x6 4 $\frac{5}{8}$ x12 4 $\frac{5}{8}$ x18	{ 5 $\frac{3}{8}$ x6 5 $\frac{3}{8}$ x12 5 $\frac{3}{8}$ x18	{ 6x6 6x12 6x18	{ 6x6 6x12 6x18
501M	20x20	22x22	24x24	24x30
513	20x26	22x28	24x30	24x36
514	16x42	18x44	20x46	20x52
517	Glass pattern furnished on request.			

Glass Sizes for Slab Side Lights

Design No.	1-2x6-8	1-4x6-10	1-4x7-0	1-6x7-6
551	10x20	12x22	12x24	14x30
552	10x42	12x44	12x46	14x52
554A	4 $\frac{9}{16}$ x9 $\frac{9}{16}$	5 $\frac{9}{16}$ x10 $\frac{9}{16}$	5 $\frac{9}{16}$ x11 $\frac{9}{16}$	6 $\frac{9}{16}$ x11 $\frac{9}{16}$
556A	4x26	4x28	4x30	4x36
557	6x54	8x56	8x58	10x64
560	4 $\frac{5}{8}$ x28	5 $\frac{5}{16}$ x28	6x28	8x28

THE F. M. MILLEN COMPANY

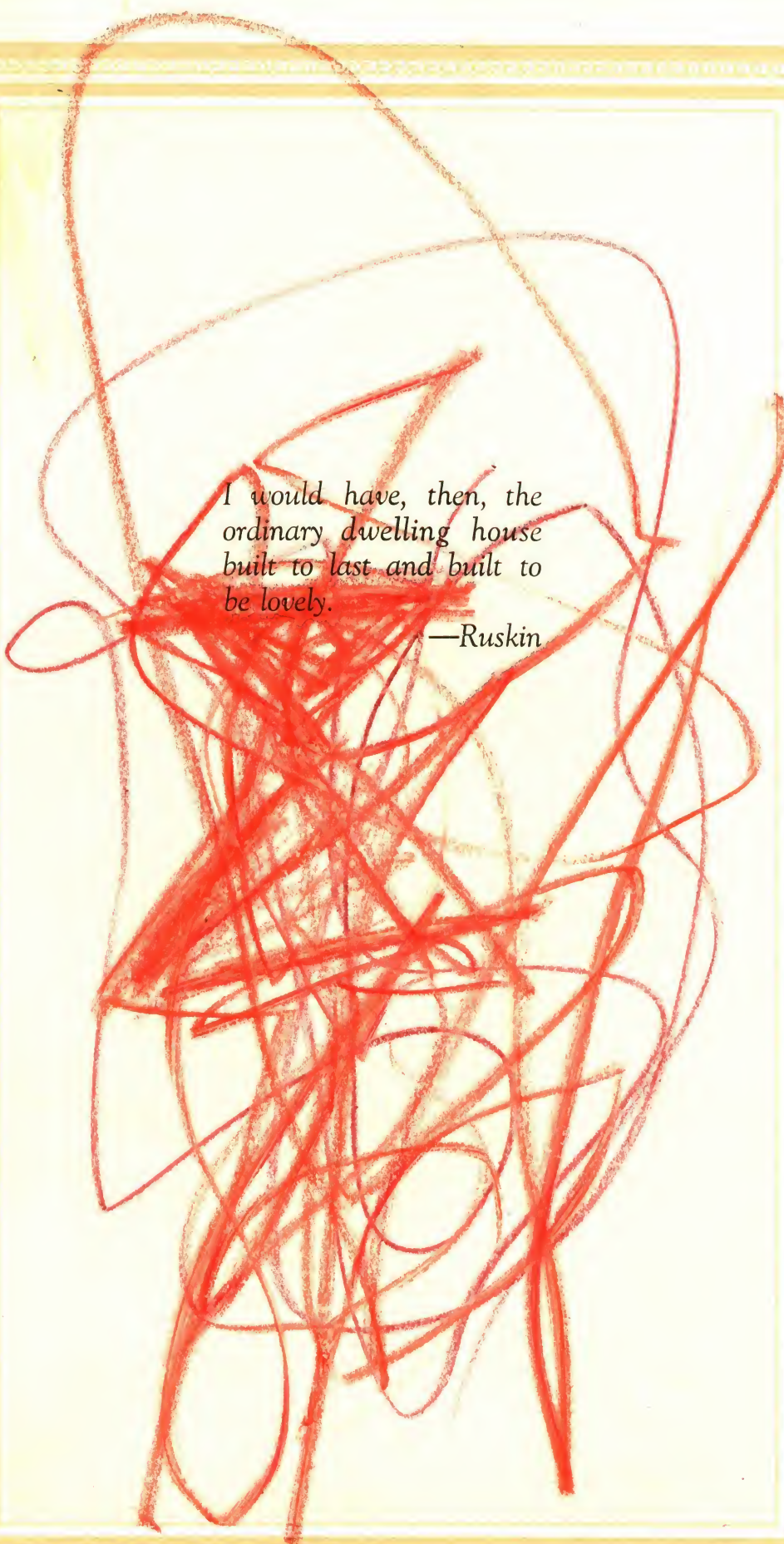
NEAR SLABS



DO not get the impression that our *Near-Slab Doors* are either a freak or an imitation of a Slab Door for they are neither. In fact, they are a very practical improvement combining all the advantages of a plain sanitary surface, with the strength and beauty of a one-panel door.—As one architect remarked: “I like it for it looks like a door.” The “Near-Slab” Door is made with stiles and rails—put together with dowel pins, and we guarantee every door to be perfectly straight. The panel is nearly as thick as the frame, leaving just enough offset to show the frame.

These doors are often made with plain wood for Stiles and Rails, and nicely figured veneer of the same material for panel or a combination of woods, such as Plain Red Gum frame and Quartered Figured Gum panels which give a pleasing effect. Stiles and Rails can be of any width desired. See full size cut showing construction on next page.

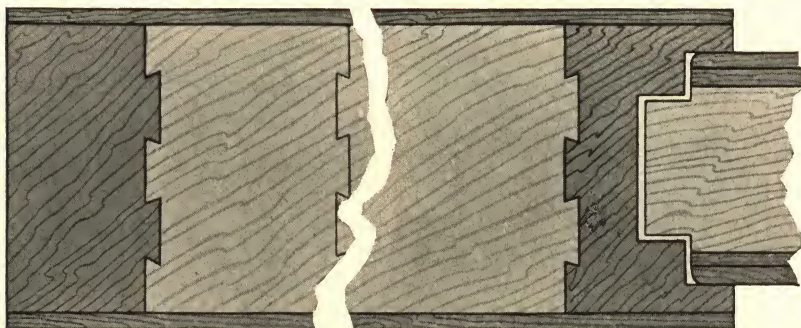
We do not hesitate to give our unqualified recommendation of these doors.



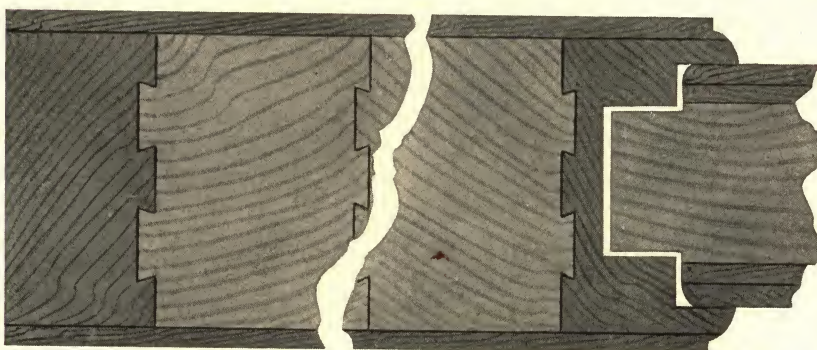
I would have, then, the
ordinary dwelling house
built to last and built to
be lovely.

—Ruskin

Near-Slab Doors



No. 1 Square Edge



No. 2 Bead Edge

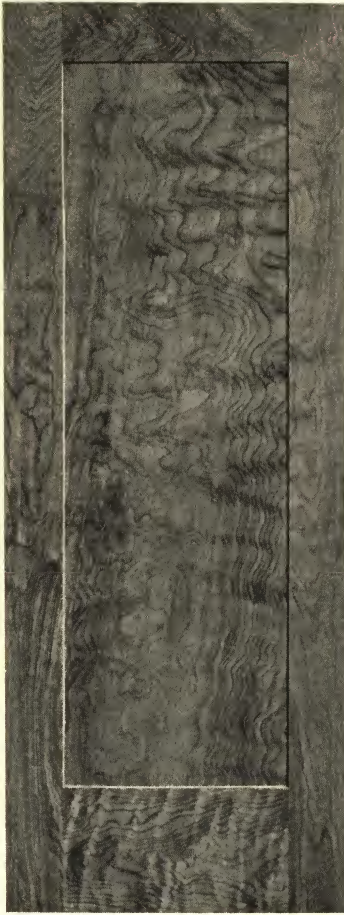
SECTIONAL CUTS

Either of the above stickings is appropriate for our "NEAR-SLABS." Personally we prefer the square edge for it looks more massive and simple, but the Bead Edge No. 2 will be furnished without extra charge.

If sticking is not specified we furnish No. 1.

THE R. M. MILLER COMPANY

MAX-ROYAL



“NEAR-SLAB”

Number

600A

Illustration Shows Selected Red Birch

Stiles and Top Rail $5\frac{1}{2}$ in.

Bottom Rail 12 in. Square Sticking

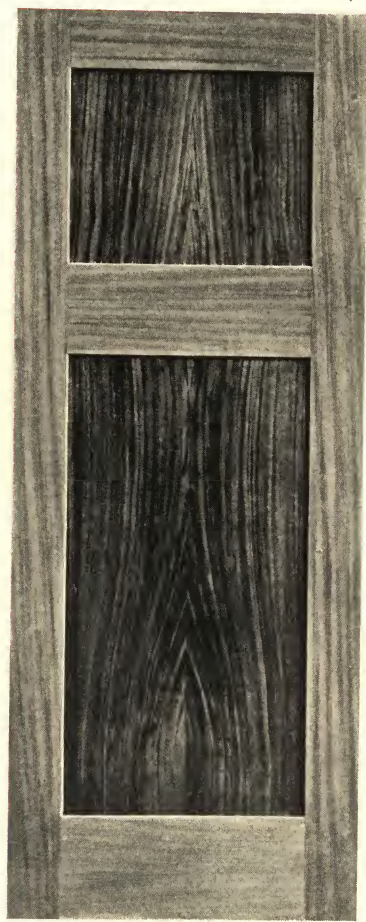
Five-Ply Flat Panel $1\frac{1}{4}$ in. in Thickness

Construction details on page 159.

Our “Near-Slabs” are absolutely dependable and more artistic than an ordinary flush door. “They look like a door.”

THE R. M. MILLER COMPANY

MAX-ROYAL



“NEAR-SLAB”

Number

601A

Illustration Shows Stiles and Rails Plain Mahogany

Panels of Figured Mahogany

Stiles and Top Rail $5\frac{1}{2}$ in. Lock Rail $8\frac{1}{4}$ in.
Bottom Rail 12 in. Square Sticking
Panels $1\frac{1}{4}$ in. Thickness, Five-Ply in $1\frac{3}{4}$ in. doors
Construction details on page 159.
Made in any wood desired.

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



"NEAR-SLAB"

Number

602A

*Illustration Shows Stiles and Rails Plain Red Gum
Panels Quarter-Sawed Red Gum*

Stiles and Rails $5\frac{1}{2}$ in. Mullion $4\frac{7}{8}$ in.
Bottom Rail 12 in. Square Sticking
Panels $1\frac{1}{4}$ in. Thickness, Five-Ply in $1\frac{3}{4}$ in. doors
Construction details on page 159.
Made in any wood desired.

THE R. M. M'LEEN COMPANY

MAX-ROYAL



"NEAR-SLAB"

Number

600A

Inlay C1

Illustration Shows Circassian Walnut

Inlay of Ebony and White Holly

Construction details on page 159.

Circassian Walnut is very scarce, and other woods, especially Red Gum, are used as a substitute, but the genuine has a beauty of figure and color not equaled by any imitation. We can furnish either.

OSHKOSH, WISCONSIN, U.S.A.



“NEAR-SLAB”

Number

600A

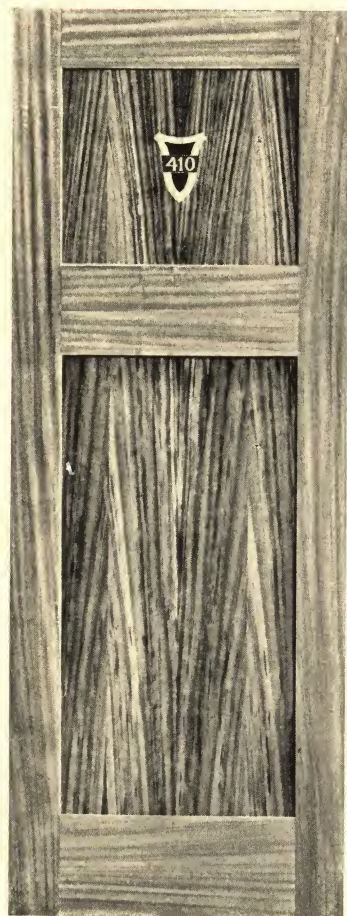
Inlay M1

Illustration Shows Selected Red Birch

Stiles and Top Rail $5\frac{1}{2}$ in.
Bottom Rail 12 in. Square Sticking
Panel $1\frac{1}{4}$ in. in Thickness,
Five-Ply in $1\frac{3}{4}$ in. doors
Construction details on page 159.
Made in any wood desired.

THE R. M. MILLEN COMPANY

MAX-ROYAL



“NEAR-SLAB”

Number

603A

Crest No. 4

Illustration Shows Ribbon Mahogany

Stiles and Top Rail $5\frac{1}{2}$ in. Lock Rail $8\frac{1}{4}$ in.

Bottom Rail 12 in. Square Sticking.

Panels $1\frac{1}{4}$ in. in Thickness,

Five-Ply in $1\frac{3}{4}$ in. doors.

Construction details on page 159.

Nothing equal to our “Near-Slabs” for a Hotel.

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



“NEAR-SLAB”

Number

605A

Inlay C1

Illustration Shows Selected Red Birch

Stiles and Top Rail $5\frac{1}{2}$ in. Lock Rail $8\frac{1}{4}$ in.
Bottom Rail 12 in. Square Sticking.

Panels $1\frac{1}{4}$ in. in Thickness,

Five-Ply in $1\frac{3}{4}$ in. doors.

Construction details on page 159.

Made in any wood desired.

THE R. M. MILLEN COMPANY

SOFTWOOD DOORS



W

E have said that we are Hardwood Door Specialists but we would not have you think that our production is limited to that field alone.

We are large manufacturers of Pine and other Solid Doors and the perfection which we have attained in our Hardwood Door business has reflected itself to a large extent in the high standard of quality which is displayed in our Pine products.

The manufacture of Hardwood doors demands heavier and better machinery and more skilled workmanship than are required by manufacturers of softwood goods only and it is distinctly in your interest to know that "MAX" Pine Doors are put through the same machines by the same skilled operators who are responsible for the high quality of our veneered doors.

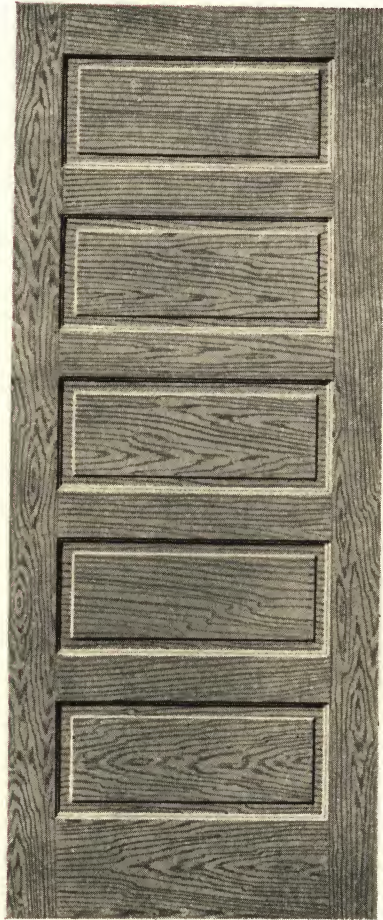
If you want some really fine Softwood Doors, "McMillen" can furnish them.

Whatever is worth doing
at all

Is worth doing well.

—Earl of Chesterfield

MAX ROYAL



MAX

Number

660

White Pine

Stiles $4\frac{3}{4}$ in. Bottom Rail..... $9\frac{7}{8}$ in.
Top Rail..... $4\frac{3}{4}$ in. Cross Rails..... $4\frac{5}{8}$ in.

Measurements are over all

C. & B. Sticking

We will furnish B. & C. Sticking if desired without extra cost, but can render better service if C. & B. is used.

THE F. M. MILLER COMPANY

MAX-ROYAL



MAX

Number

662

White Pine

Stiles4 $\frac{3}{4}$ in. Top Rail.....4 $\frac{3}{4}$ in.
Bottom Rail 9 $\frac{7}{8}$ in. Cross Rail and Mullion 4 $\frac{5}{8}$ in.
Lock Rail.....8 in.

Measurements are over all
Cove and Bead Sticking

Height to top of lock rail is 36 in. in all doors.

THE R. M. MILLEN COMPANY

MAX ROYAL



MAX

Number

665

White Pine

Stiles4 $\frac{3}{4}$ in. Bottom Rail.....9 $\frac{7}{8}$ in.
Top Rail.....4 $\frac{3}{4}$ in. Lock Rail.....4 $\frac{5}{8}$ in.
Cross Rail and Mullion.....4 $\frac{5}{8}$ in.

Measurements are over all
Cove and Bead Sticking

Glass Opening for Door 3-0x7-0=27 $\frac{3}{8}$ x38 in.
For Glass Openings in other sizes, see page 208.

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



MAX

Number

667

White Pine

Stiles	4 $\frac{3}{4}$ in.	Bottom Rail.....	9 $\frac{7}{8}$ in.
Top Rail.....	4 $\frac{3}{4}$ in.	Cross Rail.....	4 $\frac{5}{8}$ in.
Lock Rail.....	6 in.		

Measurements are over all

C. & B. Sticking.

Glass Opening for Door 3-0x7-0=27 $\frac{3}{8}$ x44 in.
For Glass Openings in other sizes, see page 208

THE R. M. MILLER COMPANY

MAX-ROYAL



MAX

Number

668

White Pine

Stiles	4 $\frac{3}{4}$ in.	Bottom Rail.....	9 $\frac{7}{8}$ in.
Top Rail.....	4 $\frac{3}{4}$ in	Lock Rail.....	6 in.

Cross Rail.....4 $\frac{5}{8}$ in.

Measurements are over all

C. & B. Sticking.

Glass Opening for Door 3-0x7-0=27 $\frac{3}{8}$ x28 in.

For Glass Opening in other sizes, see page 208.

© SHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



MAX

Number

669

White Pine

Stiles $4\frac{3}{4}$ in. Bottom Rail..... $9\frac{7}{8}$ in.
Top Rail..... $4\frac{3}{4}$ in. Cross Rails..... $4\frac{5}{8}$ in.

Measurements are over all

C. & B. Sticking.

Glass Opening for Door 3-0x7-0= $27\frac{3}{8}$ x40 in.
For Glass Openings in other sizes, see page 208.

THE RICE MILLER COMPANY

MAX-ROYAL



MAX

Number

670

White Pine

Stiles4 $\frac{3}{4}$ in. Bottom Rail.....9 $\frac{7}{8}$ in.
Top Rail.....4 $\frac{3}{4}$ in. Cross Rails.....4 $\frac{3}{8}$ in.

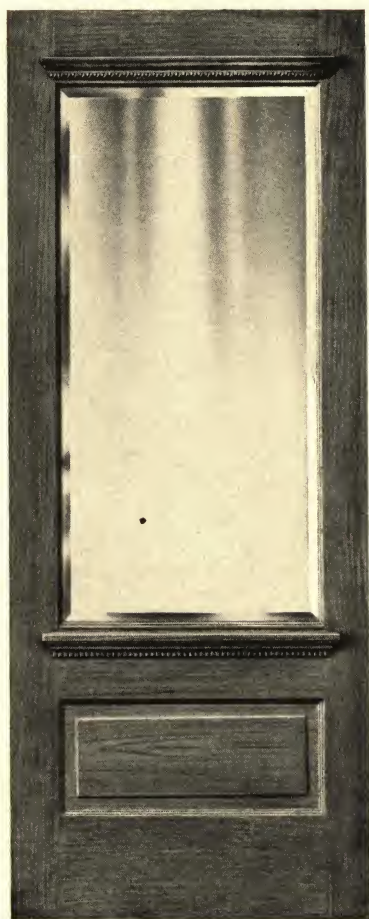
Measurements are over all

C. & B. Sticking.

Glass Opening for Door 3-0x7-0=27 $\frac{3}{8}$ x30 in.
For Glass Opening in other sizes, see page 208.

OSMNO SH. WTS CO. N. G. IN. U. S. A.

MAX-ROYAL



MAX

Number

673

White Pine

Stiles $5\frac{1}{2}$ in. Bottom Rail $9\frac{7}{8}$ in.
Top Rail $7\frac{1}{8}$ in. Cross Rail 8 in.

Measurements are over all

C. & B. Sticking.

Glass Opening for Door, 3-0x7-0=26x50 in.

For Glass Openings in other sizes, see page 208.

Furnished with or without trim.

THE R. M. MILLER COMPANY

MAX ROYAL



MAX
Number
675

White Pine

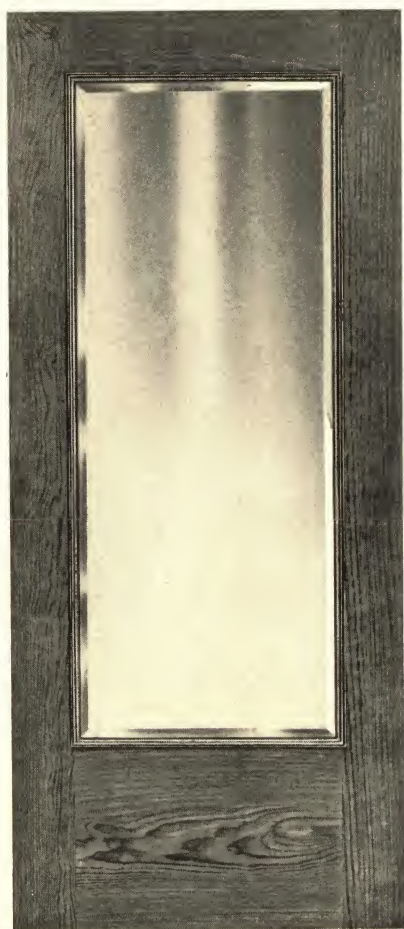
Stiles 5 1/2 in. Bottom Rail 9 7/8 in.
Top Rail 5 1/2 in. Lock Rail 8 3/4 in.

Measurements are over all
C. & B. Sticking.

Glass Opening for Door 3-0x7-0=26x46 in.
For Glass Openings in other sizes, see page 208.
Can furnish with or without trim.

© SHROSH, WISE & SONS, U.S.A.

MAX-ROYAL



MAX

Number

678

White Pine

Stiles6 ½ in. Top Rail.....6 ½ in.
Bottom Rail.....18 ½ in.

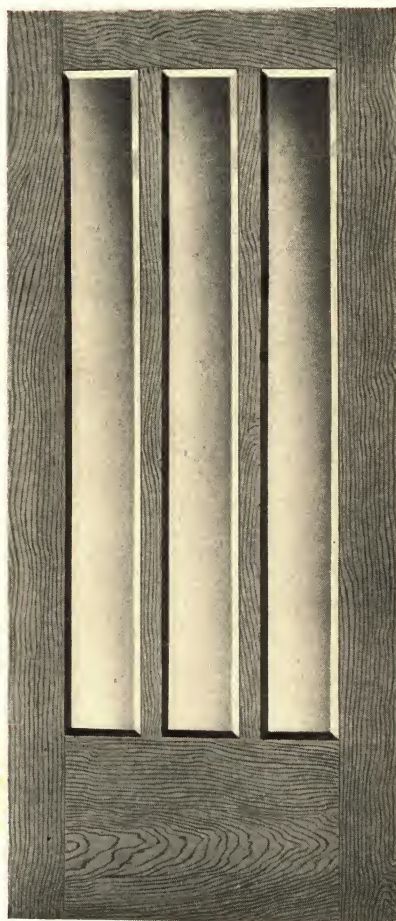
Measurements are over all

C. & B. Sticking.

Glass Opening for Door 3-0x7-0=24x60 in.
For Glass Opening in other sizes, see page 208.

THE R. M. MILLEN COMPANY

MAX-ROYAL



MAX

Number

680

White Pine

Stiles and Top Rail $5\frac{1}{2}$ in. Bottom Rail $17\frac{1}{2}$ in.

Mullions..... $2\frac{7}{8}$ in.

Measurements are over all

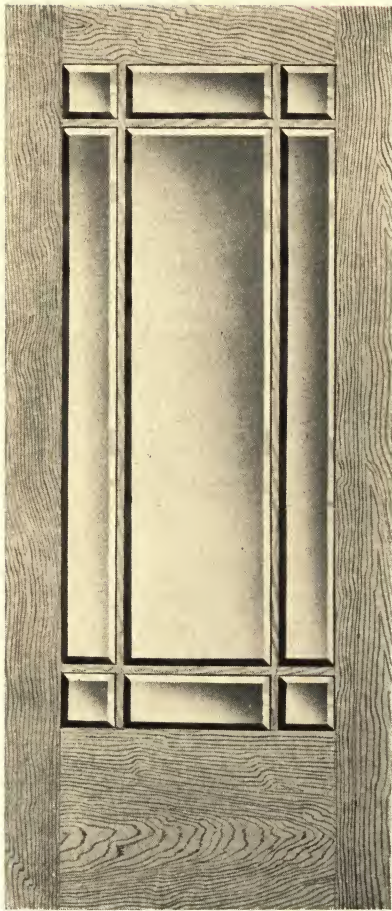
C. & B. Sticking.

Glass Openings for Door 3-0x7-0= $7\frac{1}{4}$ x62 in.

For Glass Openings in other sizes, see page 208.

OSHKOSH WISCONSIN U.S.A.

MAX-ROYAL



MAX

Number

682

White Pine

Stiles and Top Rail $5\frac{1}{2}$ in. Bottom Rail $17\frac{1}{2}$ in.

Measurements are over all

Bars $\frac{3}{4}$ in. between glass. Square Sticking.

Glass Openings for Door 3-0x7-0.

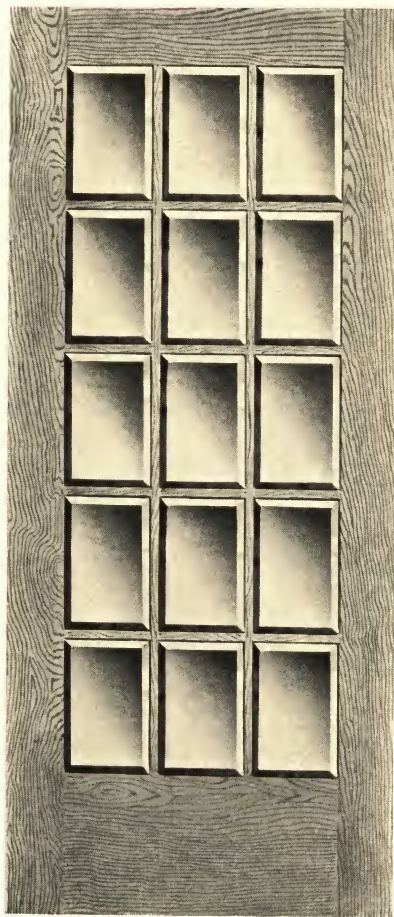
Border Lts.....5 in. Center..... $13\frac{7}{8}$ x50 in.

For Glass Openings in other sizes, see page 208.

For cut of Sticking, see page 112, No. 4.

THE F. M. MILLEN COMPANY

MAX ROYAL



MAX

Number

685

White Pine

Stiles and Top Rail $5\frac{1}{2}$ in. Bottom Rail $17\frac{1}{2}$ in.

Measurements are over all

Bars $\frac{3}{4}$ in. between glass. Square Sticking.

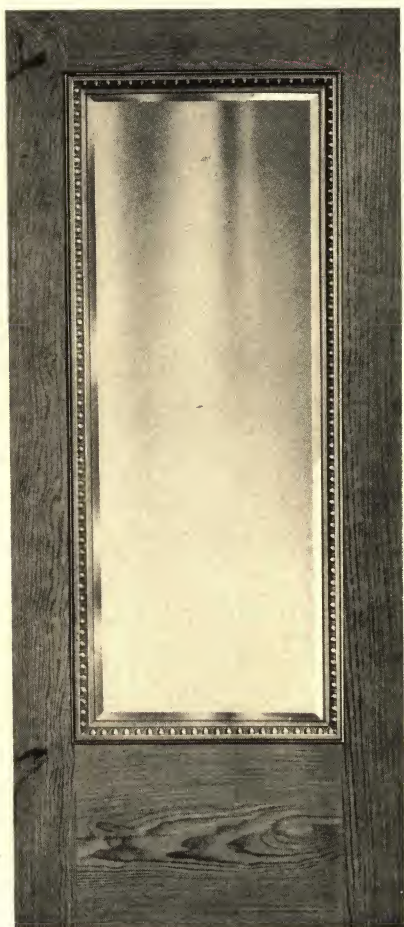
Glass Opening for Door $3-0 \times 7-0 = 8 \times 11\frac{5}{8}$ in.

For Glass Openings in other sizes, see page 208.

For cut of Sticking, see page 112, No. 4.

OSHKOSH, WISCONSIN, U.S.A.

MAX ROYAL



MAX
Number
690

White Pine

Stiles $5\frac{3}{4}$ in. Top Rail..... $5\frac{3}{4}$ in.
Bottom Rail..... $17\frac{3}{4}$ in.

Raised Egg-and-Dart Mould on front.
Flush Mould on back.

Glass Opening for Door 3-0x7-0=22x58 in.
For Glass Openings in other sizes, see page 208.
For cut of Moulding, see page 113, No. 13.

THE H. M. TILLEN COMPANY

MAX-ROYAL



MAX

Number

695

White Pine

Stiles $5\frac{3}{4}$ in. Bottom Rail.....12 in.
Top Rail..... $5\frac{3}{4}$ in. Lock Rail..... $7\frac{1}{8}$ in.

Flat Panel.

Raised Egg-and-Dart Mould on front.

Flush Mould on back.

Glass Opening for Door 3-0x7-0=22x44 in.

For Glass Opening in other sizes, see page 208.

For cut of Moulding, see page 113, No. 13.

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



MAX
Number
700

White Pine

Stiles4 $\frac{3}{4}$ in. Bottom Rail.....9 $\frac{7}{8}$ in.
Top Rail.....4 $\frac{3}{4}$ in. Lock Rail.....7 $\frac{1}{8}$ in.

Measurements are over all

Square Sticking.

Glass Opening for 3-0x7-0=25 $\frac{1}{8}$ x 19 $\frac{3}{4}$ in.
For Glass Opening in other sizes, see page 208.
For cut of Sticking, see page 112, No. 3.

THE REX MILLER COMPANY

MAX-ROYAL



MAX

Number

701

White Pine

Stiles $4\frac{3}{4}$ in. Bottom Rail..... $9\frac{7}{8}$ in.
Top Rail..... $4\frac{3}{4}$ in. Lock Rail..... $7\frac{1}{8}$ in.

Measurements are over all.

Square Sticking.

Glass Opening for Door 3-0x7-0=8x19 $\frac{3}{4}$ in.
For Glass Openings in other sizes, see page 208.
For cut of Sticking, see page 112, No. 3.

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



MAX

Number

705

White Pine

Stiles and Top Rail $5\frac{1}{2}$ in. Bottom Rail 12 in.

Flat Panels.

Plain Raised Mould on front.

Flush Mould on back.

For design of Moulding, see page 113, No. 13.

A Beautiful "Colonial" Door.

THE R. M. MILLEN COMPANY

MAX-ROYAL



MAX

Number

706

White Pine

Stiles and Top Rail $4\frac{3}{4}$ in. Bottom Rail 12 in.
Mullion..... $4\frac{5}{8}$ in.

Flat Panels.

Plain Raised Mould on front.

Flush Mould on back.

For design of Mouldings, see page 113, No. 13.
"Colonial" Doors for "Colonial" Houses.

© SHROSN WISCONSIN U.S.A.

MAX-ROYAL



MAX

Number

707

White Pine

Stiles and Top Rail $4\frac{3}{4}$ in. Bottom Rail 12 in.
Cross Rail $4\frac{5}{8}$ in. Lock Rail $7\frac{1}{8}$ in.

Plain Raised Mould on front.

Flush Mould on back. Flat Panels.

Height to top of Lock Rail in all sizes is 36 in.

For design of Moulding, see page 113, No. 13.

THE R. M. MILLER COMPANY

MAX-ROYAL



MAX

Number

708

White Pine

Stiles and Top Rail $4\frac{3}{4}$ in. Bottom Rail 12 in.

Mullion $4\frac{5}{8}$ in. Lock Rail $7\frac{1}{8}$ in.

Cross Rail $4\frac{5}{8}$ in.

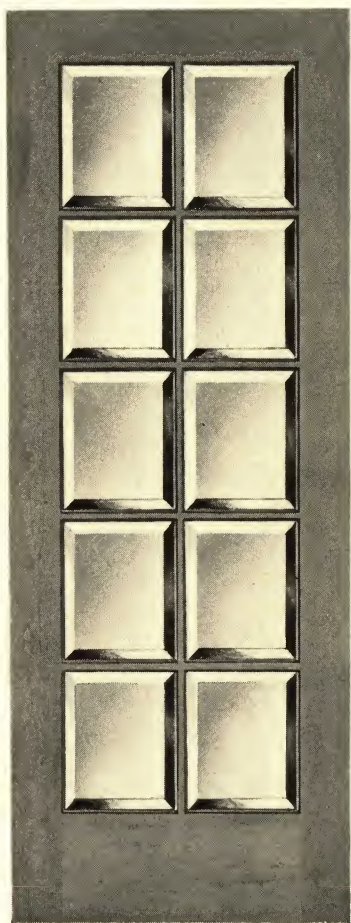
Plain Raised Mould on front.

Flush Mould on back. Flat Panels.

Height to top of Lock Rail in all sizes is 36 in.

For design of Moulding, see page 113, No. 13.

OSHKOSH, WISCONSIN, U.S.A.



MAX

Number

710

White Pine

Stiles and Top Rail $4\frac{3}{4}$ in. Bottom Rail $9\frac{7}{8}$ in.

Measurements are over all

Bars $\frac{1}{2}$ in. between glass. Bead Sticking.

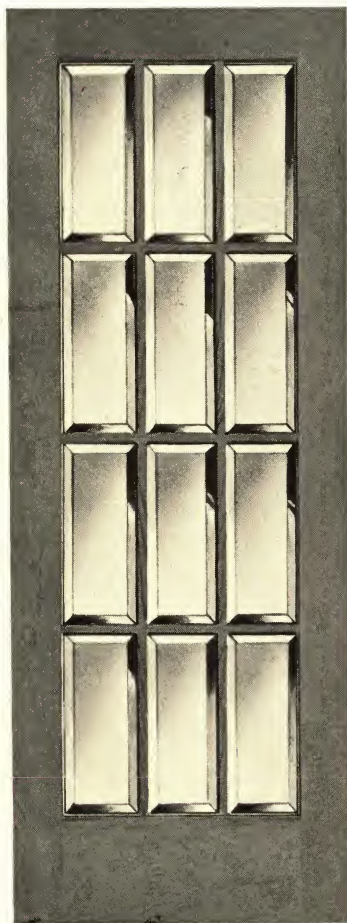
Glass Openings for Door 3-0x7-0= $13\frac{3}{8}$ x $13\frac{1}{2}$ in.

For Glass Openings in other sizes, see page 208.

For cut of Sticking, see page 112, Nos. 5 and 6.

THE MILLEN COMPANY

MAX-ROYAL



MAX
Number
712

White Pine

Stiles and Top Rail $4\frac{3}{4}$ in. Bottom Rail $9\frac{7}{8}$ in.
Measurements are over all

Bars $\frac{1}{2}$ in. between glass. Bead Sticking.

Glass Openings for Door $3-0 \times 7-0 = 8\frac{5}{8} \times 17\frac{1}{8}$ in.

For Glass Openings in other sizes, see page 208.

For cut of Sticking, see page 112, Nos. 5 and 6.

© S. H. K. & S. H. WISCONSIN, U.S.A.

MAX-ROYAL



MAX

Number

715

White Pine

Stiles and Top Rail $4\frac{3}{4}$ in. Bottom Rail $9\frac{7}{8}$ in.

Measurements are over all

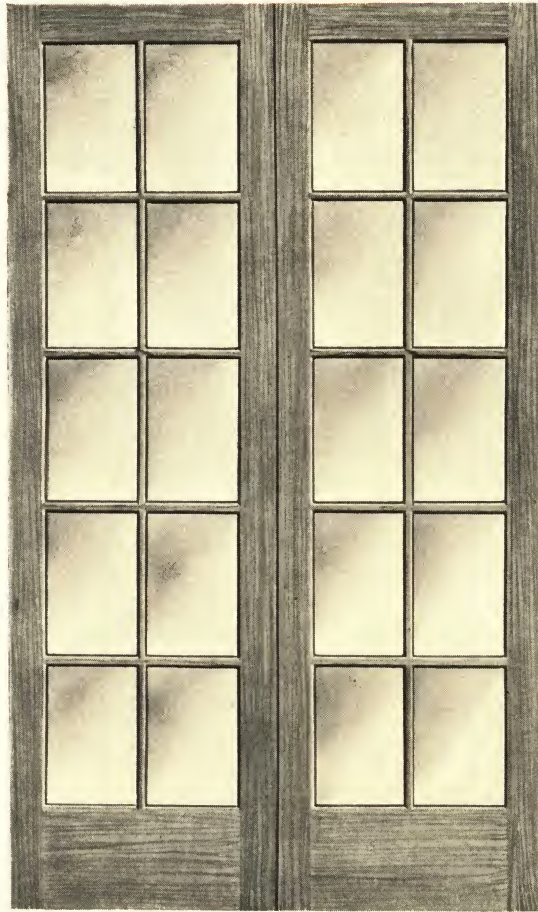
Bars $\frac{1}{2}$ in. between glass. Bead Sticking.

Glass Openings for Door $3-0 \times 7-0 = 8\frac{5}{8} \times 13\frac{1}{2}$ in.

For Glass Openings in other sizes, see page 208.

For cut of Sticking, see page 112, Nos. 5 and 6.

THE RINE MILLER COMPANY



MAX

Number

720

White Pine

Stiles and Top Rail $3\frac{1}{2}$ in. Bottom Rail $9\frac{7}{8}$ in.

Measurements are over all

Bars $\frac{1}{2}$ in. between glass. Bead Sticking.

Glass Openings for Door 3-0x7-0= $14\frac{7}{8}$ x $13\frac{3}{4}$ in.

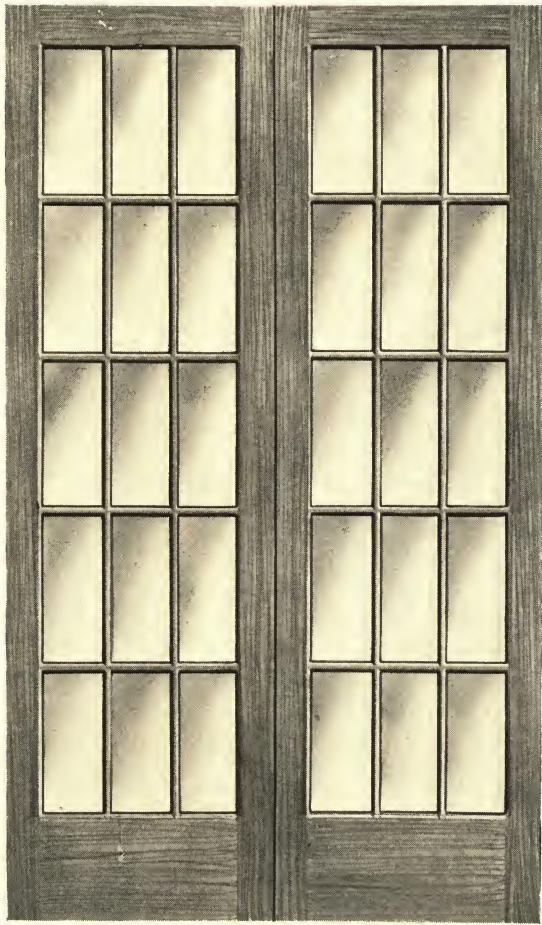
For Glass Openings in other sizes, see page 208.

For cut of Sticking, see page 112, Nos. 5 and 6.

Can be made with any number of lights desired.

OSHROSH, WISCONSIN, U.S.A.

MAX-ROYAL



MAX

Number

722

White Pine

Stiles and Top Rail $3\frac{1}{2}$ in. Bottom Rail $9\frac{7}{8}$ in.
Measurements are over all

Bars $\frac{1}{2}$ in. between glass. Bead Sticking.

Glass Openings for Door 3-0x7-0= $9\frac{7}{8}$ x $13\frac{3}{4}$ in.

For Glass Openings in other sizes, see page 208.

For cut of Sticking, see page 112, Nos. 5 and 6.

Can be made with any number of lights desired.

THE H. M. MILLER COMPANY

MAX-ROYAL



MAX CRAFT

Number

730

White Pine Stiles and Rails

Raised Yellow Pine Panels

Stiles and Top Rail $4\frac{3}{4}$ in. Bottom Rail $9\frac{7}{8}$ in.

Cross Rails..... $4\frac{5}{8}$ in.

Measurements are over all
C. & B. Sticking.

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



MAX CRAFT

Number

732

White Pine Stiles and Rails

3-Ply Yellow Pine Panels

Stiles and Top Rail $4\frac{3}{4}$ in. Bottom Rail $9\frac{7}{8}$ in.

Lock Rail.....8 in.

Measurements are over all

C. & B. Sticking.

Height to top of Lock Rail in all sizes is 36 in.

THE R. M. MILLEN COMPANY

MAX-ROYAL



MAX CRAFT

Number

733

White Pine Stiles and Rails

3-Ply Yellow Pine Panels

Stiles and Top Rail $4\frac{3}{4}$ in. Bottom Rail $9\frac{7}{8}$ in.

Measurements are over all

C. & B. Sticking.

OSHKOSH WISCONSIN U.S.A.

MAX-ROYAL



MAX CRAFT

Number

734

White Pine Stiles and Rails

3-Ply Yellow Pine Panels

Stiles and Top Rail $4\frac{3}{4}$ in. Bottom Rail $9\frac{7}{8}$ in.

Cross Rail..... $4\frac{5}{8}$ in.

Measurements are over all

C. & B. Sticking.

Top Panel 18 in. high between sticking in all doors.

THE F. M. MILLEN COMPANY

MAX ROYAL



MAX CRAFT

Number

735

White Pine Stiles and Rails

3-Ply Yellow Pine Panels

Stiles and Top Rail $4\frac{3}{4}$ in. Mullion..... $4\frac{5}{8}$ in.

Bottom Rail..... $9\frac{7}{8}$ in.

Measurements are over all
C. & B. Sticking.

OSHKOSH, WISCONSIN, U.S.A.

MAX ROYAL



MAX CRAFT

Number

736

White Pine Stiles and Rails

3-Ply Yellow Pine Panels

Stiles and Top Rail $4\frac{3}{4}$ in. Bottom Rail $9\frac{7}{8}$ in.

Cross Rail and Mullion..... $4\frac{5}{8}$ in.

Measurements are over all

C. & B. Sticking.

Top Panel 18 in. high between sticking in all sizes.

THE F. M. WILLEN COMPANY

MAX ROYAL



MAX CRAFT

Number

750

White Pine Stiles and Rails

Unselected Birch Inner Frame and Panel

Stiles and Top Rail $4\frac{1}{4}$ in. Bottom Rail $9\frac{1}{2}$ in.
Face Measurements.

For detail of inner frame and sticking, see
page 114, No. 25.

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



MAX CRAFT

Number

752

White Pine Stiles and Rails

Unselected Birch Inner Frame and Panel

Stiles and Top Rail $4\frac{1}{4}$ in. Bottom Rail $9\frac{1}{2}$ in.

Face Measurements.

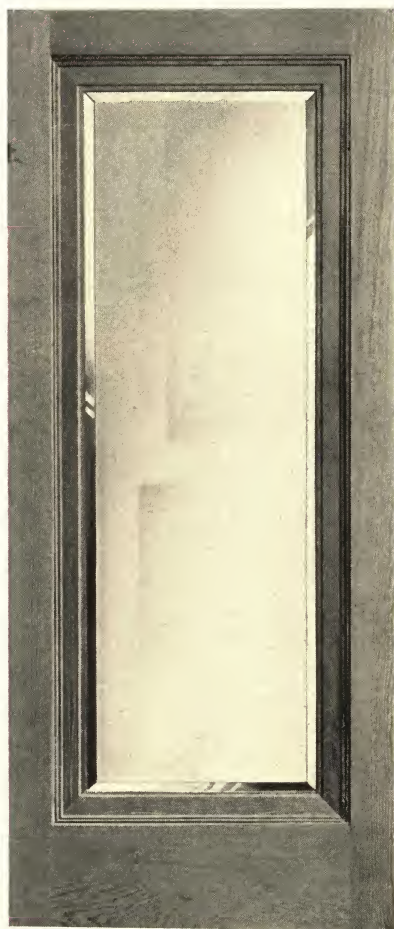
For detail of inner frame and sticking
see page 114, Nos. 25 and 26.

Glass Opening for Door $3-0 \times 7-0 = 22\frac{3}{8} \times 24$ in.

For Glass Openings in other sizes, see page 208.

THE EMERYVILLE COMPANY

MAX-ROYAL



MAX CRAFT

Number

756

*White Pine Stiles and Rails
Unselected Birch Inner Frame*

Stiles and Top Rail $4\frac{1}{4}$ in. Bottom Rail $9\frac{1}{2}$ in.

Face Measurements.

For detail of inner frame and sticking,
see page 114, No. 26.

Glass Opening for Door 3-0x7-0= $22\frac{3}{8}$ x $65\frac{1}{8}$ in.

For Glass Opening in other sizes, see page 208.

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



MAX CRAFT

Number

758

White Pine Stiles and Rails

Unselected Birch Inner Frame

Stiles and Top Rail $4\frac{1}{4}$ in. Bottom Rail $9\frac{1}{2}$ in.
Face Measurements.

For detail of inner frame and sticking,
see page 114, Nos. 26 and 27

Glass Openings for Door $3-0 \times 7-0 = 10\frac{7}{8} \times 12\frac{1}{8}$ in.
For Glass Openings in other sizes, see page 208.

THE R. M. MILLEN COMPANY

MAX-ROYAL



MAX-I-MUM

A

Spruce Stiles and Rails

3-Ply Yellow Pine Panels

Stiles and Top Rail $4\frac{3}{4}$ in. Bottom Rail $9\frac{3}{4}$ in.

Lock Rail.....8 in.

Measurements are over all

C. & B. Sticking.

Height to top of Lock Rail in all sizes, is 36 in.

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



MAX-I-MUM
B

Spruce Stiles and Rails

3-Ply Unselected Birch Panels

Stiles and Top Rail $4\frac{3}{4}$ in. Bottom Rail $9\frac{3}{4}$ in.

Lock Rail.....8 in.

Measurements are over all

C. & B. Sticking.

Height to top of Lock Rail in all sizes, is 36 in.

THE R. M. MILLER COMPANY

MAX-ROYAL



MAX-I-MUM
C

Spruce Stiles and Rails

3-Ply Unselected Gum Panels

Stiles and Top Rail $4\frac{3}{4}$ in. Bottom Rail $9\frac{3}{4}$ in.

Lock Rail.....8 in.

Measurements are over all

C. & B. Sticking.

Height to top of Lock Rail in all sizes, is 36 in.

OSHKOSH WISCONSIN U.S.A.

Glass Sizes for Pine Sash Doors

Design No.	2-8x6-8	2-10x6-10	3-0x7-0	3-0x7-6
665	23 $\frac{3}{8}$ x34	25 $\frac{3}{8}$ x36	27 $\frac{3}{8}$ x38	27 $\frac{3}{8}$ x44
667	23 $\frac{3}{8}$ x40	25 $\frac{3}{8}$ x42	27 $\frac{3}{8}$ x44	27 $\frac{3}{8}$ x50
668	23 $\frac{3}{8}$ x24	25 $\frac{3}{8}$ x26	27 $\frac{3}{8}$ x28	27 $\frac{3}{8}$ x34
669	23 $\frac{3}{8}$ x36	25 $\frac{3}{8}$ x38	27 $\frac{3}{8}$ x40	27 $\frac{3}{8}$ x46
670	23 $\frac{3}{8}$ x26	25 $\frac{3}{8}$ x28	27 $\frac{3}{8}$ x30	27 $\frac{3}{8}$ x36
673	22x46	24x48	26x50	26x56
675	22x42	24x44	26x46	26x52
678	20x56	22x58	24x60	24x66
680	6x58	6 $\frac{7}{8}$ x60	7 $\frac{1}{4}$ x62	7 $\frac{1}{4}$ x68
682	5x5	5x5	5x5	5x5
	5x9 $\frac{7}{8}$	5x11 $\frac{7}{8}$	5x13 $\frac{7}{8}$	5x13 $\frac{7}{8}$
	5x46	5x48	5x50	5x56
	9 $\frac{7}{8}$ x46	11 $\frac{7}{8}$ x48	13 $\frac{7}{8}$ x50	13 $\frac{7}{8}$ x56
685	6 $\frac{5}{8}$ x10 $\frac{13}{16}$	7 $\frac{3}{16}$ x11 $\frac{1}{4}$	8x11 $\frac{5}{8}$	8x12 $\frac{13}{16}$
690	18x54	20x56	22x58	22x64
695	18x40	20x42	22x44	22x50
700	21 $\frac{1}{8}$ x19 $\frac{3}{4}$	23 $\frac{1}{8}$ x19 $\frac{3}{4}$	25 $\frac{1}{8}$ x19 $\frac{3}{4}$	25 $\frac{1}{8}$ x19 $\frac{3}{4}$
701	6 $\frac{5}{8}$ x19 $\frac{3}{4}$	7 $\frac{3}{16}$ x19 $\frac{3}{4}$	8x19 $\frac{3}{4}$	8x19 $\frac{3}{4}$
710	11 $\frac{3}{16}$ x12 $\frac{11}{16}$	12 $\frac{3}{16}$ x13 $\frac{1}{8}$	13 $\frac{3}{16}$ x13 $\frac{1}{2}$	13 $\frac{3}{16}$ x14 $\frac{11}{16}$
712	7 $\frac{1}{4}$ x16 $\frac{1}{16}$	7 $\frac{15}{16}$ x16 $\frac{9}{16}$	8 $\frac{5}{8}$ x17 $\frac{1}{16}$	8 $\frac{5}{8}$ x18 $\frac{9}{16}$
715	7 $\frac{1}{4}$ x12 $\frac{11}{16}$	7 $\frac{15}{16}$ x13 $\frac{1}{8}$	8 $\frac{5}{8}$ x13 $\frac{1}{2}$	8 $\frac{5}{8}$ x14 $\frac{11}{16}$
720	12 $\frac{7}{16}$ x12 $\frac{13}{16}$	13 $\frac{7}{16}$ x13 $\frac{3}{8}$	14 $\frac{7}{16}$ x13 $\frac{3}{4}$	14 $\frac{7}{16}$ x14 $\frac{5}{16}$
722	8 $\frac{1}{8}$ x12 $\frac{13}{16}$	8 $\frac{3}{4}$ x13 $\frac{3}{8}$	9 $\frac{7}{16}$ x13 $\frac{3}{4}$	9 $\frac{7}{16}$ x14 $\frac{5}{16}$
752	18 $\frac{3}{8}$ x20	20 $\frac{3}{8}$ x22	22 $\frac{3}{8}$ x24	22 $\frac{3}{8}$ x30
756	18 $\frac{3}{8}$ x61 $\frac{1}{8}$	20 $\frac{3}{8}$ x63 $\frac{1}{8}$	22 $\frac{3}{8}$ x65 $\frac{1}{8}$	22 $\frac{3}{8}$ x71 $\frac{1}{8}$
758	8 $\frac{7}{8}$ x11 $\frac{13}{16}$	9 $\frac{7}{8}$ x12 $\frac{3}{16}$	10 $\frac{7}{8}$ x12 $\frac{9}{16}$	10 $\frac{7}{8}$ x13 $\frac{13}{16}$

THE R. M. MILLER COMPANY

MISCELLANEOUS DOORS



WE make doors for every purpose. By the use of standard designs and layouts you can save considerable in building costs. On the following pages you will find illustrations of some of the more popular designs of:

GARAGE DOORS

COMBINATION DOORS

CUPBOARD DOORS

TOILET DOORS

SHUTTERS

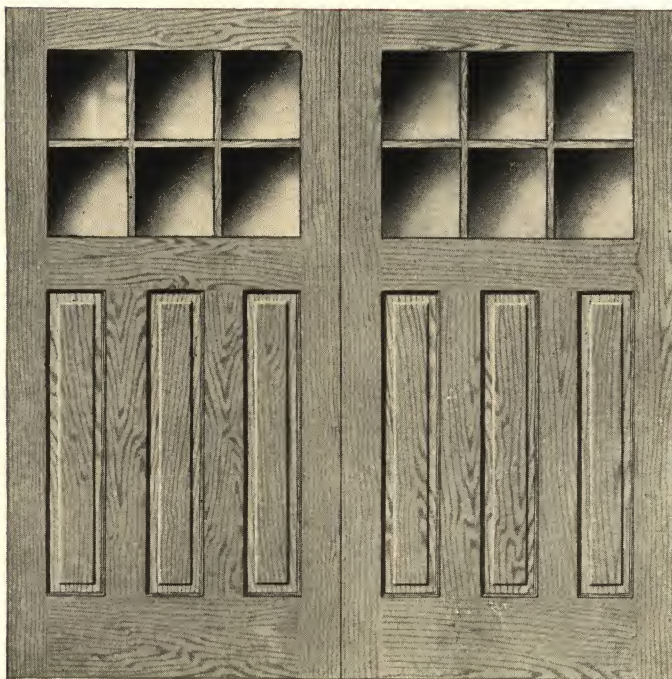
Perhaps you want something which is not shown in this book,—if so, write us.

Ah, to build, to build!

*That is the noblest of all
Arts.*

—Longfellow

MAX ROYAL



GARAGE DOOR

Number

115

White Pine or Spruce

Stiles and Top Rail $5\frac{1}{2}$ in. Lock Rail $7\frac{1}{2}$ in.
Bottom Rail $9\frac{1}{2}$ in. Mullions..... $5\frac{3}{8}$ in.

Measurements are over all

C. & B. Sticking.

Standard Opening 8 ft. 0 in. x 8 ft. 0 in.

Glass size $12\frac{1}{4}$ x 14 in.

THE R. M. MILLER COMPANY



GARAGE DOOR

Number

116

White Pine or Spruce

Stiles and Top Rail $5\frac{1}{2}$ in. Lock Rail $7\frac{1}{2}$ in.
Bottom Rail $9\frac{1}{2}$ in. Mullions ... $4\frac{5}{8}$ in.

Measurements are over all

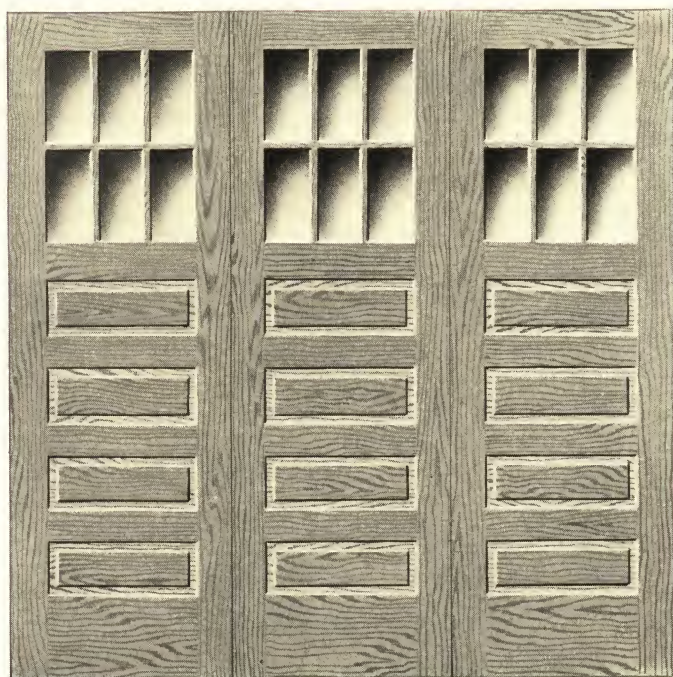
C. & B. Sticking.

Standard Opening 8 ft. 0 in. x 8 ft. 0 in.

Glass size 7x14 in.

THE FINE MILLER COMPANY

MAX-ROYAL



GARAGE DOOR

Number

117

White Pine or Spruce

Stiles and Top Rail $5\frac{1}{2}$ in. Cross Rails $4\frac{5}{8}$ in.

Bottom Rail..... $9\frac{1}{2}$ in.

Measurements are over all

C. & B. Sticking.

Standard Opening 8 ft. 0 in. x 8 ft. 0 in.

Glass size 7x14 in.

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



GARAGE DOOR

Number

118

White Pine or Spruce

Stiles and Top Rail $5\frac{1}{2}$ in. Cross Rails $4\frac{5}{8}$ in.

Bottom Rail..... $9\frac{1}{2}$ in.

Measurements are over all

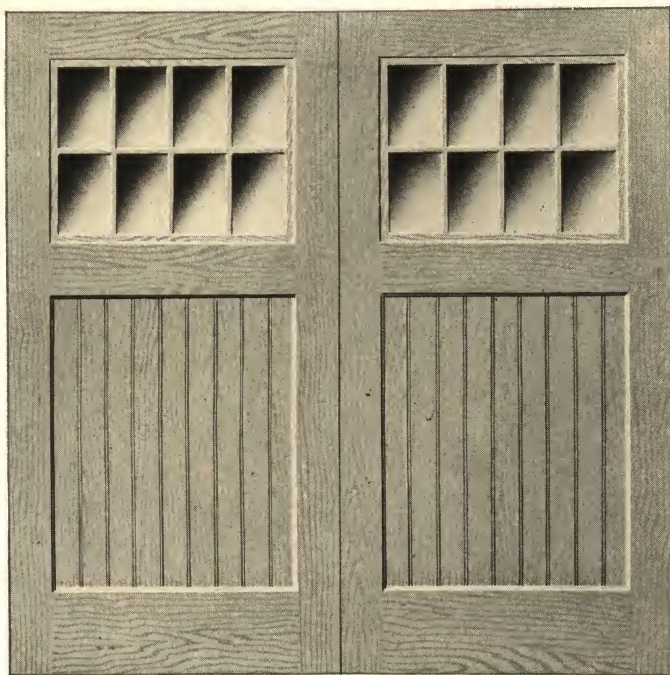
C. & B. Sticking.

Standard Opening 8 ft. 0 in. x 8 ft. 0 in.

Glass size 9x14 in.

THE R. M. MILLEN COMPANY

MAX-ROYAL



GARAGE DOOR

Number

119

White Pine or Spruce

Stiles and Top Rail $5\frac{1}{2}$ in. Lock Rail $7\frac{1}{2}$ in.

Bottom Rail..... $9\frac{1}{2}$ in.

Measurements are over all

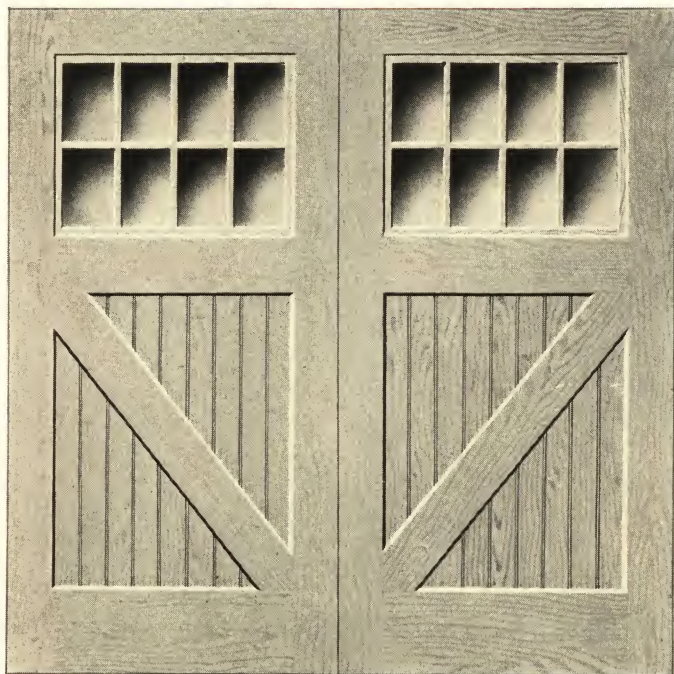
Square Sticking.

Standard Opening 8 ft. 0 in. x 8 ft. 0 in.

Glass size $8\frac{3}{8}$ x 12 in.

Can be made with solid bars and beads for glass in place of the separate sash as shown, if so desired.

OSHKOSH, WISCONSIN, U.S.A.



GARAGE DOOR

Number

120

White Pine or Spruce

Stiles and Top Rail $5\frac{1}{2}$ in. Lock Rail $7\frac{1}{2}$ in.

Bottom Rail..... $9\frac{1}{2}$ in.

Measurements are over all

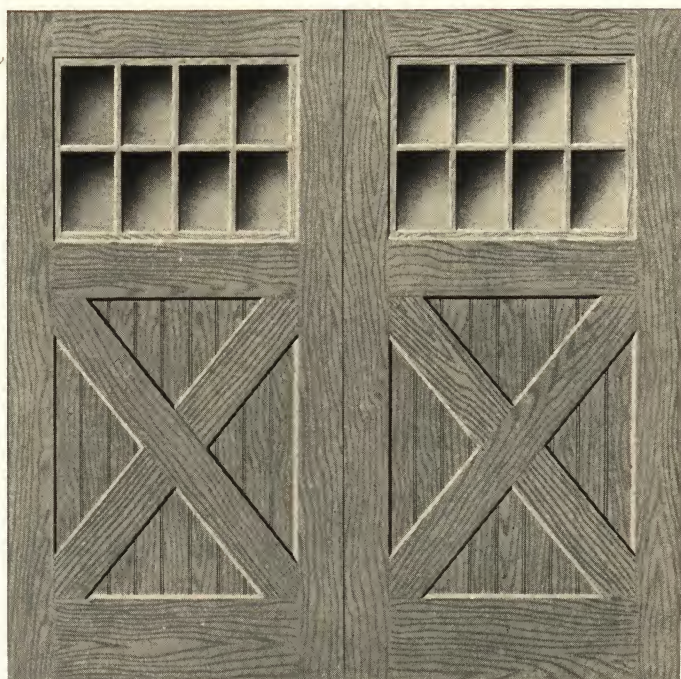
Square Sticking.

Standard Opening 8 ft. 0 in. x 8 ft. 0 in.

Glass size $8\frac{3}{8}$ x 12 in.

THE REMILLEN COMPANY

MAX-ROYAL



GARAGE DOOR

Number

121

White Pine or Spruce

Stiles and Top Rail $5\frac{1}{2}$ in. Lock Rail $7\frac{1}{2}$ in.

Bottom Rail..... $9\frac{1}{2}$ in.

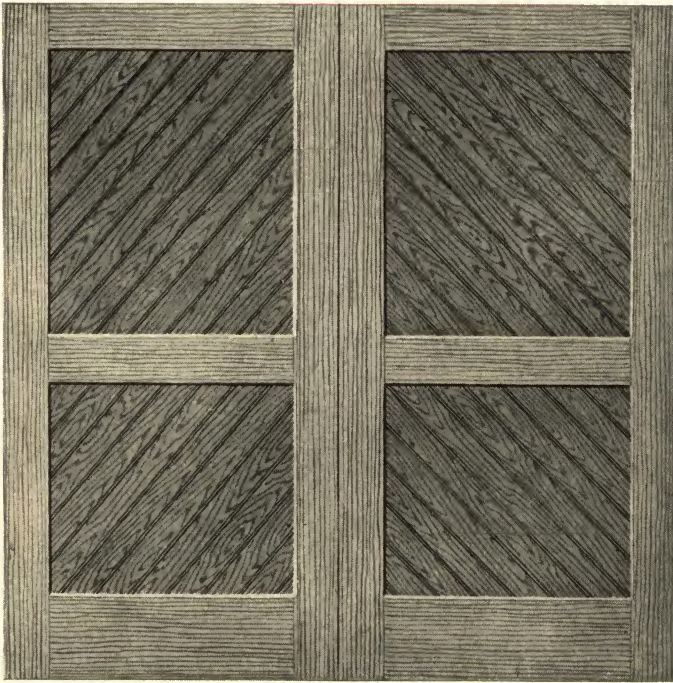
Measurements are over all

Square Sticking.

Standard Opening 8 ft. 0 in. x 8 ft. 0 in.

Glass size $8\frac{3}{8}$ x 12 in.

OSHKOSH, WISCONSIN, U.S.A.



GARAGE DOOR

Number

122

White Pine or Spruce

Stiles and Top Rail $5\frac{1}{2}$ in. Lock Rail $7\frac{1}{2}$ in.
Bottom Rail..... $9\frac{1}{2}$ in.

Measurements are over all

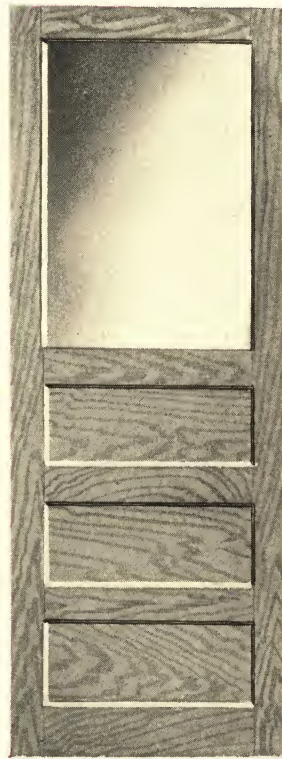
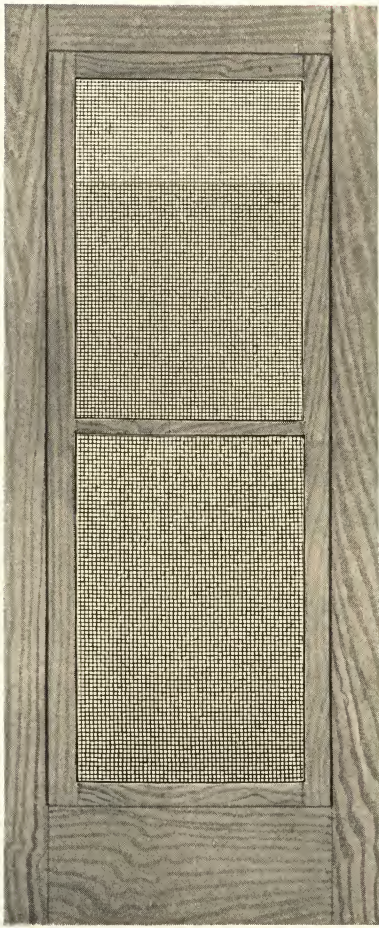
Square Sticking.

Standard Opening 8 ft. 0 in. x 8 ft. 0 in.

Height to top of Lock Rail, 48 in.

THE R. M. MILLER COMPANY

MAX ROYAL



COMBINATION
DOOR

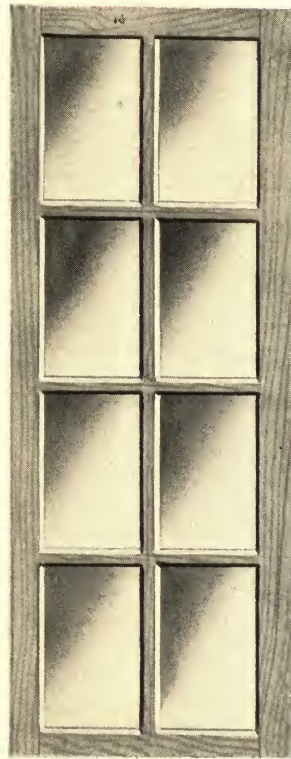
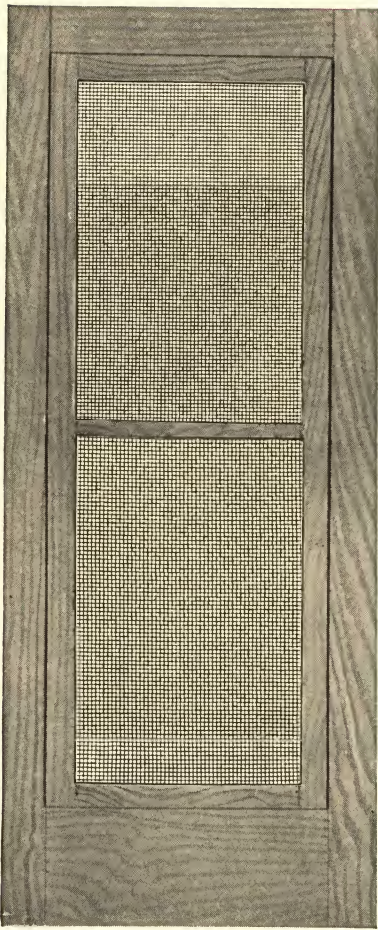
Number

33

3 Panel and 1-Light sash and 2-Light screen
included.
Stiles and Top Rail $4\frac{1}{4}$ in. Bottom Rail 14 in.
Glass Opening in
 $3-0\frac{1}{2} \times 7-1$ door $= 24\frac{3}{4} \times 30$ in.
Furnished open. No glass or wire unless so specified.

OSHKOSH, WISCONSIN, U.S.A.

MAX ROYAL



COMBINATION
DOOR

Number

34

8-Light Sash and 2-Light Screen included.
Stiles and Top Rail $4\frac{1}{4}$ in. Bottom Rail 14 in.
Glass Opening in

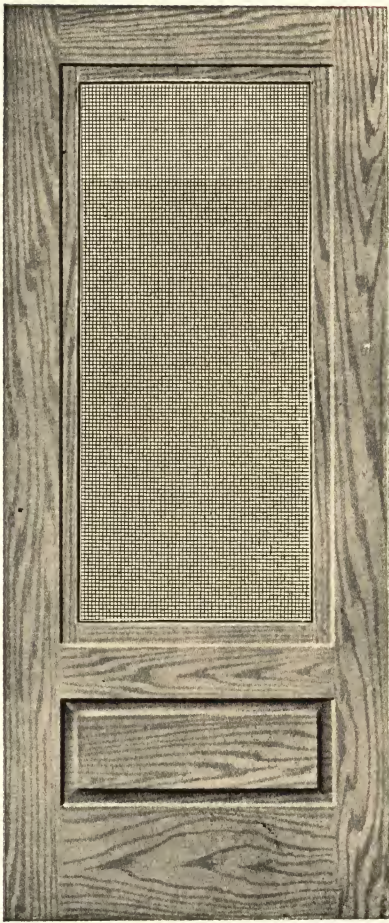
$3-0\frac{1}{2} \times 7-1$ Door = $12\frac{3}{8} \times 15\frac{5}{8}$ in.

Furnished open. No glass or wire unless so specified.

*"Max Royal" Doors are recognized as standard even
by our competitors.*

THE R. MCILLEN COMPANY

MAX-ROYAL



COMBINATION
DOOR

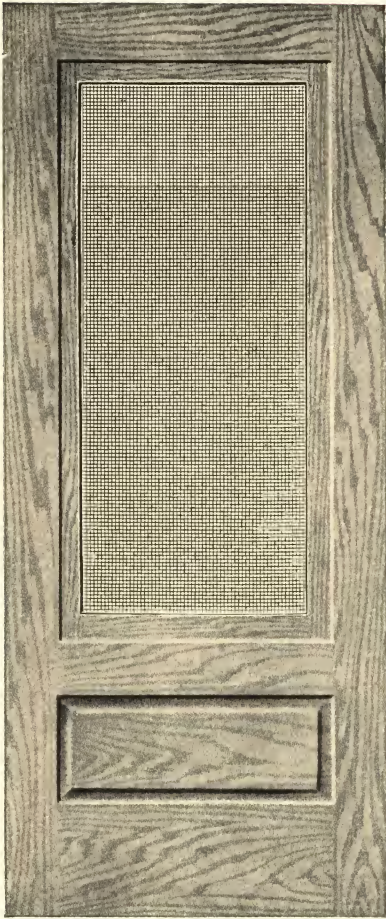
Number

35

1-Light Sash and 1-Light Screen included.
Stiles and Top Rail $4\frac{1}{4}$ in. Bottom Rail $9\frac{7}{8}$ in.
Glass Opening in
 $3-0\frac{1}{2} \times 7-1$ Door = $24\frac{3}{4} \times 54\frac{1}{2}$ in.
Furnished open. No glass or wire unless so specified.
*McMillen Doors are carried in stock by a greater
number of jobbers than any other make of door.*

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



COMBINATION
DOOR

Number
36

8-Light Sash and 1-Light Screen included.
Stiles and Top Rail $4\frac{1}{4}$ in. Bottom Rail $9\frac{7}{8}$ in.
Glass Opening in
 $3-0\frac{1}{2} \times 7-1$ Door = $12\frac{1}{8} \times 13\frac{3}{8}$ in.
Furnished open. No glass or wire screen unless so
specified.

THE R. W. M. TILLEN COMPANY



No. 4



No. 5



No. 6

CUPBOARD DOORS

Illustrations Show Plain Red Oak

No. 4—4x Panel { $\frac{3}{4}$ in. Doors O G Sticking
 No. 5—2 Panel { $1\frac{1}{8}$ in. Doors C & B Sticking
 No. 6—1 Panel {
 Stiles and Top Rail 3 in.
 Bottom Rail $4\frac{3}{4}$ in. overall.



No. 7



No. 8



No. 9



No. 10

TOILET DOORS

Illustrations Show Plain Red Oak

No. 7—3 Flat Panels.

No. 8—4 Panels, Stationary Slats.

No. 9—Flush Veneered.

No. 10—2 Flat Panels and two Stationary Slat Panels.

THE R. MC MILLEN COMPANY



No. 15



No. 16



No. 17

COLONIAL SHUTTERS

The above illustrations are offered as suggestions, and also that you may know that we can take care of your requirements along these lines.

We are not in position to make rolling slat designs.

G. S. H. A. O. S. H. W. I. S. C. O. N. E. I. N. U. S. A.

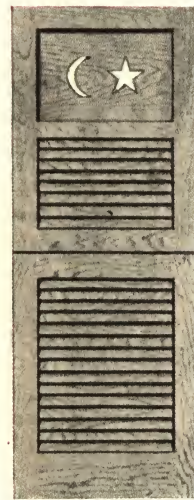
MAX ROYAL



No. 18



No. 19



No. 20

COLONIAL SHUTTERS

With the growing popularity of Colonial architecture, there is a rapidly increasing demand for shutters.

We are in position to furnish any except rolling slat designs.

THE H. MC MILLEN COMPANY

WINDOWS *and* SASH



VARIOUS styles of architecture each call for individual treatment in designs of WINDOWS and SASH as well as in other features. Whether your Windows are two light or whether they have the upper sash divided into small lights, will have much to do with the exterior attractiveness of the structure. Casement sash when properly used are very effective in appearance and add greatly to the beauty of the home.

By way of suggestion we are offering a limited number of illustrations among which you will doubtless find the exact design best fitted to your needs.

We are large manufacturers of open sash and can supply your requirements in a most satisfactory manner.

*The mighty structures
men are building*

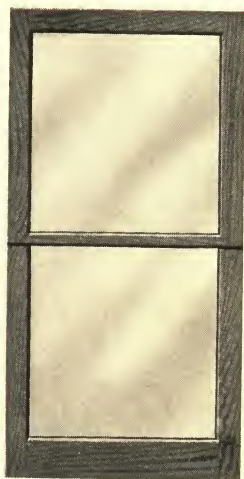
*Are not so large,
reach not so high.*

*The things we build
that never die,*

*That time and tempest
do defy,*

*Are, after all,
our homes.*

MAX-ROYAL



No. 800



No. 801



No. 802



No. 803

MAX
WINDOWS

Number 800— 2 Light

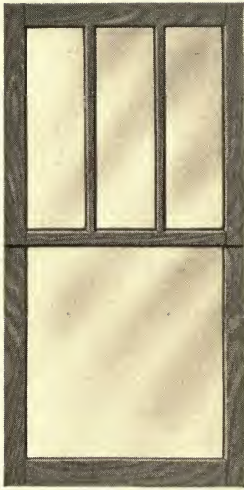
Number 801— 4 Light

Number 802— 8 Light

Number 803—12 Light

If you have not used "McMillen" Windows and Sash—try them. You will find them far above the average.

THE R. McMILLEN COMPANY



No. 810



No. 811



No. 812



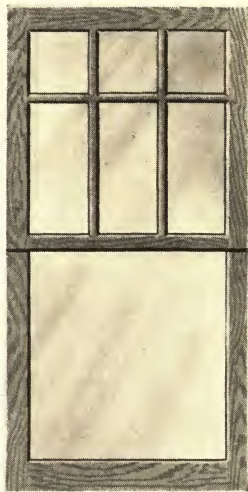
No. 813

MAX
WINDOWS

Number 810—3-Light Top. 1-Light Bottom
 Number 811—4-Light Top. 1-Light Bottom
 Number 812—6-Light Top. 1-Light Bottom
 Number 813—9-Light Top. 1-Light Bottom

These divided top sash designs are just now in popular favor for the bungalow or colonial home.

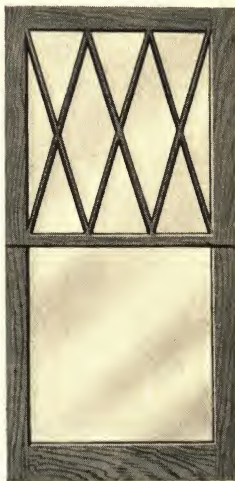
THE J. M. HILLEN COMPANY



No. 815



No. 816



No. 817



No. 818

MAX
WINDOWS

Number 815— 6-Light Top, 1-Light Bottom

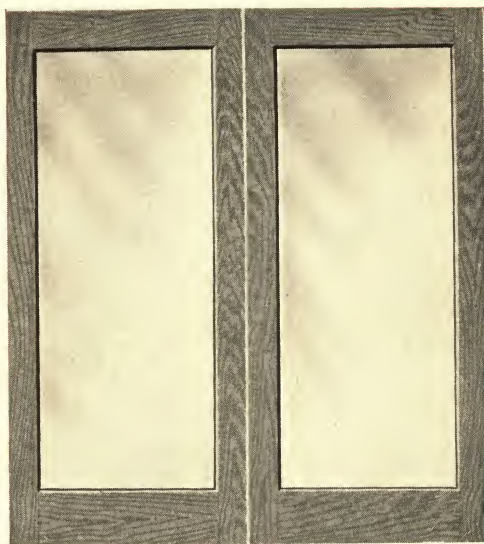
Number 816— 9-Light Top, 1-Light Bottom

Number 817—10-Light Top, 1-Light Bottom

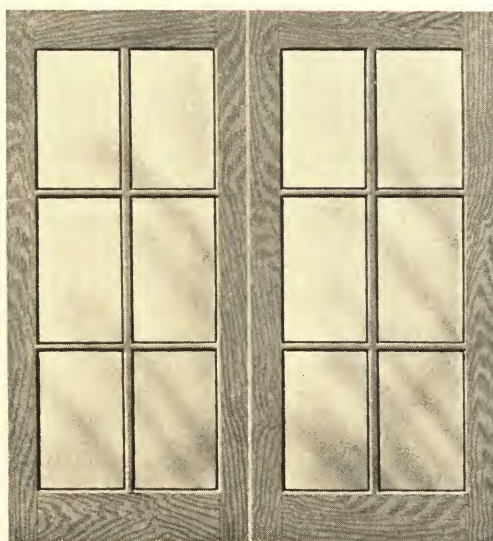
Number 818—13-Light Top, 1-Light Bottom

See cuts above for layouts.

MAX-ROYAL



No.
820



No.
821

MAX
CASEMENT SASH

Number 820—1 Light each sash
Number 821—6 Light each sash

*Our casement sash are shown in pairs, but can be
furnished single, or in multiples if desired.*

THE R. M. MILLER COMPANY

MAX-ROYAL



No.
822



No.
823

MAX
CASEMENT SASH

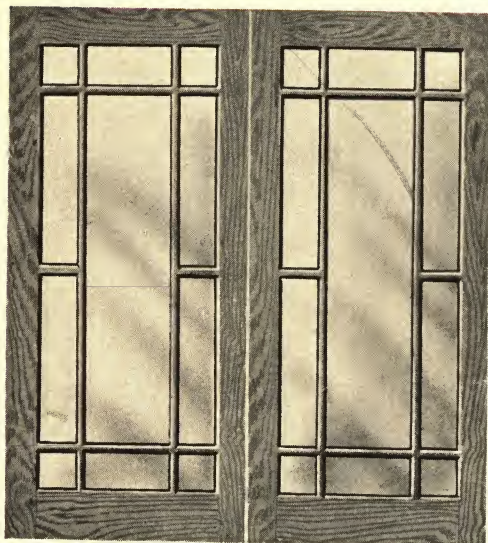
Number 822—6 Lights each sash
Number 823—9 Lights each sash

See cuts above for layout.

For the sun-parlor or the alcove casement sash provide very pleasing effects.

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



No.
824



No.
825

MAX
CASEMENT SASH

Number 824—11 Lights each sash
Number 825—22 Lights each sash
See cuts above for layout.

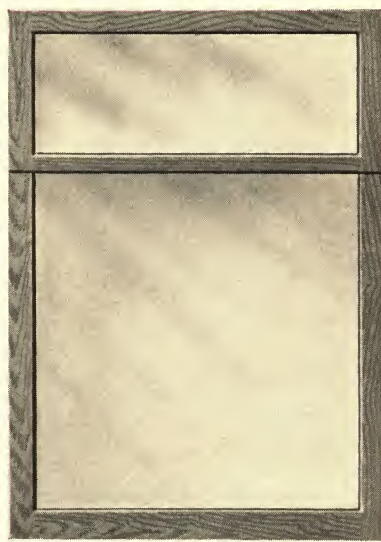
These casement sash will add beauty to your home.

THE E. M. MILLEN COMPANY

MAX ROYAL



No. 831



No. 833

MAX
COTTAGE
WINDOWS

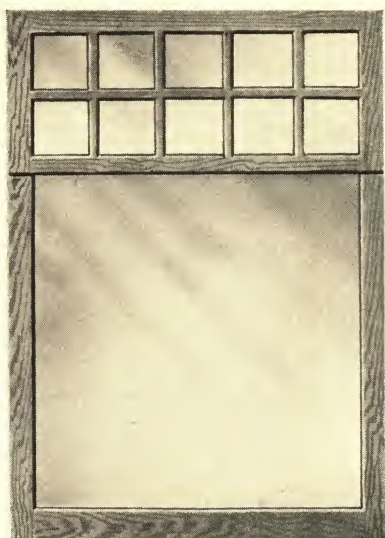
Number 831—2-Light single sash

Number 833—2-Light Ck rail window

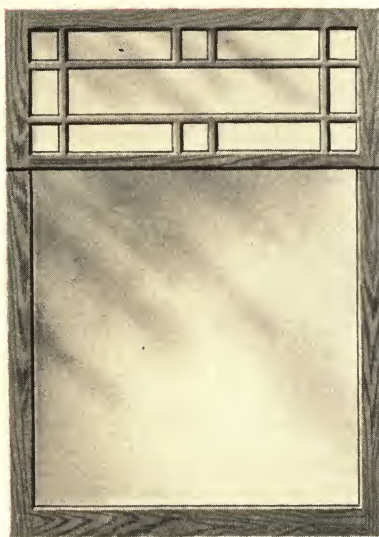
We can furnish any arrangements of lights desired.

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



No. 835



No. 837

MAX
COTTAGE
WINDOWS

Number 835—10 Lights top sash
1 Light bottom sash
Number 837—13 Lights top sash
1 Light bottom sash

THE R. M. MILLER COMPANY

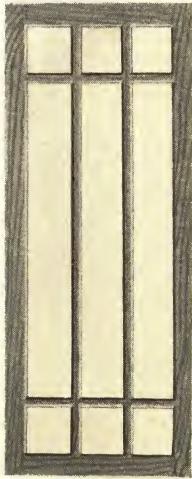
MAX-ROYAL



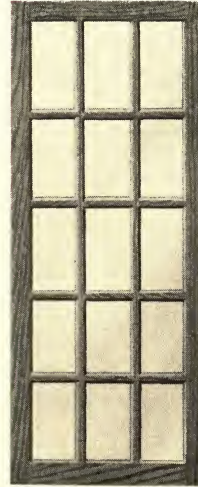
No. 840



No. 841



No. 842



No. 843

MAX
CUPBOARD SASH

Number 840— 1 Light each sash

Number 841— 7 Light each sash

Number 842— 9 Light each sash

Number 843—15 Light each sash

See cuts above for layout.

Your order should state whether beads for glass
are desired.

OSHROSH, WISCONSIN, U.S.A.



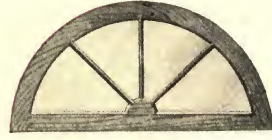
No. 850



No. 851



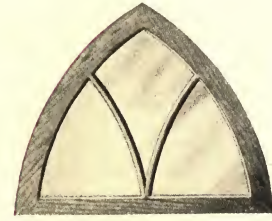
No. 852



No. 853



No. 854



No. 855

MAX TRANSOMS

- Number 850—1 Light segment out, square in
 Number 851—1 Light segment in and out
 Number 852—1 Light circle top
 Number 853—3 Light circle top
 Number 854—1 Light Gothic top
 Number 855—3 Light Gothic top

THE RAMMILLER COMPANY

STAIRWORK



IN the STAIRWAY, the builder will find a wonderful opportunity for the expression of beauty and good taste. While there are certain types which are especially suited to the various styles of architecture, it is not necessary that you pay the price of elaborate special designs in order to accomplish the desired effect.

It is our object throughout the following pages to offer a variety of Stock Stair Parts such as newels, rails, balusters, etc., which if carefully selected and assembled will produce the most pleasing and distinctive results. By the use of these designs the cost of special detailed features may be kept at a minimum and still secure a highly artistic appearance.

We take great care in the designing and manufacture of our Stairwork so that you may have not only the pleasing appearance but strength and durability as well.

We require from buildings
as from men, two kinds of
goodness: First, the doing
their practical duty well;
then, that they may be
graceful and pleasing in
doing it.

—Ruskin

MAX ROYAL



MAX STAIRWORK

No. 200
STARTING NEWEL

Shaft 6 in. x 6 in.
Height 4 ft. 0 in. to cap

No. 300A
ANGLE NEWEL

Shaft 5 in. x 5 in.
Height 5 ft. 6 in. overall

THE R MC MILLAN COMPANY



MAX STAIRWORK

No. 203
STARTING NEWEL

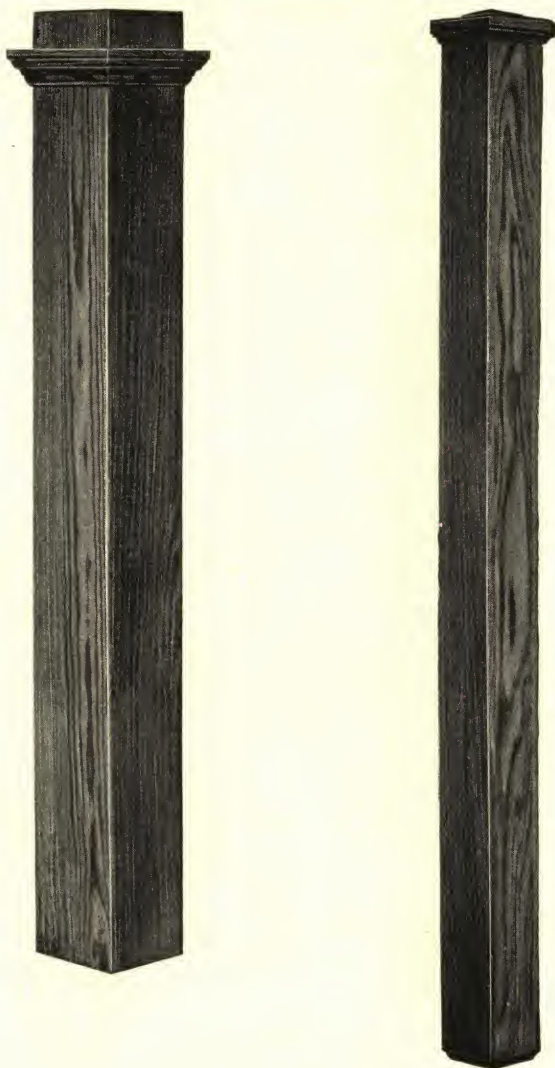
Shaft 6 in. x 6 in.
Height 4 ft. 0 in. to cap

No. 305
ANGLE NEWEL

Shaft 5 in. x 5 in.
Height 5 ft. 6 in. overall

THE F. M. MILLEN COMPANY

MAX-ROYAL



MAX STAIRWORK

No. 204

STARTING NEWEL

Shaft 6 in. x 6 in.
Height 4 ft. 0 in. to cap

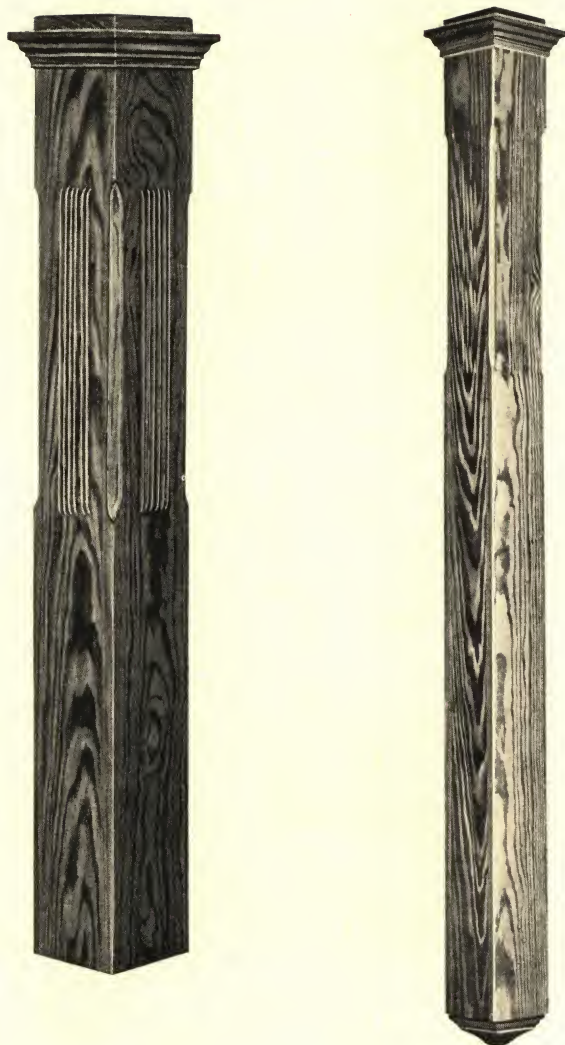
No. 300

ANGLE NEWEL

Shaft 5 in. x 5 in.
Height 5 ft. 6 in. overall

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



MAX STAIRWORK

No. 205
STARTING NEWEL

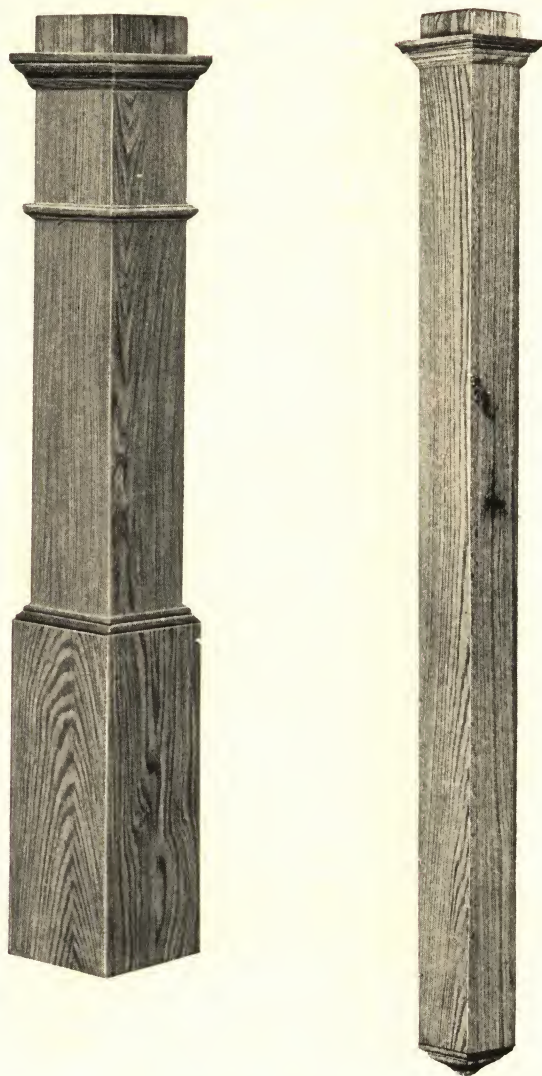
Shaft 6 in. x 6 in.
Height 4 ft. 0 in. to cap

No. 307
ANGLE NEWEL

Shaft 5 in. x 5 in.
Height 5 ft. 6 in. overall

THE R. M. MILLER COMPANY

MAX-ROYAL



MAX STAIRWORK

No. 206
STARTING NEWEL

Shaft 6 in. x 6 in.
Height 4 ft. 0 in. to cap
Base 18 in.

No. 300C
ANGLE NEWEL

Shaft 5 in. x 5 in.
Height 5 ft. 6 in. overall

OSHTOSH, WISCONSIN, U.S.A.

MAX-ROYAL



MAX STAIRWORK

No. 207

STARTING NEWEL

Shaft 6 in. x 6 in.
Height 4 ft. 0 in. to cap
Base 18 in.

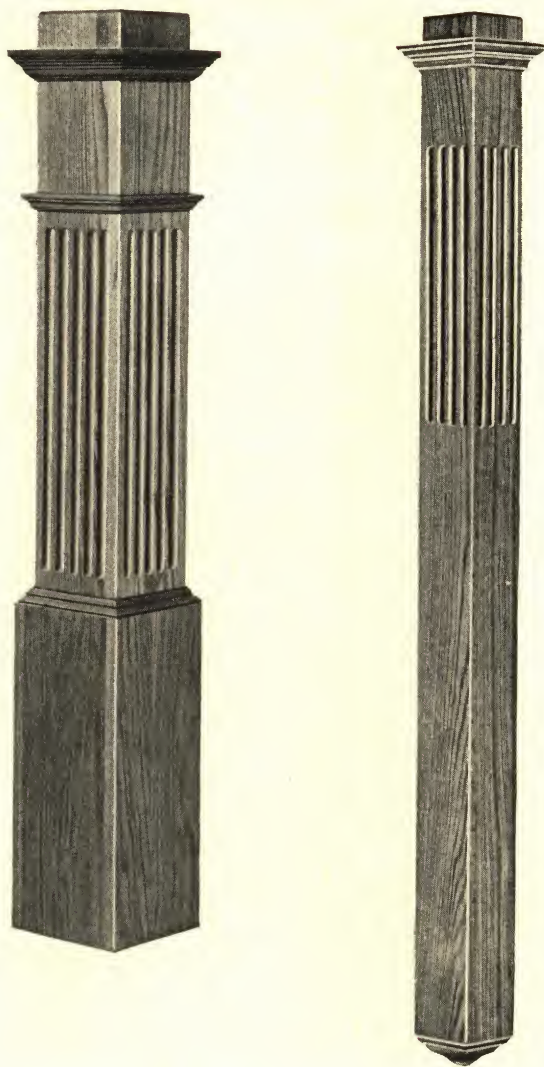
No. 301

ANGLE NEWEL

Shaft 5 in. x 5 in.
Height 5 ft. 6 in. overall

THE R. M. MILLER COMPANY

MAX-ROYAL



MAX STAIRWORK

No. 208
STARTING NEWEL

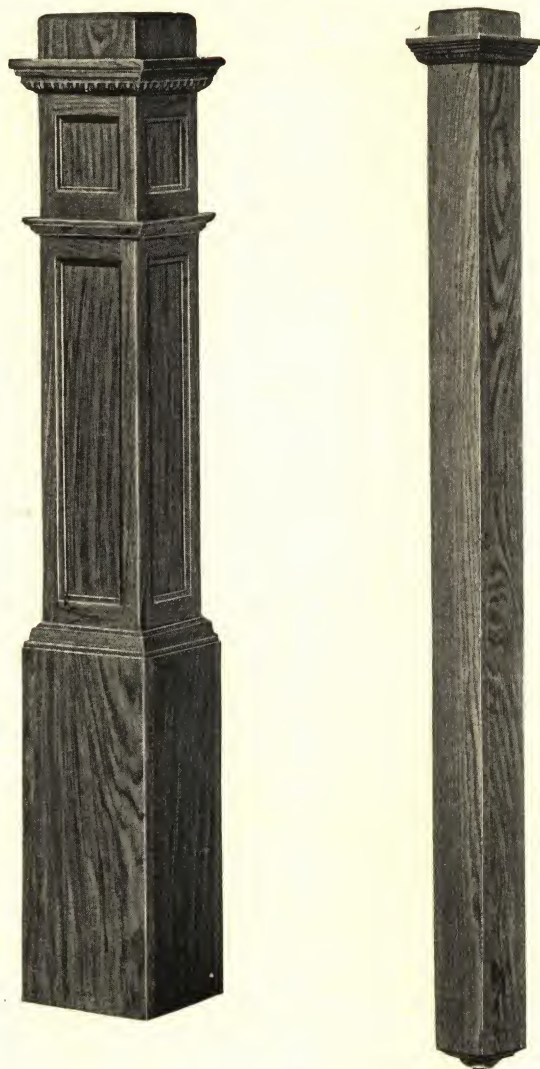
Shaft 6 in. x 6 in.
Height 4 ft. 0 in. to cap
Base 18 in.

No. 308
ANGLE NEWEL

Shaft 5 in. x 5 in.
Height 5 ft. 6 in. overall

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



MAX STAIRWORK

No. 230
STARTING NEWEL

Shaft 6 in. x 6 in.
Height 4 ft. 0 in. to cap
Base 18 in.

No. 301
ANGLE NEWEL

Shaft 5 in. x 5 in.
Height 5 ft. 6 in. overall

THE E. MC MILLEN COMPANY

MAX-ROYAL



MAX STAIRWORK

No. 231
STARTING NEWEL

Shaft 6 in. x 6 in.
Height 4 ft. 0 in. to cap
Base 18 in.

No. 301A
ANGLE NEWEL

Shaft 5 in. x 5 in.
Height 5 ft. 6 in. overall

DEKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



MAX STAIRWORK

No. 234
STARTING NEWEL

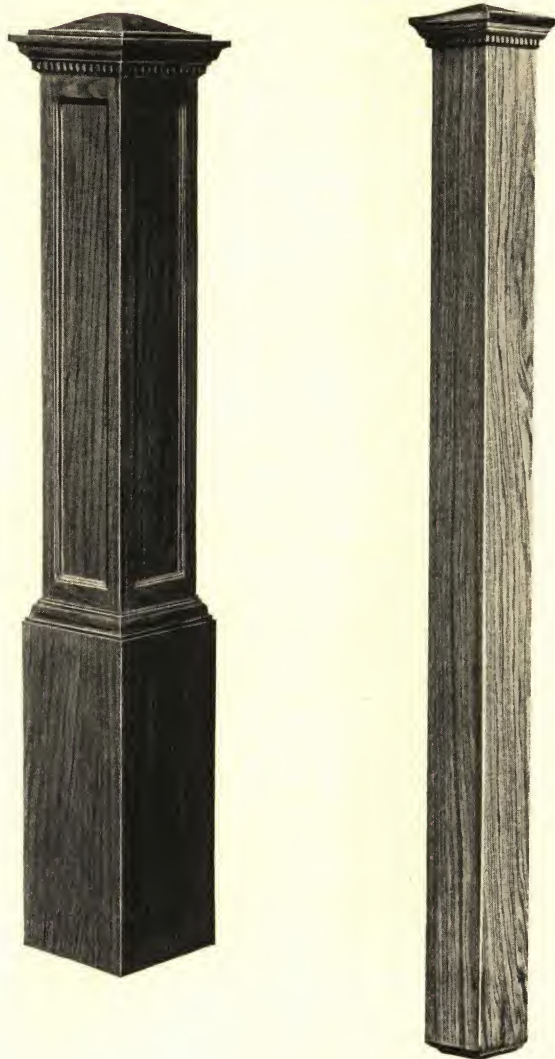
Shaft 6 in. x 6 in.
Height 4 ft. 0 in. to cap
Base 18 in.

No. 300A
ANGLE NEWEL

Shaft 5 in. x 5 in.
Height 5 ft. 6 in. overall

THE R. M. MILLER COMPANY

MAX ROYAL



MAX STAIRWORK

No. 235
STARTING NEWEL

Shaft 6 in. x 6 in.
Height 4 ft. 0 in. to cap
Base 18 in.

No. 306A
ANGLE NEWEL

Shaft 5 in. x 5 in.
Height 5 ft. 6 in. overall

OSHMOSH, WISCONSIN, U.S.A.

MAX ROYAL



MAX STAIRWORK

No. 236
STARTING NEWEL

Shaft 6 in. x 6 in.
Height 4 ft. 0 in. to cap
Base 18 in.

No. 300A
ANGLE NEWEL

Shaft 5 in. x 5 in.
Height 5 ft. 6 in. overall

THE R. M. MILLER COMPANY

MAX-ROYAL



MAX STAIRWORK

No. 240
STARTING NEWEL

Shaft 6 in. x 6 in.
Height 4 ft. 0 in. to cap
Base 18 in.

No. 300B
ANGLE NEWEL

Shaft 5 in. x 5 in.
Height 5 ft. 6 in. overall

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



MAX STAIRWORK

No. 260
STARTING NEWEL

Shaft 6 in. x 6 in.
Height 4 ft. 0 in. to cap
Base 18 in.

No. 300C
ANGLE NEWEL

Shaft 5 in. x 5 in.
Height 5 ft. 6 in. overall

THE R. M. MILLER COMPANY

MAX-ROYAL



MAX STAIRWORK

No. 261
STARTING NEWEL

Shaft 6 in. x 6 in.
Height 4 ft. 0 in. to cap
Base 18 in.

No. 315
ANGLE NEWEL

Shaft 5 in. x 5 in.
Height 5 ft. 6 in. overall

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



MAX STAIRWORK

No. 263

STARTING NEWEL

Shaft 6 in. x 6 in.
Height 4 ft. 0 in. to cap
Base 18 in.

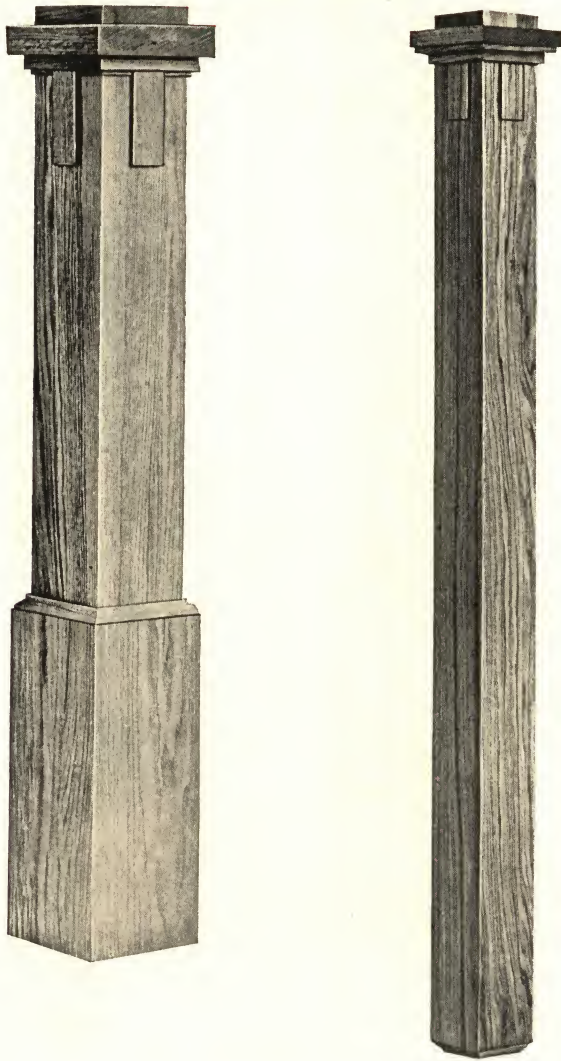
No. 326

ANGLE NEWEL

Shaft 5 in. x 5 in.
Height 5 ft. 6 in. overall

THE R. M. MILLER COMPANY

MAX-ROYAL



MAX STAIRWORK

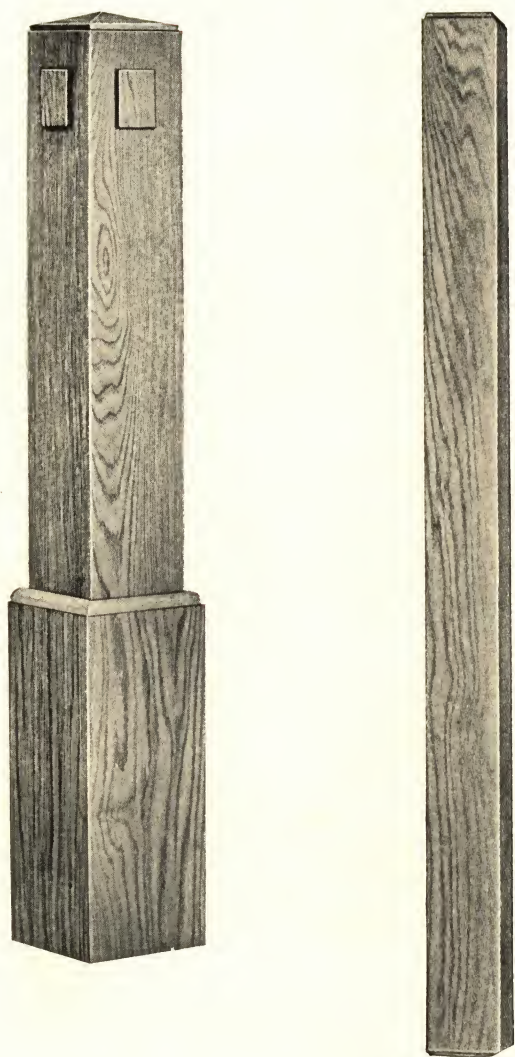
No. 264
STARTING NEWEL

Shaft 6 in. x 6 in.
Height 4 ft. 0 in. to cap
Base 18 in.

No. 316
ANGLE NEWEL

Shaft 5 in. x 5 in.
Height 5 ft. 6 in. overall

OSHKOSH, WISCONSIN, U.S.A.



MAX STAIRWORK

**No. 265
STARTING NEWEL**

Shaft 6 in. x 6 in.
Height 4 ft. 0 in. to cap
Base 18 in.

**No. 300B
ANGLE NEWEL**

Shaft 5 in. x 5 in.
Height 5 ft. 6 in. overall

THE R. H. MILLER COMPANY

MAX ROYAL



MAX STAIRWORK

No. 266

STARTING NEWEL

Shaft $7\frac{1}{2}$ in. at base
6 in. at top
Height 4 ft. 0 in. to cap

No. 317

ANGLE NEWEL

Shaft 5 in. at base
4 in. at top
Height 5 ft. 6 in. overall

OSHKOSH, WISCONSIN, U.S.A.



No. 270



No. 370



No. 275



No. 375

MAX STAIRWORK

Colonial Newels

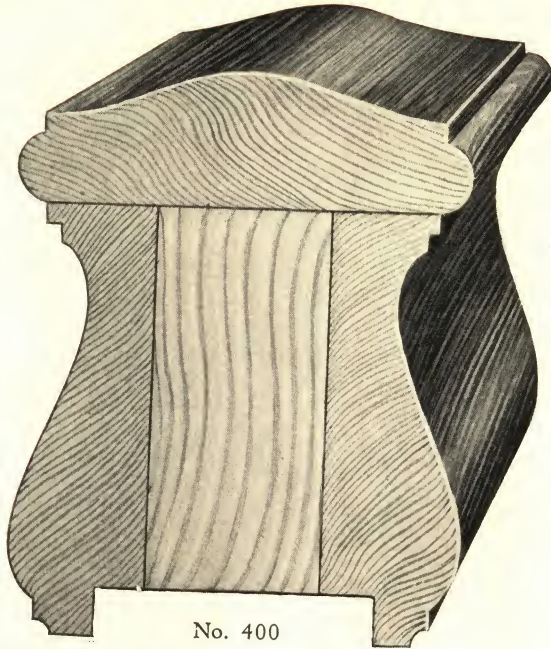
Number 270— $2\frac{1}{2} \times 2\frac{1}{2} \times 3$ ft. 5 in.

Number 370— $2\frac{1}{2} \times 2\frac{1}{2} \times 5$ ft. 2 in.

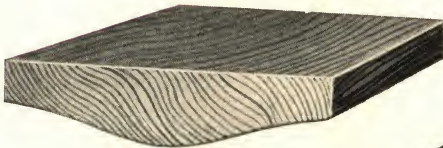
Number 275— $3\frac{1}{4} \times 3\frac{1}{4} \times 3$ ft. 2 in.

Number 375— $3\frac{1}{4} \times 3\frac{1}{4} \times 4$ ft. 10 in.

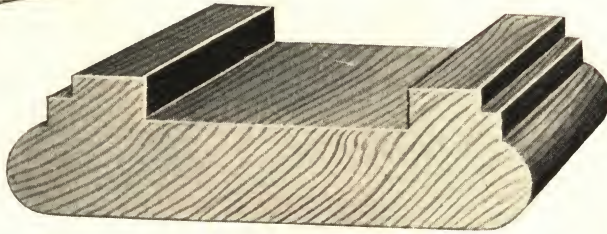
THE F. H. MILLER COMPANY



No. 400



No. 430

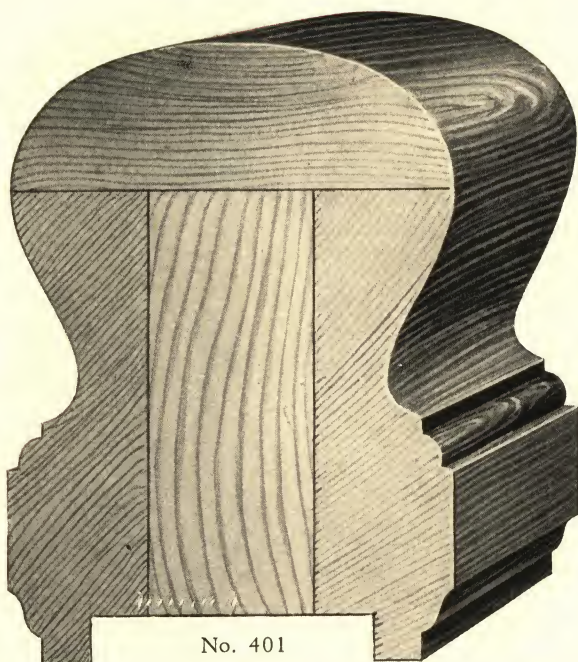


No. 420

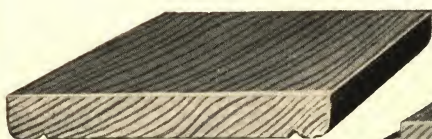
MAX STAIRWORK

Rail No. 400	Fillet No. 430	Shoe No. 420
Stock Sizes	Stock Sizes	Stock Sizes
$2\frac{3}{8} \times 3$ in.	$\frac{3}{8} \times 1\frac{3}{8}$ in.	$\frac{3}{4} \times 2\frac{1}{2}$ in.
$2\frac{1}{2} \times 3\frac{1}{2}$ in.	$\frac{3}{8} \times 1\frac{5}{8}$ in.	$\frac{3}{4} \times 3\frac{1}{2}$ in.
$2\frac{3}{4} \times 3\frac{1}{2}$ in.		

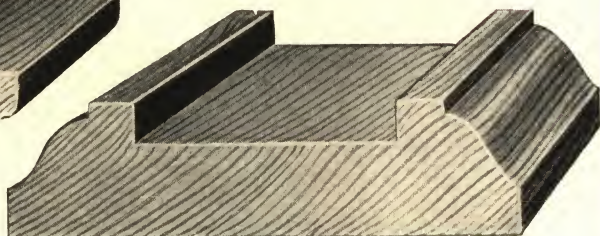
Be sure to specify the width of rabbet.



No. 401



No. 431



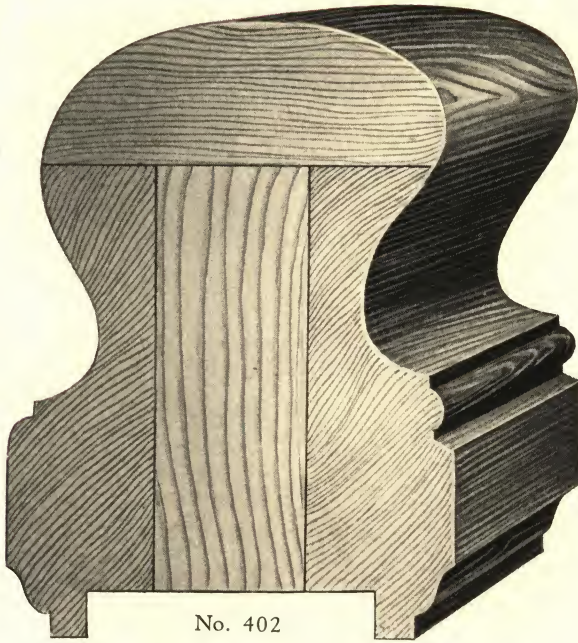
No. 421

MAX STAIRWORK

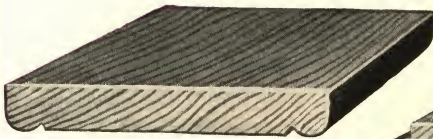
Rail No. 401	Fillet No. 431	Shoe No. 421
Stock Sizes	Stock Sizes	Stock Sizes
$2\frac{3}{8} \times 3$ in.	$\frac{1}{4} \times 1\frac{3}{8}$ in.	$\frac{3}{4} \times 2\frac{1}{2}$ in.
$2\frac{1}{2} \times 3\frac{1}{2}$ in.	$\frac{1}{4} \times 1\frac{5}{8}$ in.	$\frac{3}{4} \times 3\frac{1}{2}$ in.
$2\frac{3}{4} \times 3\frac{1}{2}$ in.		

Be sure to specify the width of rabbet.

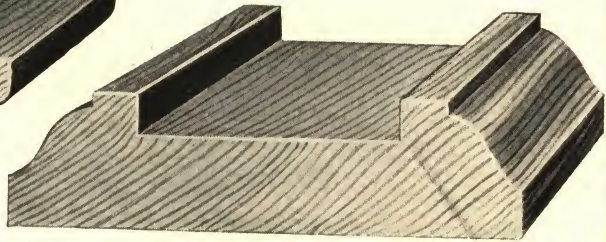
THE H. M. MILLER COMPANY



No. 402



No. 431

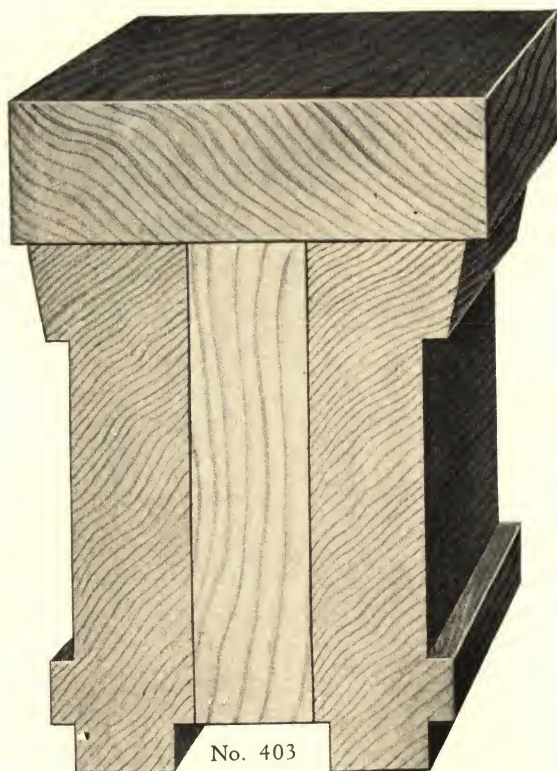


No. 421

MAX STAIRWORK

Rail No. 402	Fillet No. 431	Shoe No. 421
Stock Sizes	Stock Sizes	Stock Sizes
$2\frac{3}{8} \times 3$ in.	$\frac{1}{4} \times 1\frac{3}{8}$ in.	$\frac{3}{4} \times 2\frac{1}{2}$ in.
$2\frac{1}{2} \times 3\frac{1}{2}$ in.	$\frac{1}{4} \times 1\frac{5}{8}$ in.	$\frac{3}{4} \times 3\frac{1}{2}$ in.
$2\frac{3}{4} \times 3\frac{1}{2}$ in.		

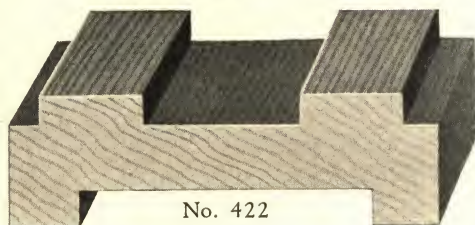
Be sure to specify the width of rabbet.



No. 403



No. 432



No. 422

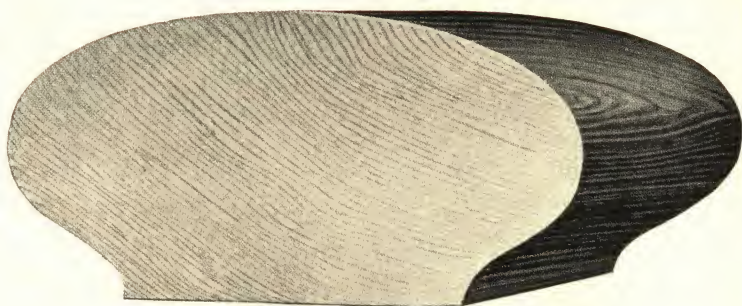
MAX STAIRWORK

Rail No. 403	Fillet No. 432	Shoe No. 422
Stock Sizes	Stock Sizes	Stock Sizes
$2\frac{3}{8} \times 3$ in.	$1\frac{1}{8} \times \frac{3}{4}$ in.	$\frac{3}{4} \times 2\frac{1}{8}$ in.
$2\frac{1}{2} \times 3\frac{1}{2}$ in.	$1\frac{1}{8} \times 1\frac{1}{8}$ in.	
$2\frac{3}{4} \times 3\frac{1}{2}$ in.		

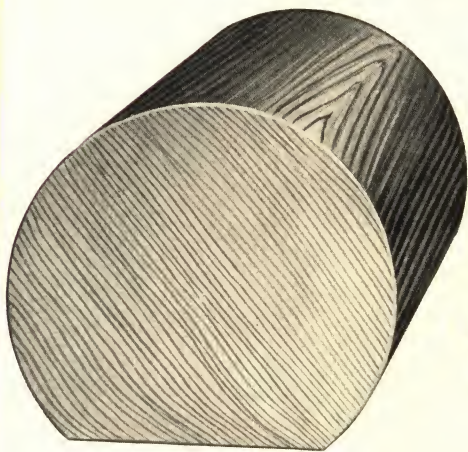
Be sure to specify the width of rabbet.

THE R. M. MILLER COMPANY

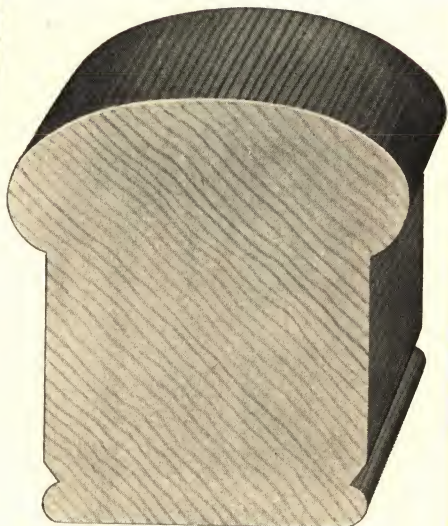
MAX-ROYAL



No. 410



No. 411



No. 412

MAX STAIRWORK

Rail No. 410
Stock Sizes
 $3\frac{1}{2} \times 1\frac{3}{4}$ in.

Rail No. 411
Stock Sizes
 $2 \times 1\frac{3}{4}$ in.
 $2\frac{1}{4} \times 2$ in.

Rail No. 412
Stock Sizes
 $2\frac{1}{4} \times 2\frac{1}{8}$ in.

OSHKOSH, WISCONSIN, U.S.A.



No. 450



No. 452



No. 453



No. 454



No. 455



No. 456



No. 457



No. 458



No. 460



No. 461

MAX STAIRWORK

Balusters

Numbers 450, 452, 454, 460, 461 turned

Sizes $1\frac{3}{8} \times 1\frac{3}{8}$ in. and $1\frac{5}{8} \times 1\frac{5}{8}$ in.

Lengths 24, 28 or 32 in.

Number 453—S4S

Sizes $1\frac{3}{8} \times 1\frac{3}{8}$ in. and $1\frac{5}{8} \times 1\frac{5}{8}$ in.

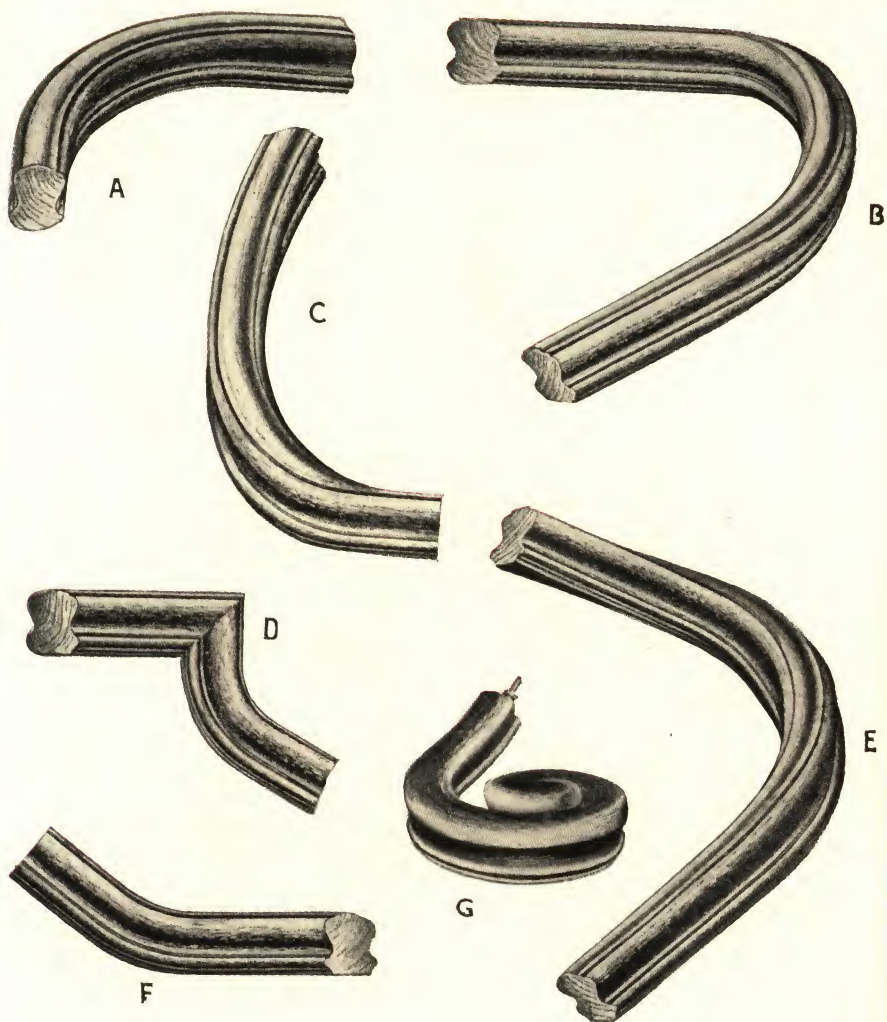
Lengths 24, 28 or 32 in.

Numbers 455, 456, 457, 458, S4S

Size $\frac{3}{4} \times 2\frac{1}{2}$ in. Lengths 24, 28, or 32 in.

THE R. M. MULLEN COMPANY

MAX-ROYAL



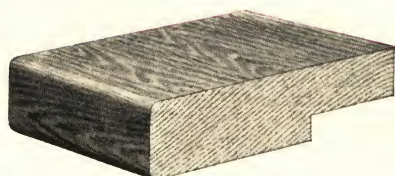
MAX STAIRWORK

Rail Crooks for Every Purpose

- | | |
|---------------------------|------------------------------|
| A—Quarterturn | E—Half-Cylinder for Platform |
| B—Half Cylinder (Landing) | F—Easement |
| C—Easement Turn-Out | G—Volute |
| D—Goose Neck | |

OSHKOSH, WISCONSIN, U.S.A.

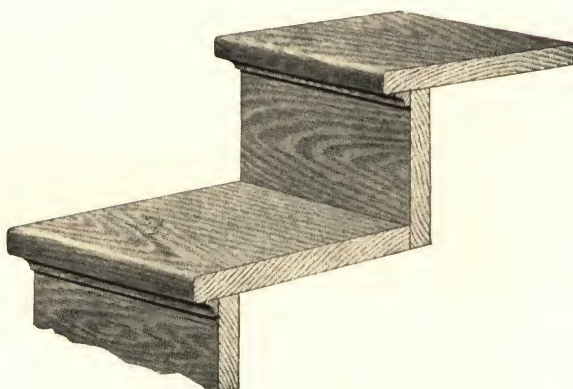
MAX-ROYAL



MAX STAIRWORK

Nosing No. 475

Stock Size $1\frac{1}{8}$ in. x $4\frac{1}{2}$ in.
Lengths, 3 ft. 0 in., 3 ft. 6 in., or 4 ft. 0 in.



MAX STAIRWORK

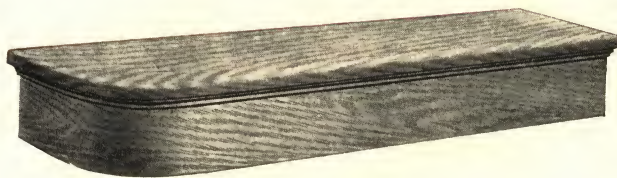
Treads No. 480

$1\frac{1}{8}$ x $10\frac{1}{2}$ or 12 in.
Length 3-0, 3-6, or 4-0
Front edge shaped

Risers No. 485

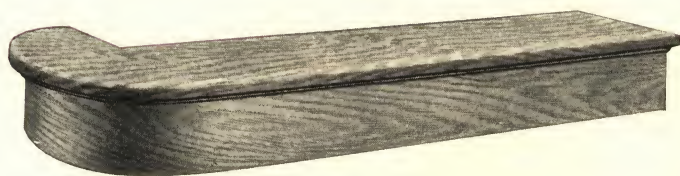
$1\frac{1}{8}$ x $7\frac{3}{4}$ in.
Length 3-0, 3-6, or 4-0
S4S or Tongued 1 edge

THE B. W. MILLER COMPANY



Quarter Circle
TREAD & RISER
Number
390

Tread $1\frac{1}{8} \times 1\frac{1}{2}$ in. Rise Overall $7\frac{3}{4}$ in.
Length Overall 3 ft. 0 in., 3 ft. 6 in., or 4 ft. 0 in.
Furnished either Put-up or K. D. Reversible.
If put-up, specify which end is to be returned.



Half Circle
TREAD & RISER
Number
391

Tread $1\frac{1}{8} \times 1\frac{1}{2}$ ". Return $11\frac{1}{2}$ ". Rise Overall $7\frac{3}{4}$ "
Length Overall 4 ft. 0 in., 4 ft. 6 in., or 5 ft. 0 in.
Furnished either Put-up or K. D. Reversible.
If put-up, specify which end is to be returned.



No. 490



No. 495

MAX STAIRWORK

Plain Face String

No. 490

Stock Sizes

Inner String

$1\frac{1}{8} \times 11\frac{1}{4}$ in.

Outer String

$1\frac{1}{8} \times 13\frac{1}{2}$ in.

Joint Mould

$\frac{7}{8} \times \frac{3}{4}$ in.

Paneled Face String

No. 495

Stock Sizes

Inner String

$1\frac{1}{8} \times 11\frac{1}{4}$ in.

Outer String

$1\frac{1}{8} \times 3$ in.

Panel Mould

$\frac{5}{8} \times \frac{7}{8}$ in.

Above Furnished K. D.

THE R. M. MILLER COMPANY

CABINET WORK



THE planning of the modern home has brought with it an ever increasing demand for "BUILT-IN FURNITURE." The Colonnade, the Buffet, the Dining-nook and the Kitchen-Cabinet are familiar examples.

The advantages of this development are manifold and the beauty and harmony which it adds has quickly won for it a warm place in the heart of a builder. The saving in room, the reduction in furniture requirements, and the elimination of that arduous task of shifting the heavier furniture have all been factors in the growing demand for "BUILT-IN" features.

While it is impossible to show anything like a full line of these items, we hope that those illustrated herein will serve to bring before you the infinite possibilities of this class of work.

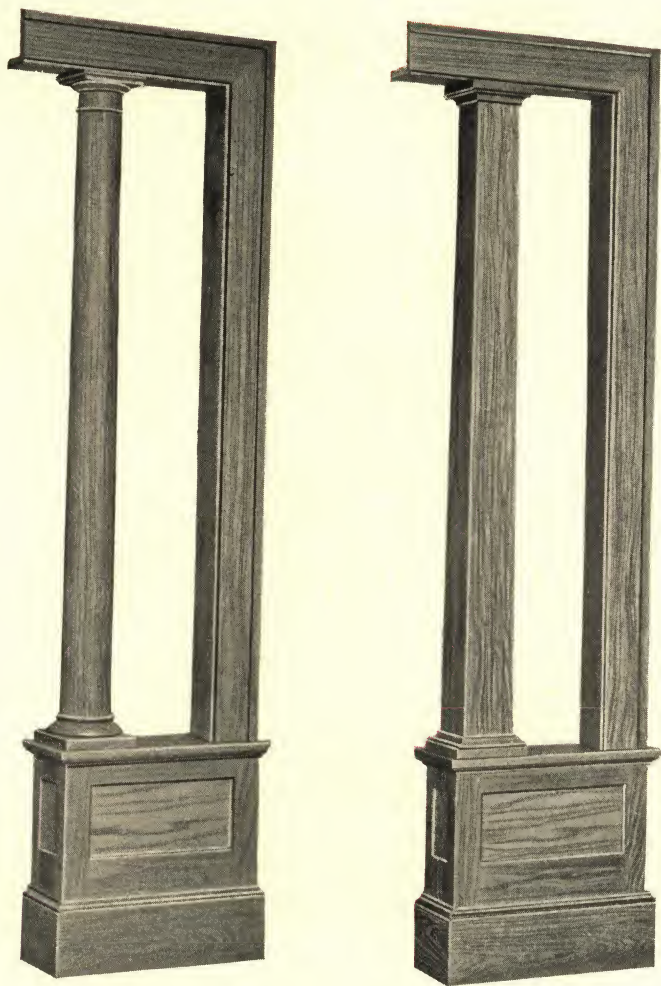
A cottage roof,
or a castle dome,

Or a bungalow,
or a flat,

It isn't the builder
makes it home,

It's the woman
who makes it that.

MAX ROYAL

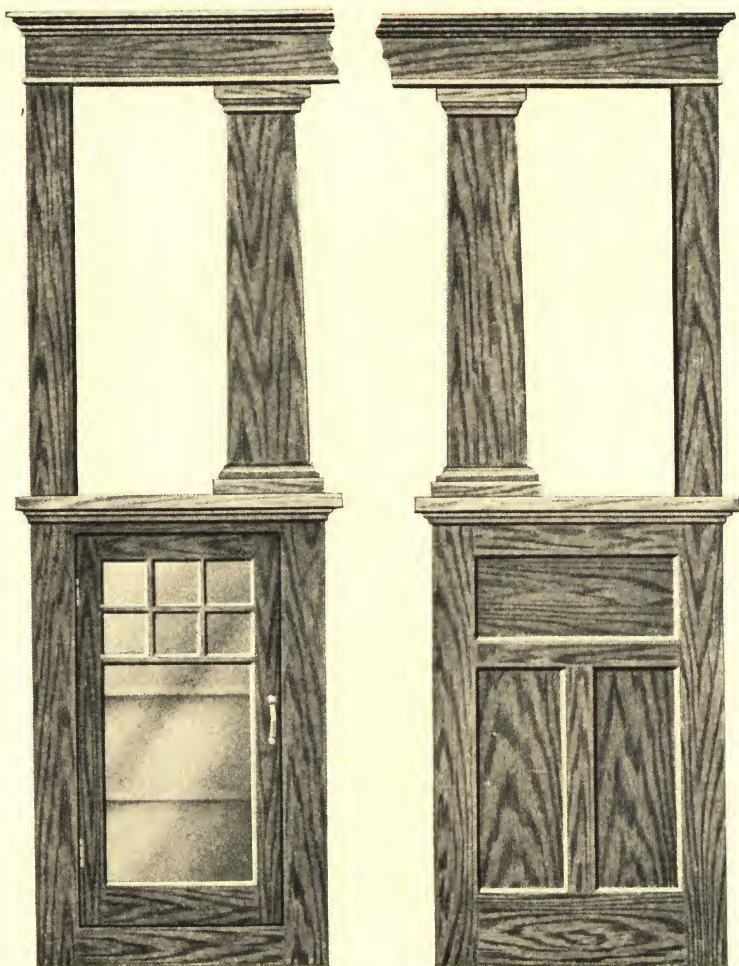


MAX
COLONNADES

Pedestal No. 100	Round Column No. 350	Square Column No. 351
Height	6 in. diameter	6 in. x 6 in.
24 in. Overall	at base	at base
Shaft	5 in. diameter	5 in. x 5 in.
24 in. x 9 1/4 in.	at top	at top
No base included	6 ft. 0 in. long overall	6 ft. 0 in. long overall

THE R. M. MILLEN COMPANY

MAX-ROYAL



No. 101, Face

No. 101, Back

MAX
COLONNADES

Pedestals—

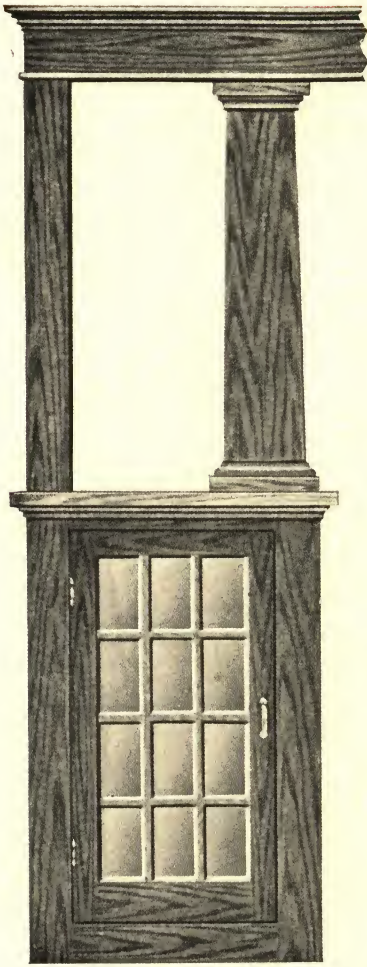
2 ft. 4 in. x 10 in.—4 ft. 0 in. high overall.
Three Movable Shelves

Column—

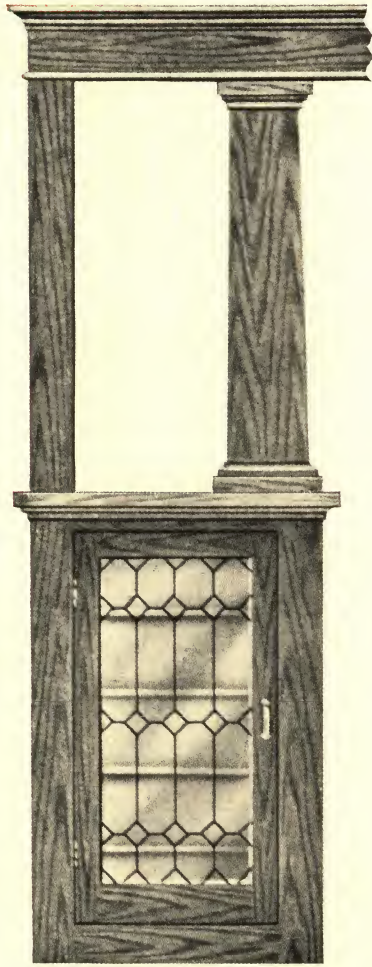
Square $7\frac{1}{2}$ in. x $7\frac{1}{2}$ in. x 4 ft. 0 in. long tapered.

THE R. M. MILLER COMPANY

MAX ROYAL



No. 102



No. 103

MAX
COLONNADES

Pedestals—

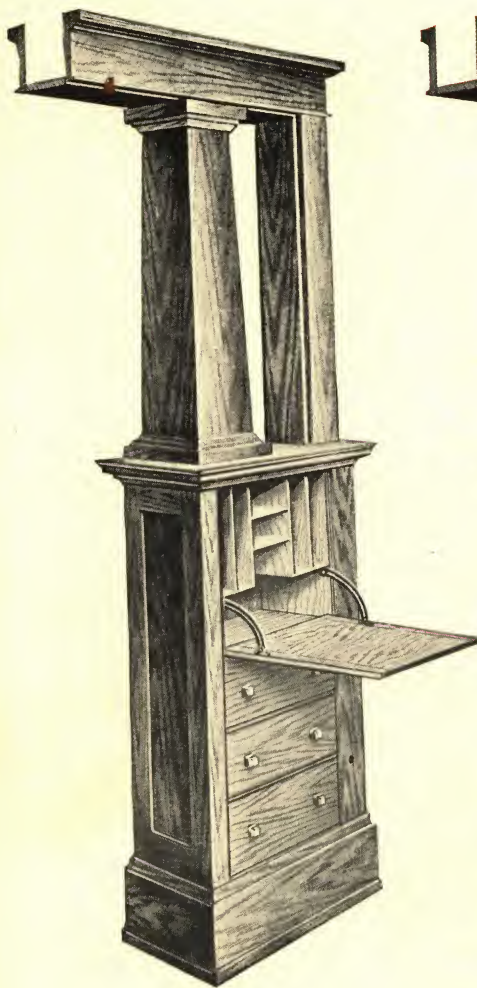
2 ft. 4 in. x 10 in.—4 ft. 0 in. high overall.
Three Movable Shelves.

Column—

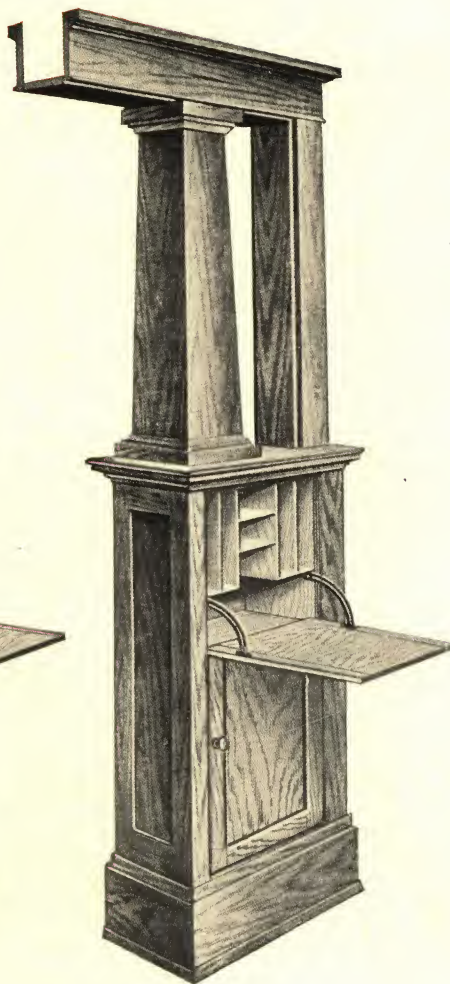
Square 7½ in. x 7½ in. x 4 ft. 0 in. long tapered.

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



No. 104



No. 105

MAX
COLONNADES

Pedestals—

2 ft. 4 in. x 10 in.—4 ft. 0 in. or 4 ft. 6 in.
high overall.

Either right or left hand.

Columns—

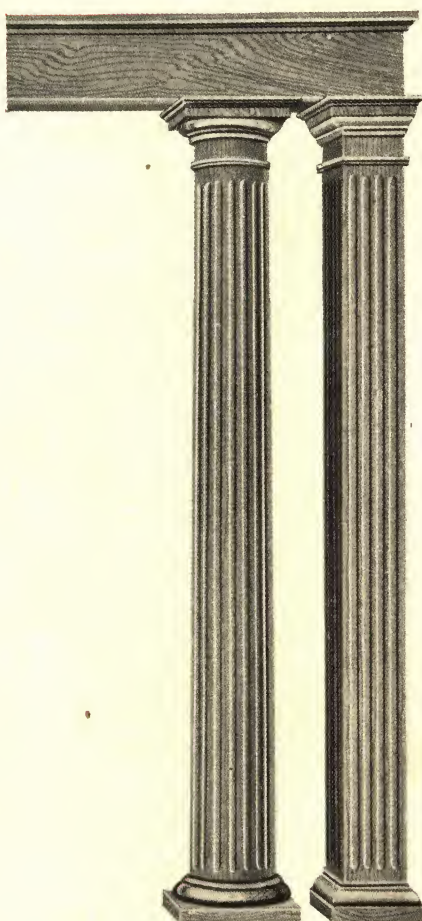
Square $7\frac{1}{2}$ in. x $7\frac{1}{2}$ in. x 4 ft. 0 in. long tapered.

THE F. M. MILLER COMPANY

MAX ROYAL



No. 125



No. 126

MAX
COLONIAL
OPENINGS

No. 125—Plain Shaft No. 126—Fluted Shaft

Standard Opening

Pilaster—8 in. x 8 in. x 8 ft. 0 in. with one side
open to receive wall.

Column—8 in. diameter at base

7 in. diameter at top

8 ft. 0 in. long overall

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



MAX BUFFET

Number

5

Standard Opening—5 ft. 0 in. wide.
7 ft. 0 in. high, 16 in. deep below counter.
12 in. deep above counter.

For wall recess
12 in. deep, 4 ft. 6 in. wide, 6 ft. 8 in. high.
Furnished in the white, no glass or hardware.

THE REMILLEN COMPANY

MAX-ROYAL



MAX BUFFET

Number

6

Standard Opening—

5 ft. 0 in. wide, 5 ft. 0 in. high, 16 in. deep.

Mirror size 12 in. x 48 in.

This cabinet sets against the plastered wall and requires no recess.

Furnished in the white, open, no hardware.

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



MAX
DINING NOOK
Number
50

Standard Size.

Alcove Opening 6 ft. 0 in. wide.

Table

2 ft. 6 in. wide, 4 ft. 6 in. long, 2 ft. 6 in. high.

Seats overall

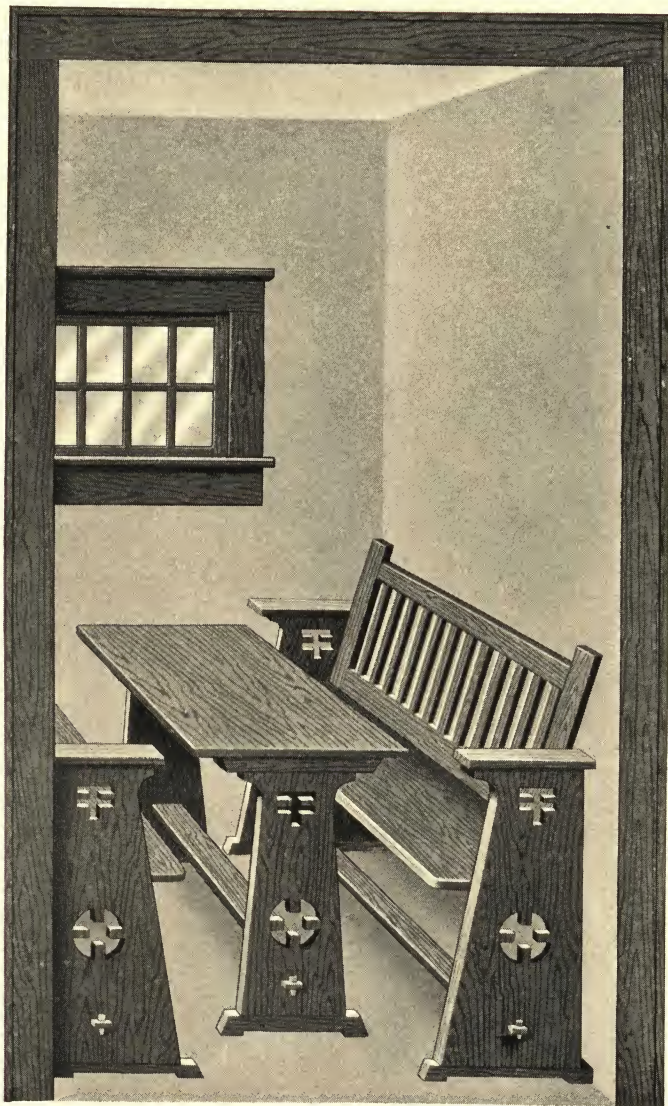
× 1 ft. 6 in. wide, 5 ft. 0 in. long, 4 ft. 0 in. high.

Length can be varied to suit, but width for best results should remain as above.

Removable seats and table make cleaning easy.

THE PRIME MILLER COMPANY

MAX-ROYAL



MAX
DINING NOOK

Number
55

Standard Size.

Alcove Opening 6 ft. 0 in. wide.

Table

2 ft. 6 in. wide, 4 ft. 6 in. long, 2 ft. 6 in. high.

Seats overall

1 ft. 6 in. wide, 5 ft. 0 in. long, 3 ft. 6 in. high.

Length can be varied to suit, but width for best
results should remain as above.

Removable seats and table make cleaning easy.

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



No. 1



No. 2

MAX
MEDICINE
CABINETS

No. 1

Stock Sizes
Wall Opening
18 in. x 24 in. x $4\frac{1}{4}$ in.
Inside Opening
16 in. x 22 in. x 4 in.
Mirror Size
12 in. x 18 in.

No. 2

Stock Sizes
Outside Measure
18 in. x 24 in. x $5\frac{1}{4}$ in.
Inside Measure
16 in. x 22 in. x $4\frac{1}{4}$ in.
Mirror Size
12 in. x 18 in.

Furnished in the white, no Hardware or Mirror.

THE D. H. MILLER COMPANY

MAX ROYAL



No. 3



No. 4

MAX
MEDICINE
CABINETS

No. 3

Stock Sizes

Wall Opening

20 in. x 26 in. x 4 1/4 in.

Inside Opening

18 in. x 24 in. x 4 in.

Mirror Size

14 in. x 20 in.

Furnished in the white, no

No. 4

Stock Sizes

Outside Measure

18 in. x 26 in. x 5 1/4 in.

Inside Measure

16 in. x 20 in. x 4 1/4 in.

Mirror Size

12 in. x 16 in.

Hardware or Mirror.

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



No. 5



No. 6

MAX
MEDICINE
CABINETS

No. 5

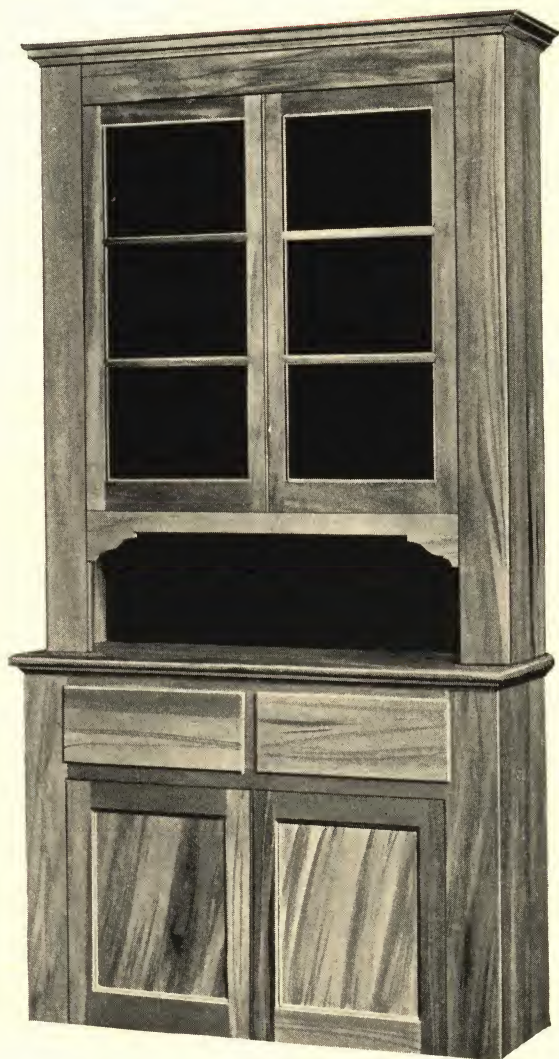
Stock Sizes
Outside Measure
16"x22"x5 1/4"
Inside Measure
14 1/2"x20 1/2"x4 1/4"
Mirror Size
12 in. x 18 in.
Furnished in the White.

No. 6

Stock Sizes
Outside Measure
20"x26"x5 1/4"
Inside Measure
18"x24"x4 1/4"
Mirror Size
14 in. x 20 in.
No Hardware or Mirror.

THE M. MILLEN COMPANY

MAX-ROYAL



MAX
KITCHEN
CABINET

Number
1

Standard Size.

Width 4 ft. 0 in. Height 8 ft. 0 in.

Depth above counter 1 ft. 0 in.

Depth below counter 1 ft. 6 in.

Height floor to counter 3 ft. 0 in.

Measurements are over all.

OSHKOSH, WISCONSIN, U.S.A.

MAX-ROYAL



MAX
KITCHEN
CABINET
Number
3

Standard Size.

Width 4 ft. 6 in. Height 7 ft. 0 $\frac{1}{4}$ in.

Depth above counter 1 ft. 0 in.

Depth below counter 1 ft. 6 in.

Height floor to counter 3 ft. 0 in.

Measurements are over all.

THE R. MILLER COMPANY

MAX-ROYAL



No. 1



No. 2

MAX
CLOSET CABINETS

No. 1

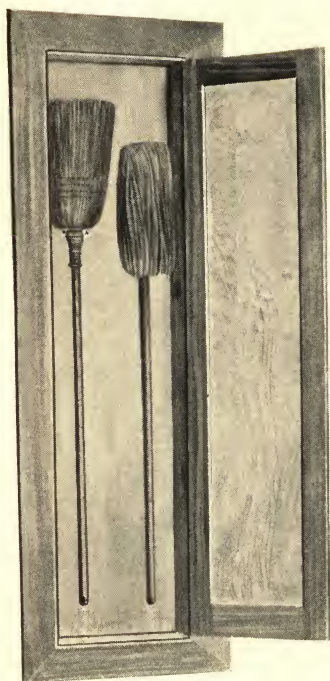
No. 2

Can be furnished in any size required.

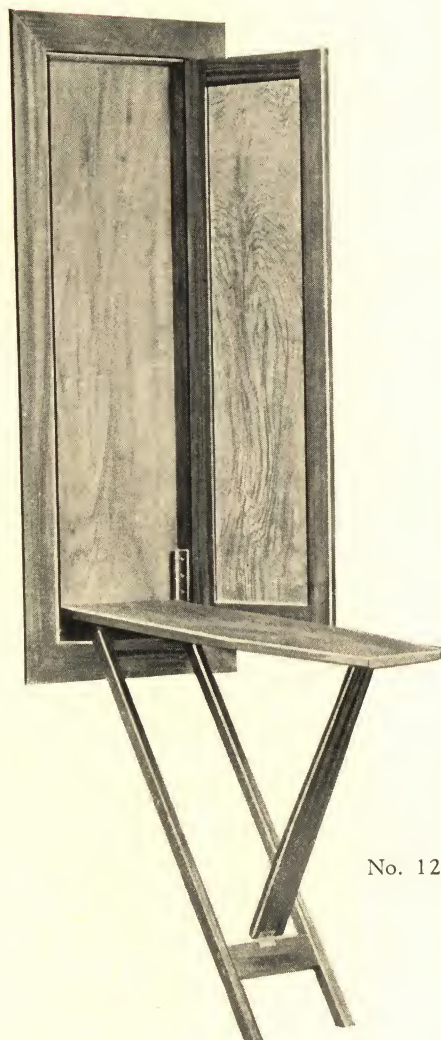
When ordering please specify whether or not ends
are to be exposed.

OSHKOSH, WISCONSIN, U.S.A.

MAX ROYAL



No. 10



No. 12

MAX
BROOM AND IRON-
ING CASES

No. 10

Broom Case

Wall Opening

1 ft. 6 in. x 5 ft. 0 in.

A convenient place to
keep these household ar-
ticles out of sight.

No. 12

Ironing Case

Wall Opening

1 ft. 6 in. x 5 ft. 0 in.

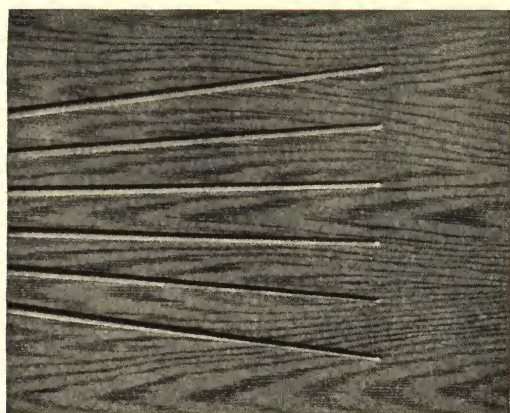
Ironing Board

1 ft. 2 in. x 4 ft. 6 in.

Adjustable as to height.

THE R. M. MILLER COMPANY

MAX-ROYAL



**MAX
DRIPBOARD**

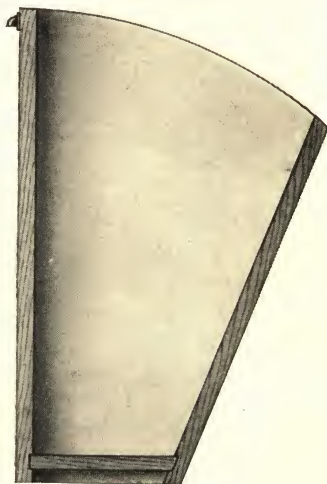
Number
100

Standard Sizes

24 in. x 24 in. x $\frac{7}{8}$ in.

24 in. x 30 in. x $\frac{7}{8}$ in.

Sound material of good quality and well glued.



**MAX
FLOUR BIN**

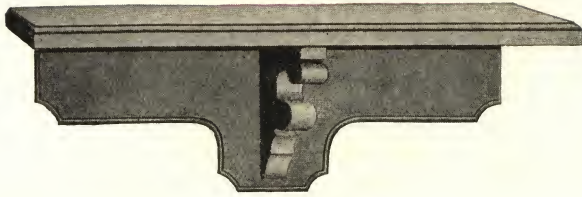
Number
110

Standard Size

1 ft. 6 in. wide x 2 ft. 6 in. high.

1 ft. 4 in. deep at widest point.

OSHROSH, WISCONSIN, U.S.A.



MAX
BRACKET SHELF

Number

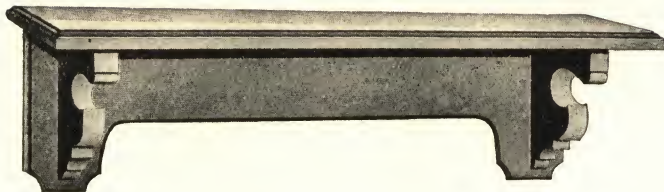
1

Standard Size

Shelf $\frac{7}{8}$ in. x $7\frac{1}{2}$ in. x 2 ft. 6 in. long

Apron $\frac{7}{8}$ in. x $7\frac{1}{2}$ in.

Bracket $1\frac{3}{8}$ in. thick.



MAX
BRACKET SHELF

Number

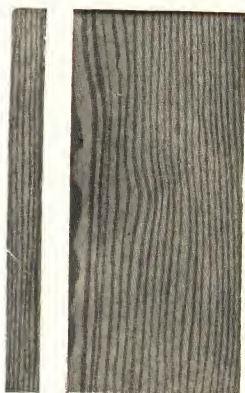
2

Standard Size

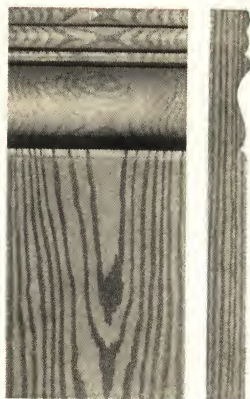
Shelf $\frac{7}{8}$ in. x $7\frac{1}{2}$ in. x 3 ft. 0 in. long

Apron $\frac{7}{8}$ in. x $7\frac{1}{2}$ in.

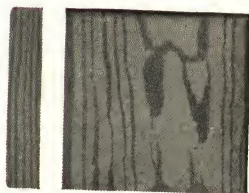
Bracket $1\frac{3}{8}$ in. thick



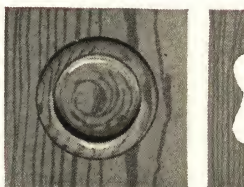
No. 131



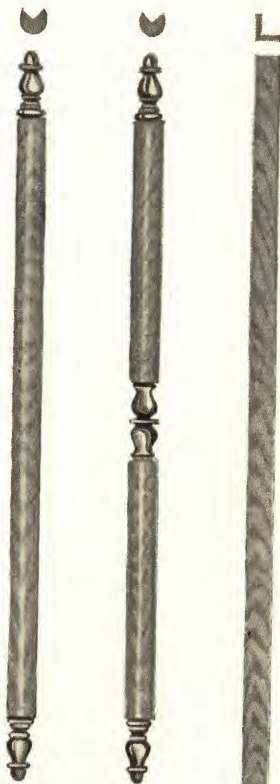
No. 141



No. 231



No. 241



No. 1000 No. 1001 No. 1002

MAX
HOUSE TRIM

Base Blocks
Standard Sizes
1 1/8" x 4 1/2" x 10"
1 1/8" x 5" x 11"

Corner Blocks
Standard Sizes
1 1/8" x 4 1/2" x 4 1/2"
1 1/8" x 5" x 5"

Corner Beads
Standard Sizes
1 3/8 in. x 4 ft. 0 in.

OSHKOSH, WISCONSIN, U.S.A.

*I think that I shall never see
A poem lovely as a tree.*

*A tree whose hungry mouth is prest
Against the earth's sweet flowing breast.*

*A tree that looks at God all day,
And lifts her leafy arms to pray;*

*A tree that may in summer wear,
A nest of robins in her hair;*

*Upon whose bosom snow has lain;
Who intimately lives with rain.*

*Poems are made by fools like me,
But only God can make a tree.*

—Joyce Kilmer

HARDWOOD MOULDINGS *and* HOUSE TRIM



The average dealer cannot carry in stock all of the different patterns of Moulding as shown in the Universal Moulding Book or even those patterns which are in common use. In fact, it is sometimes a difficult matter to decide just what designs are most desirable to stock.

The manufacturer has the same problem to contend with and we have concluded that it is inadvisable for us to advertise any "stock" patterns of trim. We want you to know, however, that we are well equipped to handle carload orders of Hardwood Mouldings and can furnish you with first class material, smoothly run and if desired, flat surfaces machine sanded.



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MINNEAPOLIS

